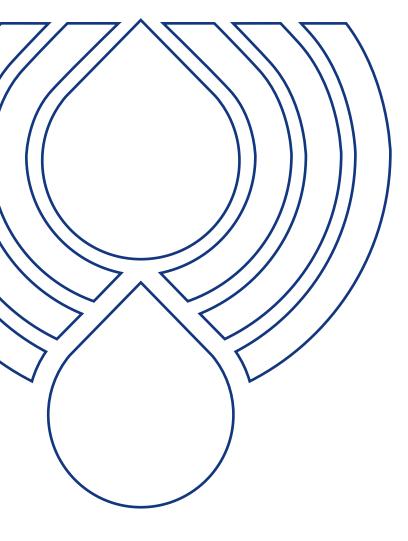
TANK ACCESSORIES

ACCESSORIES



PASSION TO PERFORM





A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

evolving needs of customers and the market.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly



MARKET **LEADER**



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.

Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly** and **with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.







TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).





Introduction

AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production**.









Flow rates up to 875 l/min

Mounting:

- Tank immersed
- In-Line
- In tank with
- shut off valve
- In tank
- with flooded suction



RETURN **FILTERS**

Flow rates up to 3000 l/min

Pressure up to 20 bar

Mounting: - In-Line - Tank top - In single

and duplex designs



RETURN / SUCTION FILTERS

Flow rates up to 300 l/min

Pressure up to 80 bar

Mounting: - In-Line - Tank top

SPIN-ON **FILTERS**

up to 365 l/min

Pressure up to 35 bar

Mounting: - In-Line - Tank top

Flow rates

Pressure up to 80 bar

Mounting:

- In-Line
- In single

LOW & MEDIUM PRESSURE **FILTERS**

up to 3000 l/min

- Parallel manifold version
- and duplex designs



PRESSURE FILTERS

Flow rates up to 750 l/min

Pressure from 110 bar up to 560 bar

- Mounting:
- In-Line
- Manifold
- In single and duplex designs

Introduction



6



Flow rates

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 125 l/min Pressure from 320 bar up to 1000 bar

- Mounting:
- In-Line
- Manifold
- In single and duplex designs



- Off-line, in-line particle counters Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- MOBILE FILTRATION UNITS

Flow rates from 15 l/min up to 200 l/min

from 0.12 kW to 400 kW

PRODUCTS

- Couplings in Aluminium Cast Iron - Steel

- Aluminium bell-housings

- Damping rings

for motors

POWER

- Foot bracket
- Aluminium tanks
- Cleaning covers

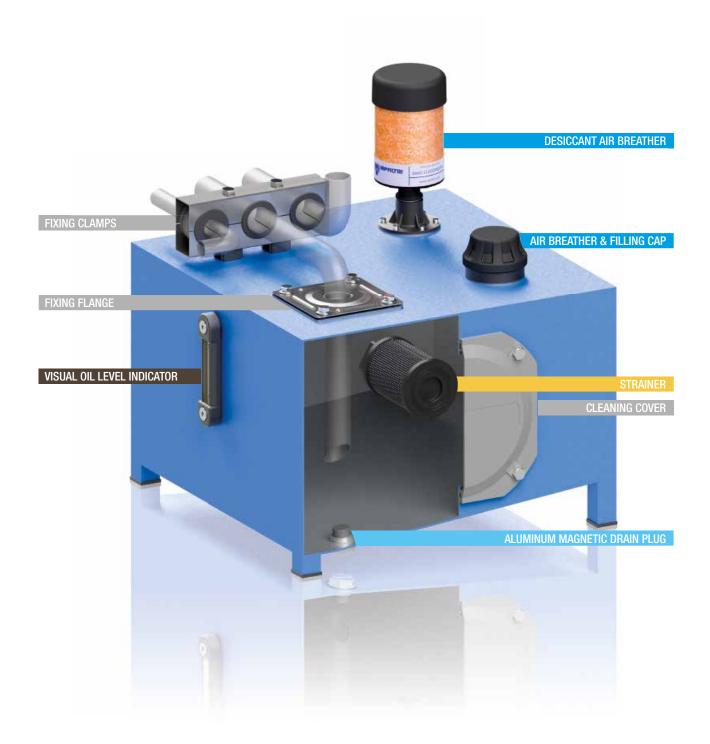
TANK TRANSMISSION ACCESSORIES

- Oil filler and

- air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges



TANK ACCESSORIES





INDEX

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1	COMPANY	
6	PRODUCT RANGE	

10 page		STRAINERS
13	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic column

20 page		AIR BREATHERS AND FILLER PLUGS
23	SAP 054-075 - SA	Air breathers
29	SAW 115	Moisture control desiccant air breathers
33	SCS	Metal air breathers with interchangeable filter element
39	SME 1 - SMF 1 - SML 1	Risers for breathers and filler caps installation
45	TA 46 - TAP 50 - SAP 50	Filler plug and air filter up to 200 I/min
53	TA 80	Steel filler plug and air filter up to 500 I/min
57	TAP 90	Filler plug and polyamide air filter up to 550 l/min
63	TAP 114	Filler plug and polyamide air filter up to 1600 l/min
67	TAP 115 & SAP 115	Filler plug and polyamide air filter up to 3000 I/min

(72) page		FILLER AND DRAIN PLUGS
75	TC 50	Polyamide filler plug
79	TKT - TSD - TKM	Filler and draining plugs

86 page	;	VISUAL OIL LEVEL INDICATORS
89	LCP - LCC	Visual oil level indicator - round shape
95	LVA - LVU	Visual oil level indicator - vertical shape

100 page		ELECTRICAL OIL LEVEL INDICATORS
103	LEN - LEG - LET - LEM - LEU	Electric oil level indicator
115	LVK	Visual and Electric oil level indicator

(120 page		ACCESSORIES
123	EM1	Pressure gauge isolator
129	SVM	Gauge selector valve
133	FTA - FTR	Oil tank fixing flange
137	MULTIFIT SFT	Fixing clamps
143	OB	Cleaning covers
149	SE10LT	Aluminium tanks



EM1 & SVM gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required.

FTA/FTR flanges make it possible to fix suction and return lines on the reservoir cover.

MULTIFIX fixing clamps make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

CLEANING COVERS, facilitating the maintenance of oil tanks in hydraulic power units, without necessarily having to dismantle the unit.

ALUMINIUM TANKS of 10 litres capacity, allowing the assembly of a compact hydraulic power unit.



Accessories



EM1	page 123
SVM	129
FTA - FTR	133
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Pressure gauge isolator



\equiv M1 general information

Technical data

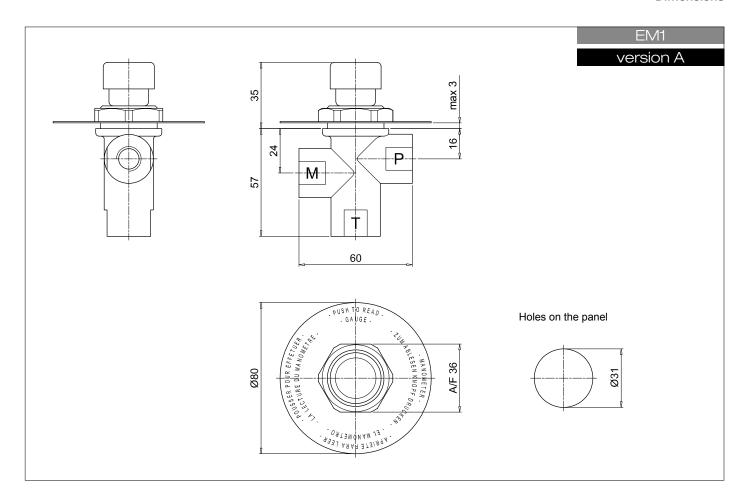
Accessories **Materials A-B Materials C** - Body: Cast iron - Body: Cast iron Pressure gauge isolator - Pin: Steel - Pin: Steel - Seals: NBR, FPM - Seals: NBR, FPM Gauge isolator valves are designed to protect pressure gauges from - Knob/cover: Polyamide - Knob/cover: Polyamide pressure shocks when the pressure reading is not required; after each - Stop ring: Steel - Stop ring: Steel reading setting the selector to the closed position serves to depressurise - Spring: Steel - Spring: Steel the pressure gauge by means of the T fitting connected to the reservoir. - Nameplate: Aluminium - Nameplate: Aluminium - Nut-screw: Galvanized steel - Nut-screw: Galvanized steel - Plug: Anodized steel Working instructions: - Button not pressed: pressure gauge isolated **Operating pressure** - Button pressed: pressure gauge reading 400 bar - Button pressed and turned (either to left or right): button remains in position and pressure gauge measures pressure continuously. - To isolate the pressure gauge from pressure reading, turn the button **Operating temperature** until it returns to the not pressed position. From -25 °C to + 100 °C Weight EM1 version A 0.41 kg EM1 version B 0.44 kg EM1 version C 1.00 kg

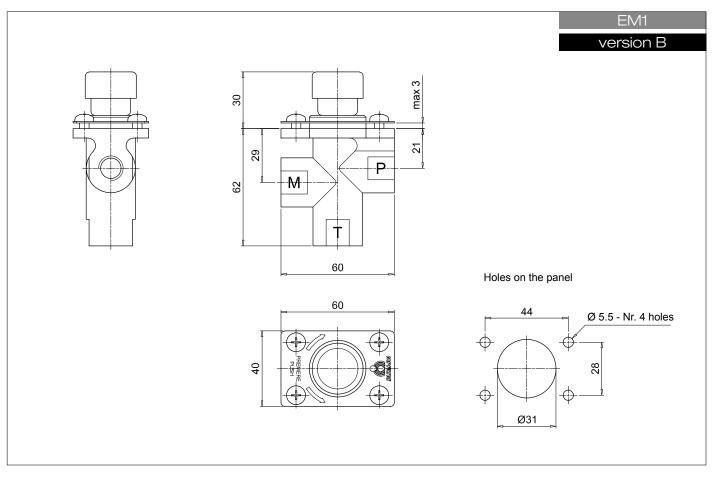
Designation & Ordering code

COMPLE	T PRESSURE-GAUGE ISOLATOR
Series	Configuration example : EM1 A G2 A P01
EM1	
Version	
A Threaded connections, panel mount with hex nut	
B Threaded connections, panel mount with screws	
C Manifold/threaded connections, panel mount with screws	
Osumestian	
Connection G1 G 1/4"	
G2 1/4" NPT	—
G3 SAE 5 - 1/2" - 20 UNF	—
d3 SAL 5 - 1/2 - 20 UNI	—
Seals	
A NBR	
V FPM	
Proceeding.	
Execution P01 MP Filtri standard	
FUT INF FILLI Statiualu	

Pxx Customized





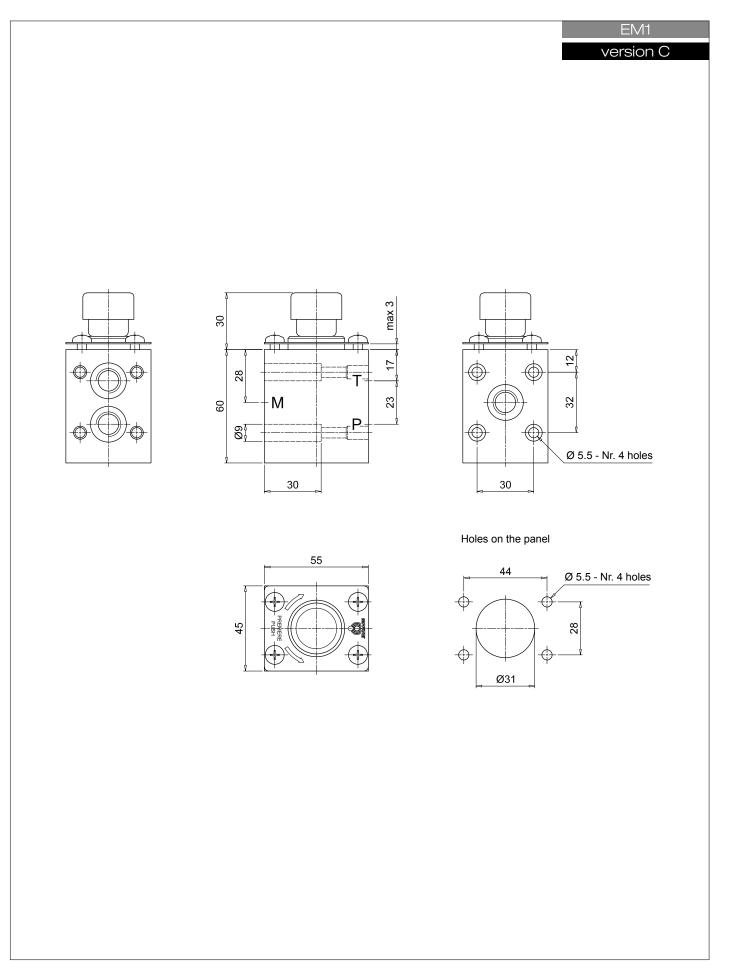


-(125)

Accessorie



Dimensions









SVM series

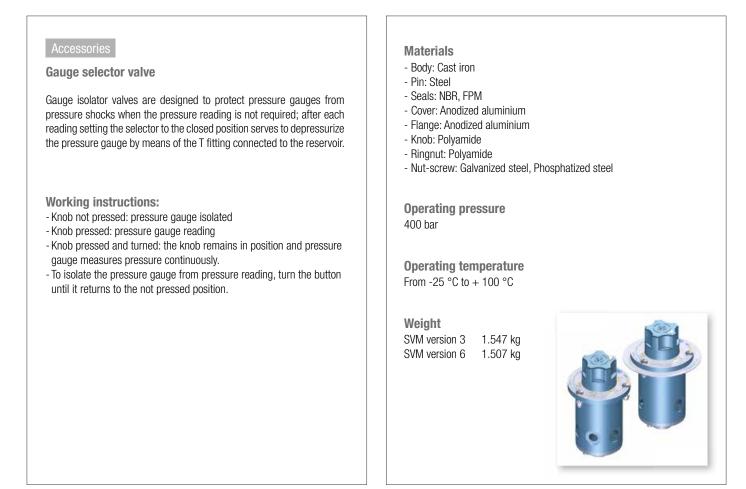
Gauge selector valve





SVM general information

Technical data



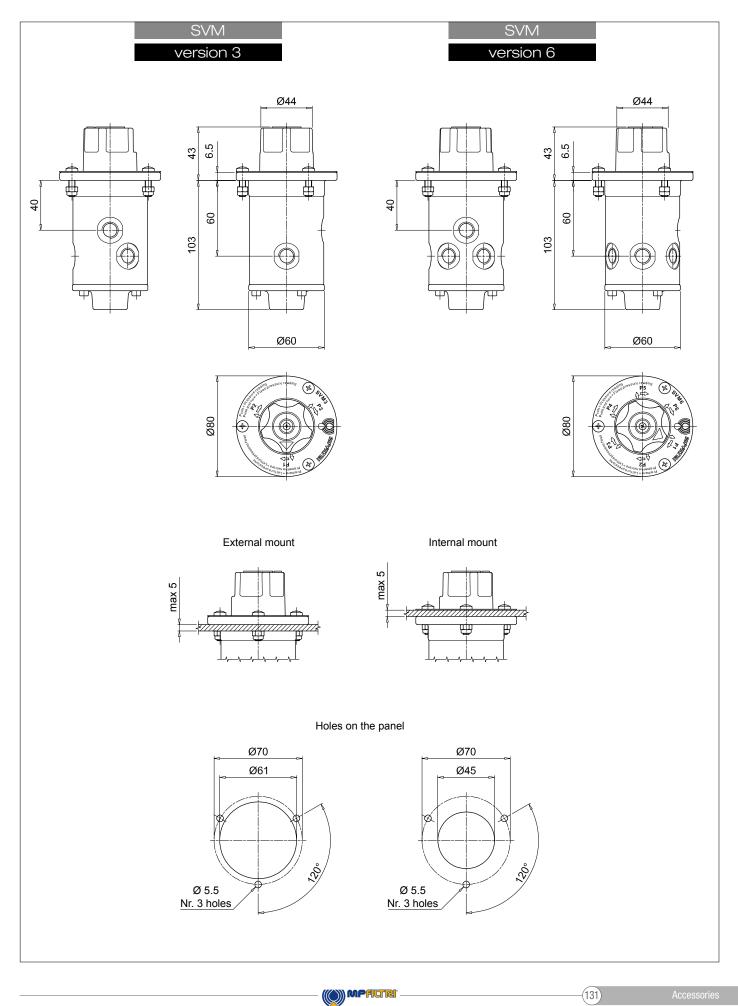
Designation & Ordering code

COMPL	ETE GAUGE ISOLATOR VALVE
Series	Configuration example : SVM 3 G1 A P01
SVM	
Version	
3 3 pressure ports	
6 6 pressure ports	
Connection	
G1 G 1/4"	
G2 1/4" NPT	_
G3 SAE 5 - 1/2" - 20 UNF	_
Seals	
A NBR	
V FPM	_
	_
Execution	
P01 MP Filtri standard	
Prove Outstand	

Pxx Customized



Dimensions





FTA -FTR series

Oil tank fixing flange





FTA - FTR GENERAL INFORMATION

Technical data

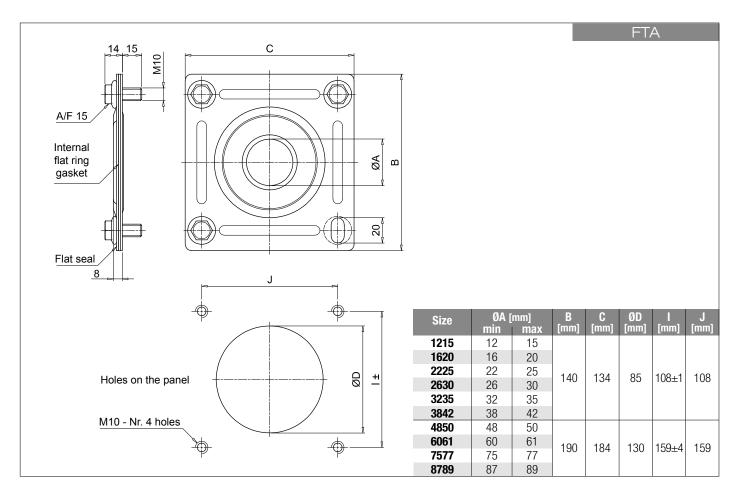
Accessories Materials Oil tank fixing flange - Flange: Galvanized steel FT flanges make it possible to fix suction and return lines on the reservoir cover. - Flange seal: Inorganic fibre Fitting a flexible insert allows separation of pipes. - Screw: Galvanized steel Both rigid pipes and flexible hoses can be separated from the reservoir - Screw: Galvanized steel
Weight FTA Weight FTA Operating temperature FTA 1215 0.590 kg FTR 0610 0.450 kg FTA 1225 0.500 kg FTR 1215 0.430 kg FTA 2225 0.500 kg FTR 1620 0.400 kg FTA 2225 0.500 kg FTR 1620 0.400 kg FTA 2225 0.500 kg FTR 2225 0.100 kg FTA 3842 0.520 kg FTR 3842 0.920 kg FTA 4850 0.920 kg FTR 4850 0.900 kg FTA 8789 0.830 kg FTA 6061 0.350 kg

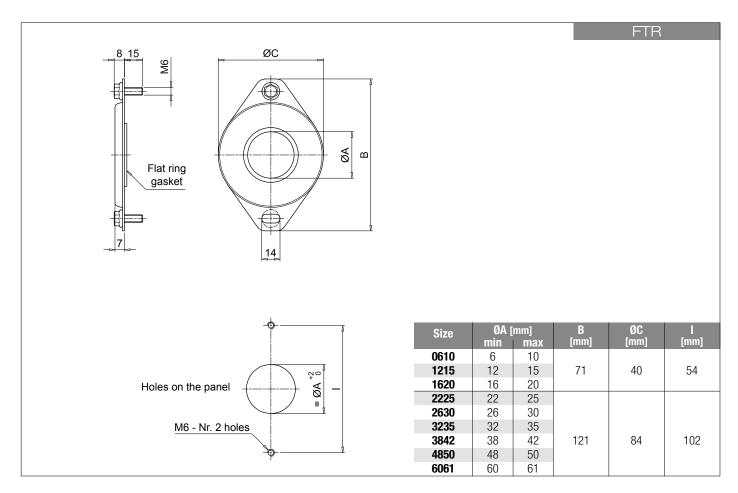
Designation & Ordering code

			COMPLET	TE OIL TANK FIXING F	LANGE					
Series					Configuration example :	FTA	2630	G	Α	P01
FTA	FT	}			I.					
				=						
Size		FTA	FTR							
0610	Pipe Ø06 ÷ 10 mm		•	_						
1215	Pipe Ø12 ÷ 15 mm	•	•	_						
1620	Pipe Ø16 ÷ 20 mm	•	•	_						
2225		•	•	=						
2630	Pipe Ø26 ÷ 30 mm	•	•	_						
3235		•	•	_						
3842		•	•	_						
4850	Pipe Ø48 ÷ 50 mm	•	•	_						
6061	Pipe Ø60 ÷ 61 mm	•	•	-						
7577		•		-						
8789	Pipe Ø87 ÷ 89 mm	•		-						
	e seals	FTA	FTR							
G	Inorganic fiber	•		_						
0	Without seal		•	_						
Pipe s										
Α	NBR			-						
Execu										
P01	MP Filtri standard			_						
Рхх	Customized			_						

FTA - FTR

Dimensions







Accessorie



MULTIFIX SFT series

Fixing clamps



SFT MULTIFIX GENERAL INFORMATION

Technical data

Accessories

Fixing clamps

MULTIFIX fixing clamps are particularly suitable when a series of pipelines must be installed requiring neat and high precision installation. These brackets make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

MULTIFIX clamps support, guide, and absorb impact and vibration, protecting the pipes and dispensing with the need for complex and unsightly mounting systems with angle clamps etc.

An orderly layout facilitates maintenance resulting in significant savings in running costs; it also allows intuitive visual design of the plant, which can be assembled easily even without specialised labour.

Materials

- Pair of brackets: Galvanized steel
- Bush: NBR
- Spacer: Steel
- Studs: Steel
- Screws: Steel
- Foot and screw: Steel

 Weight

 SFT 38 1
 0.050 kg

 SFT 51 1
 0.100 kg

 SFT 78 1
 0.570 kg

Operating temperature From -25 °C to + 100 °C



Designation & Ordering code

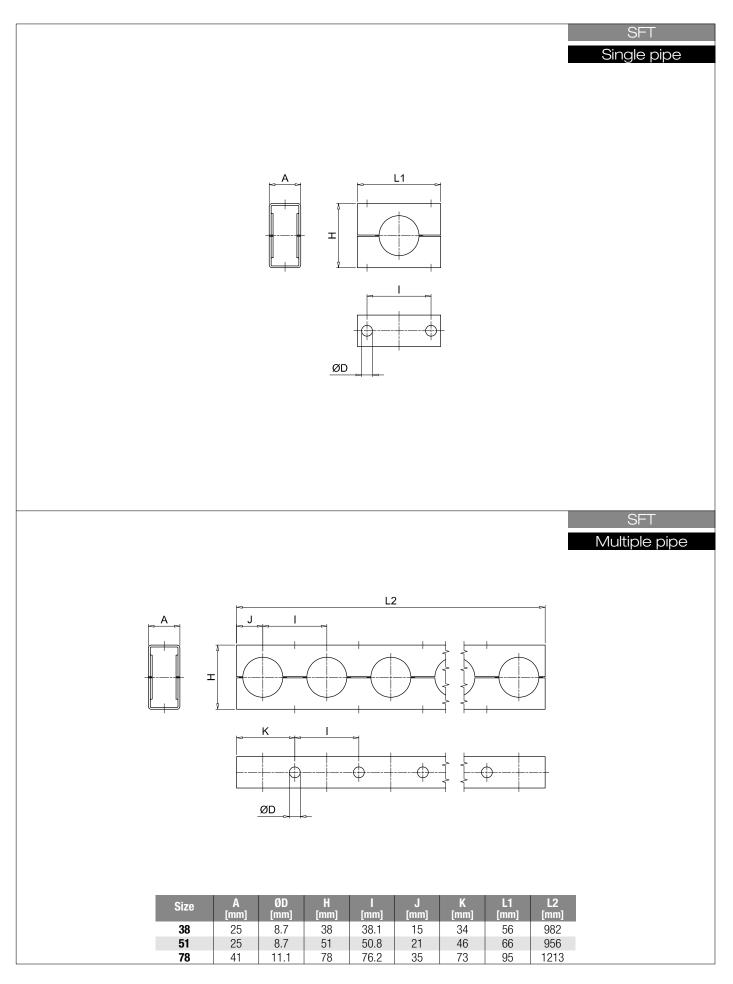
COMPLETE FIXING CLAMP								
Serie	9				Configuration example : SFT 51 19 P01			
SFT								
0:								
Size 38	Height 38 mm - 1 1/2"							
51	Height 51 mm - 2"				-			
78	Height 78 mm - 3"				-			
Num	ber of pipe	38	51	78				
1	Single pipe	•	•	•	_			
16	Nr. 16 pipes			•				
19	Nr. 19 pipes		•					
26	Nr. 26 pipes	•						
Exec	ution							
P01	MP Filtri standard							

Рхх

Customized

SFT MULTIFIX

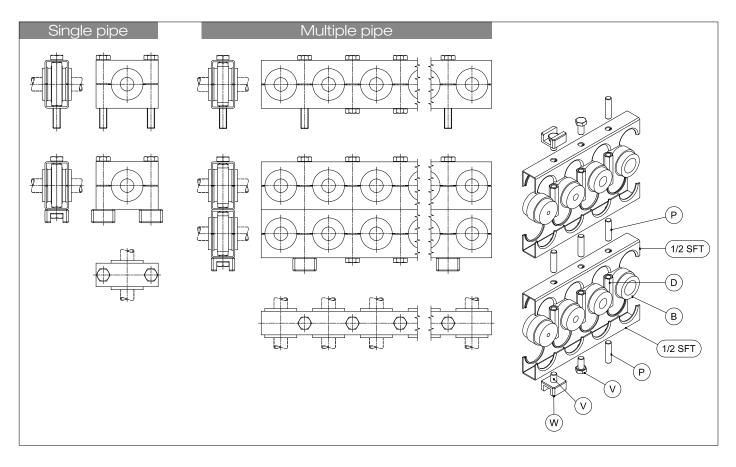
Dimensions

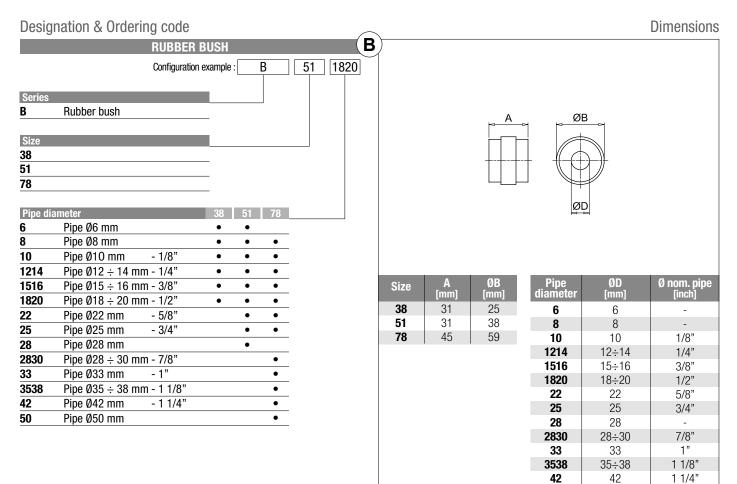




SFT MULTIFIX

Assembly





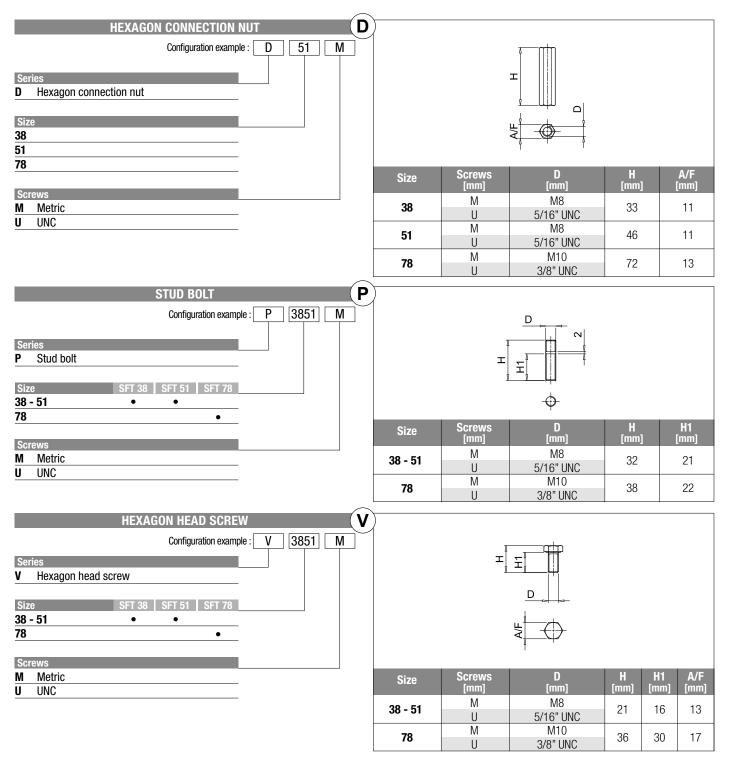
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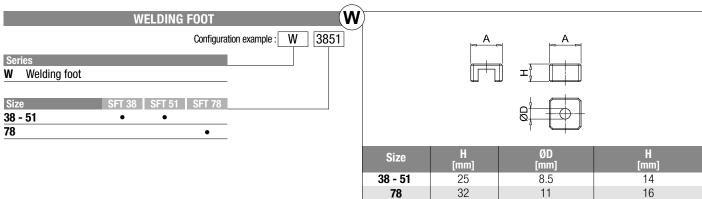
50

SFT MULTIFIX

Designation & Ordering code

Dimensions









Cleaning covers





GENERAL INFORMATION

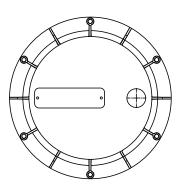
Technical data

Accessories Cleaning covers The pressure die-cast aluminium alloy cleaning covers offer superior mechanical strength and are manufactured to DIN 24339 standard. They provide easy access to the inside of the oil tank for inspection and cleaning purposes, without necessarily having to dismantle the unit. On request and also for small quantities inspection doors can be supplied with: - customer logo - hole cut for visual level indicator - hole cut for visual and electrical level indicator - oil sample plug	Waterials - Cleaning covers: Pressure die-cast aluminium alloy - Seal: NBR 70 Shore A Weight with seal WEight with seal 0B275 2.06 kg 1.76 kg 0B350 2.10 kg 1.80 kg 0B356 2.10 kg 1.80 kg 0B400 3.20 kg 2.90 kg 0B475 3.70 kg 3.40 kg
Compatibility with fluids - Mineral oils types HH-LL-HM-HR-HV-HC, to ISO 6743/4 standard - Water based emulsions types HFAE-HFAS, to ISO 6743/4 standard - Water glycol type HFC, to ISO 6743/4 standard: ask for anodized version OB275 and OB400 cleaning covers are designed according to DIN 24339.	Operating temperature From -30 °C to +80 °C

Designation & Ordering code

Size	
OB275	
OB350	
OB356	
OB400	
0B475	

Available customization



Nameplate with customer logo Ordering information: **OB475LOGOP05**

COMPLETE CLEANING COVER

The nameplates applied to the new inspection door are identical to those applied to the old door. The difference with the new door is that nameplates are fixed with rivets.

For ordering information codes, minimum order quantities, fixing hole positions and other details not indicated in this publication, contact MP Filtri Technical and Sales Department.

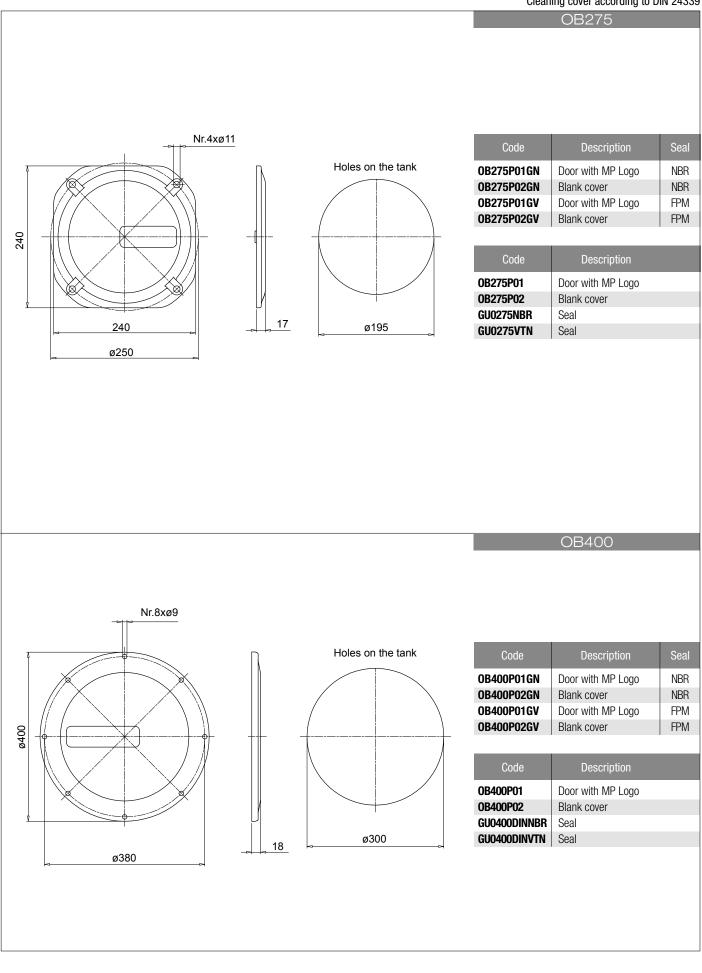




(145)

Dimensions

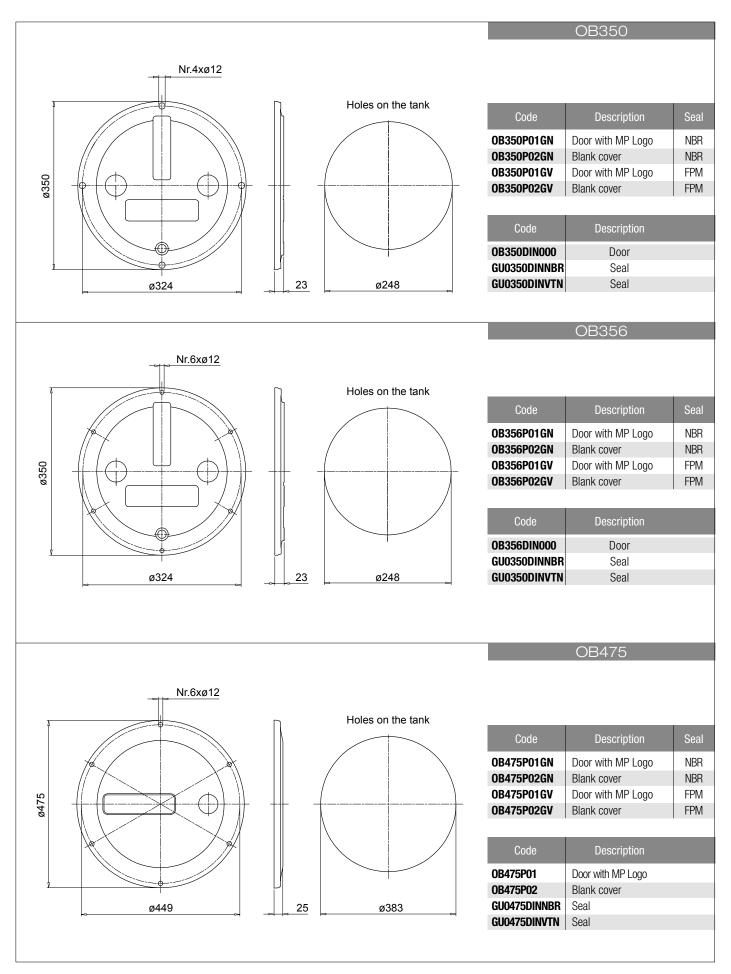
Cleaning cover according to DIN 24339



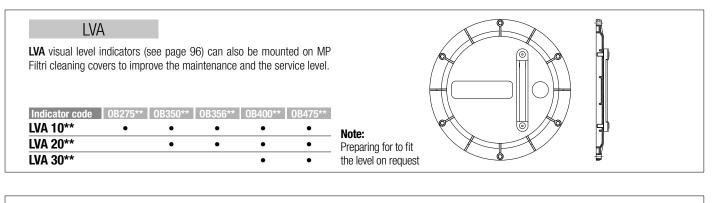
(()) MPALTRI

OB 0B350 - 0B356 - 0B475

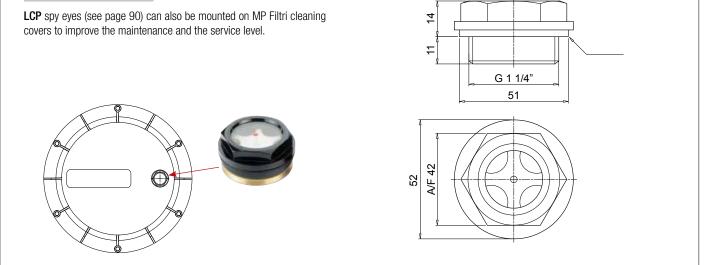
Dimensions







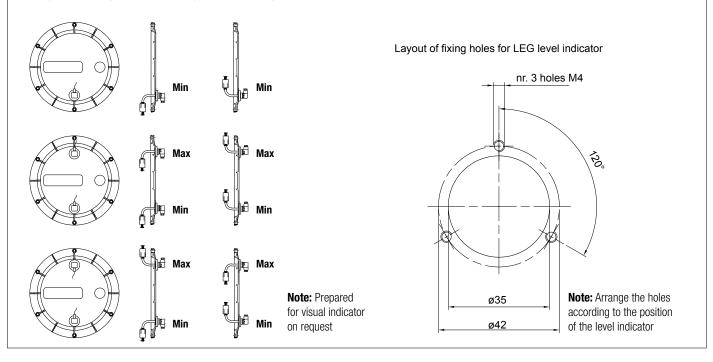
LCPG42N...S



LEG

LEG series electrical level indicators (see page 106) are supplied with a 3-hole fixing flange and a reed switch having NC-NO contacts. Designed typically for installation on the vertical walls of oil tanks, these devices can also be mounted onto OB475 inspection door to indicate the minimum and maximum oil levels in the tank.

To operate correctly, the float must be positioned vertically and at a minimum distance of 35 mm from walls made of ferrous metal.







SE10LT series

Aluminium tanks





SE10LT GENERAL INFORMATION

Technical data

Aluminium tanks

With 10 litres capacity, MP Filtri aluminium tank SE10LT allows the assembly of a compact hydraulic power unit.

Made of pressure die-cast aluminium alloy, these tanks feature superior strength and optimum design and are ideal for compact hydraulic power units.

Generously proportioned fins ensure efficient cooling.

The tank is supplied with:

- M6 threaded fixing holes for lid
- feet with M8 threaded fixing holes
- G 3/8" threaded drain hole

The lid is sealed by a gasket made of special paper, which must be ordered separately indicating code "GUS 10.0".

Material Pressure die-cast aluminium alloy

Weight SE10LT 4 kg

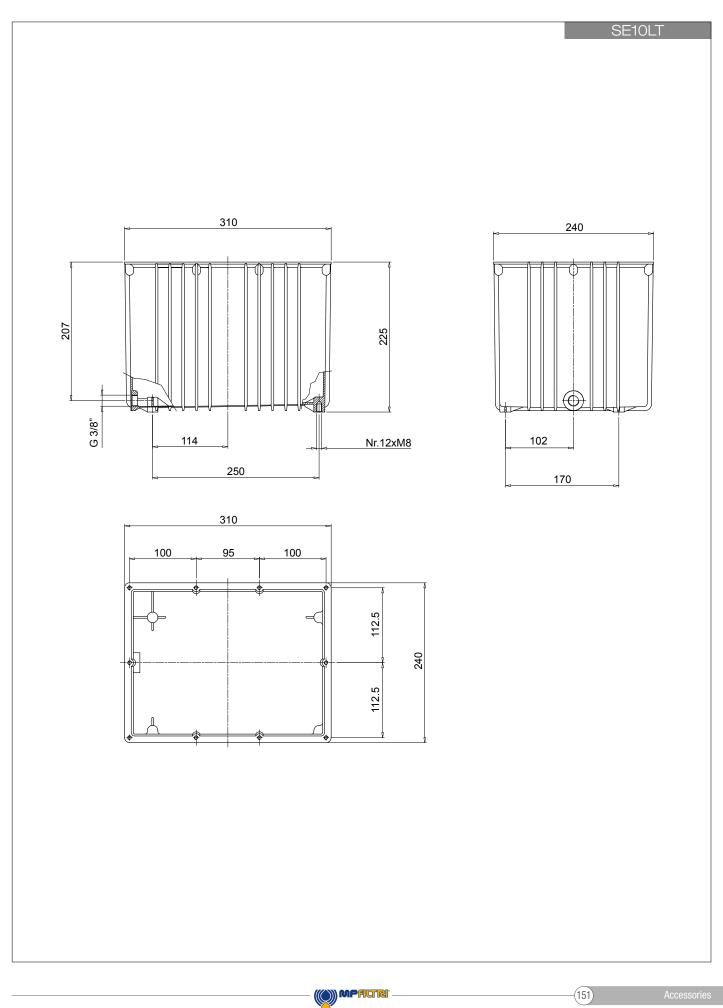


Designation & Ordering code

Size SE10LT SE10LT



Dimensions



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WORLDWIDE NETWORK

HEADQUARTERS

MP Filtri S.p.A. Pessano con Bornago Milano Italy sales@mpfiltri.com

BRANCH OFFICES

ITALFILTRI LLC Moscow Russia mpfiltrirussia@yahoo.com

MP Filtri Canada Inc. Concord, Ontario Canada sales@mpfiltricanada.com

MP Filtri France SAS Lyon AURA France sales@mpfiltrifrance.com MP Filtri Germany GmbH St. Ingbert Germany sales@mpfiltri.de

MP Filtri India Pvt. Ltd. Bangalore India sales@mpfiltri.co.in

MP Filtri (Shanghai) Co., Ltd. Shanghai P.R. China sales@mpfiltrishanghai.com MP Filtri SEA PTE Ltd. Singapore sales-sea@mpfiltri.com

MP Filtri U.K. Ltd. Bourton on the Water Gloucestershire United Kingdom sales@mpfiltri.co.uk

MP Filtri U.S.A. Inc. Quakertown, PA U.S.A. sales@mpfiltriusa.com



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