

## SPIN-ON FILTERS

**HYDRAULIC  
FILTRATION**

**CATALOGUE**



**MPFILTTRI®**

**PASSION TO PERFORM**





## A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

# HYDRAULIC FILTRATION PRODUCTS

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			up to P <sub>max</sub>		up to Q <sub>max</sub>	
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			up to P <sub>max</sub>		up to Q <sub>max</sub>	
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306 page			LOW & MEDIUM PRESSURE FILTERS		up to P <sub>max</sub>		up to Q <sub>max</sub>	
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345	LMP 400 - 401 & 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206		
357	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634		
365	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189		
377	LMD 211	In-line duplex medium pressure filter	60	870	200	53		
385	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	600	159		
401	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317		
409		Filter elements designed according to DIN 24550						
411	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95		
421	LMP 900 - 901	In-line low pressure filter	30	435	2000	528		
429	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793		
438	ACCESSORIES							
686	CLOGGING INDICATORS							

			up to P <sub>max</sub>		up to Q <sub>max</sub>	
440	page	HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
442	FMMX 050	Typical high pressure filter for mobile applications, low flow rate	420	6092	154	41
451	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
461	FHA 051	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
469	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
477	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
489	FHP	Typical high pressure filter for mobile applications, high flow rate	450	6527	630	166
509	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
527	FHB	High pressure for block mounting	320	4641	485	128
541	FHF 325	In-line manifold top mounting	350	5076	550	145
551	FHD	In-line duplex high pressure filter	350	5076	250	66
565	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
687	CLOGGING INDICATORS					

			up to P <sub>max</sub>		up to Q <sub>max</sub>	
(574) page	STAINLESS STEEL HIGH PRESSURE FILTERS		bar	psi	l/min	gpm
577	FZP	In-line pressure filter with threaded mount	420	6092	160	42
587	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
597	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
605	FZM	Manifold top mounting	320	4641	70	18
613	FZB	Manifold side mounting	320	4641	70	18
621	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
688	CLOGGING INDICATORS					

			up to P <sub>max</sub>		up to Q <sub>max</sub>	
632	page	FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	bar	psi	l/min	gpm
634	FMMX 050	Typical high pressure filter for mobile applications, low flow rate	420	6092	154	41
643	FZP	In-line pressure filter with threaded mount	700	10153	80	21
653	FZH	In-line pressure filter with threaded mount for higher pressure	1000	14504	10	3
663	FZX	In-line pressure filter with threaded mount up to 1000 bar	320	4641	70	18
689	CLOGGING INDICATORS					

669 page	CLOGGING INDICATORS
674	QUICK REFERENCE GUIDE
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## MARKET **LEADER**



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly and with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

## WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9 business branches**



## TECHNOLOGY

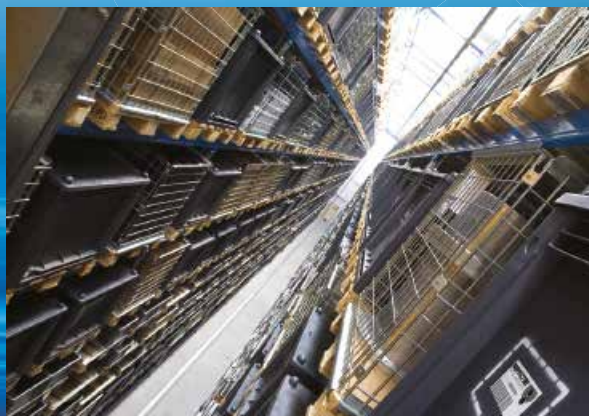
Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).





## AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





## SUCTION FILTERS

Flow rates  
up to 875 l/min

Mounting:  
- Tank immersed  
- In-Line  
- In tank with  
shut off valve  
- In tank  
with flooded suction

## RETURN FILTERS

Flow rates  
up to 3000 l/min

Pressure  
up to 20 bar

Mounting:  
- In-Line  
- Tank top  
- In single  
and duplex designs

## RETURN / SUCTION FILTERS

Flow rates  
up to 300 l/min

Pressure  
up to 80 bar

Mounting:  
- In-Line  
- Tank top

## SPIN-ON FILTERS

Flow rates  
up to 365 l/min

Pressure  
up to 35 bar

Mounting:  
- In-Line  
- Tank top

## LOW & MEDIUM PRESSURE FILTERS

Flow rates  
up to 3000 l/min

Pressure  
up to 80 bar

Mounting:  
- In-Line  
- Parallel manifold version  
- In single  
and duplex designs

## HIGH PRESSURE FILTERS

Flow rates  
up to 750 l/min

Pressure from 110 bar  
up to 560 bar

Mounting:  
- In-Line  
- Manifold  
- In single  
and duplex designs

## PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure, ATEX filters) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



### STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates  
up to 150 l/min

Pressure from 320 bar  
up to 1000 bar

Mounting:  
- In-Line  
- Manifold  
- In single  
and duplex designs



### FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Flow rates  
up to 154 l/min

Pressure from 420 bar  
up to 1000 bar

Mounting:  
- In-Line



### CONTAMINATION CONTROL SOLUTIONS

- Off-line, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- Mobile Filtration Units with flow rates from 15 l/min up to 200 l/min



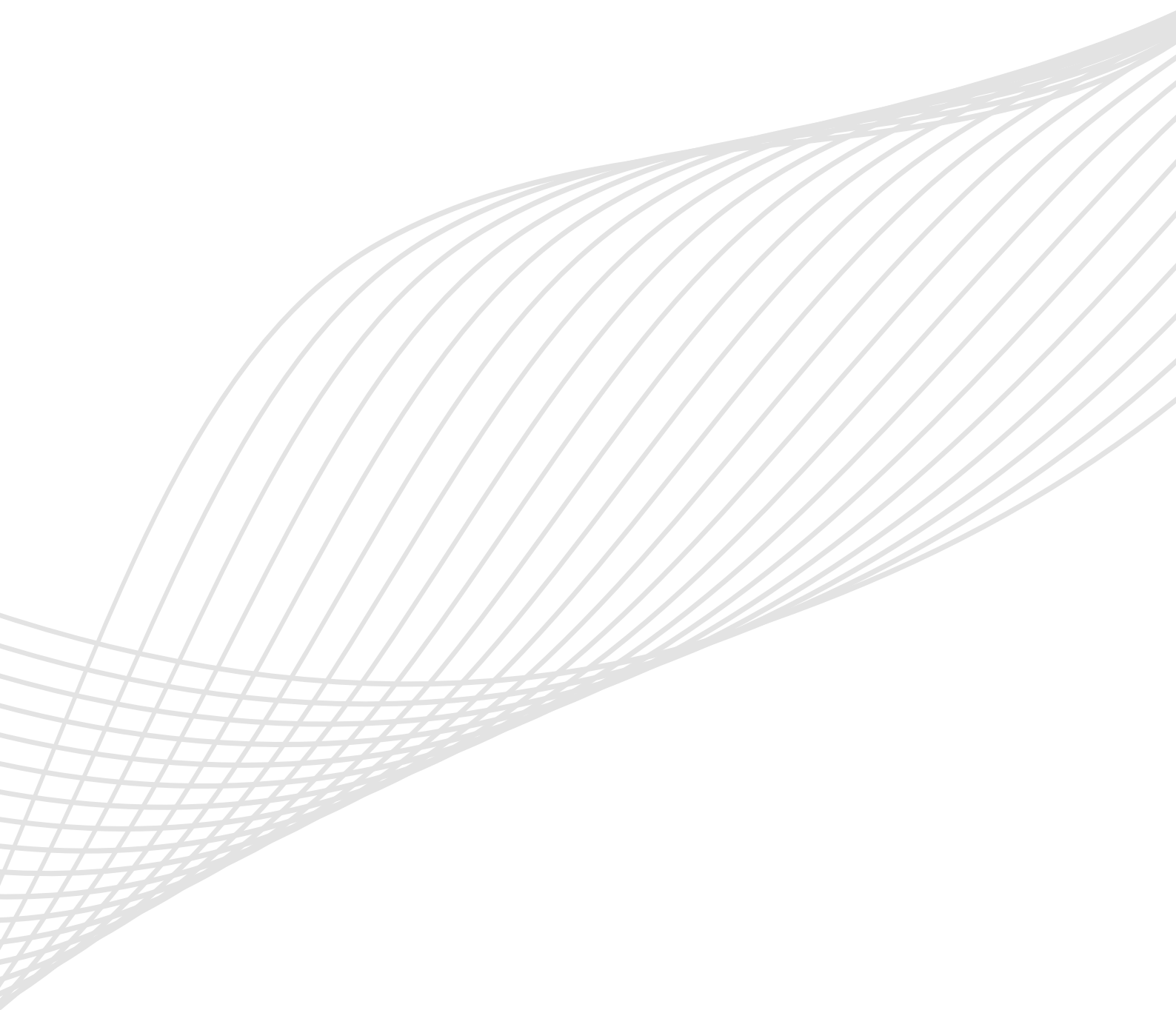
### POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers



### TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges





# CONTAMINATION MANAGEMENT

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## 1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most popular classification criterion divides them into the following families:

- MINERAL OILS

Commonly used oil deriving fluids.

- FIRE RESISTANT FLUIDS

Fluids with intrinsic characteristics of incombustibility or high flash point.

- SYNTHETIC FLUIDS

Modified chemical products to obtain specific optimized features.

- ECOLOGICAL FLUIDS

Synthetic or vegetable origin fluids with high biodegradability characteristics.

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- DYNAMIC VISCOSITY

It identifies the fluid's resistance to sliding due to the impact of the particles forming it.

- KINEMATIC VISCOSITY

It is a widespread formal dimension in the hydraulic field.

It is calculated with the ratio between the dynamic viscosity and the fluid density.

Kinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX

This value expresses the ability of a fluid to maintain viscosity when the temperature changes.

A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX

It is the value that indicates the ability of a fluid to cross the filter materials. A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE

Working temperature affects the fundamental characteristics of the fluid. As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- COMPRESSIBILITY MODULE

Every fluid subjected to a pressure contracts, increasing its density.

The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY

It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

- ANTIOXIDANT STABILITY AND WEAR PROTECTION

These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.

- HEAT TRANSFER CAPACITY

It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

## 2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION

Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION

Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation. The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION

For example rust, slag, metal particles, fibers, rubber particles, paint particles

- or additives

- LIQUID CONTAMINATION

For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION

For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

## 3 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF  
LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF  
NARROW TOLERANCES



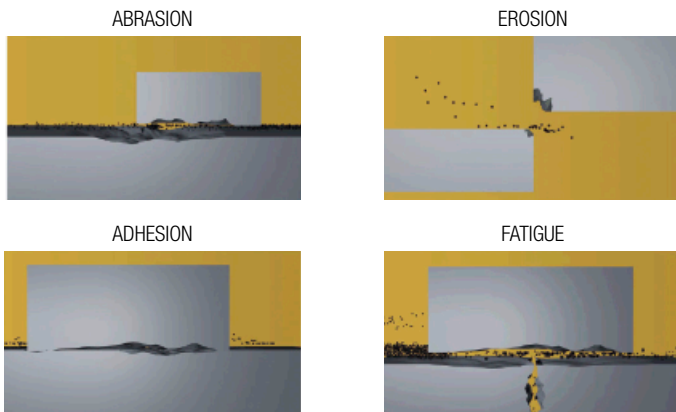
Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES

Cause of leakage through mechanical seals, reduction of system performance, failures.

- **SURFACE EROSION**  
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- **ADHESION OF MOVING PARTS**  
Cause of failure due to lack of lubrication.
- **DAMAGES DUE TO FATIGUE**  
Cause of breakdowns and components breakdown.

- **MODIFICATION OF FLUID PROPERTIES**  
(COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)  
Cause of system's reduction of efficiency and of control.  
It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- **MAINTENANCE**  
Maintenance activities, spare parts, machine stop costs
- **ENERGY AND EFFICIENCY**  
Efficiency and performance reduction due to friction, drainage, cavitation.



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

## DISSOLVED WATER

- **INCREASING FLUID ACIDITY**  
Cause of surface corrosion and premature fluid oxidation
- **GALVANIC COUPLE AT HIGH TEMPERATURES**  
Cause of corrosion

## FREE WATER - ADDITIONAL EFFECTS

- **DECAY OF LUBRICANT PERFORMANCE**  
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- **BATTERY COLONY CREATION**  
Cause of worsening in the filterability feature
- **ICE CREATION AT LOW TEMPERATURES**  
Cause damage to the surface
- **ADDITIVE DEPLETION**  
Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- **CUSHION SUSPENSION**  
Cause of increased noise and cavitation.
- **FLUID OXIDATION**  
Cause of corrosion acceleration of metal parts.

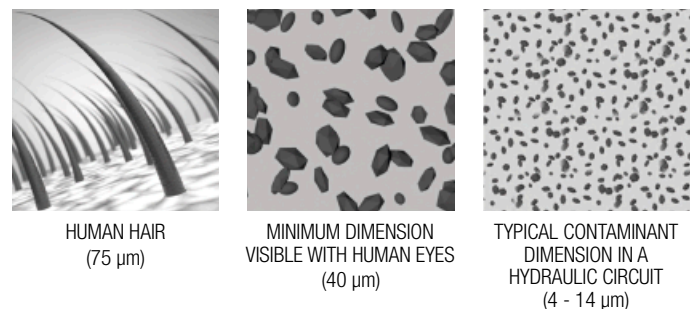
## 4 MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid.

This parameter refers to a unit volume of fluid.

The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

What is the size of the contaminating particles that we must handle in our hydraulic circuit?



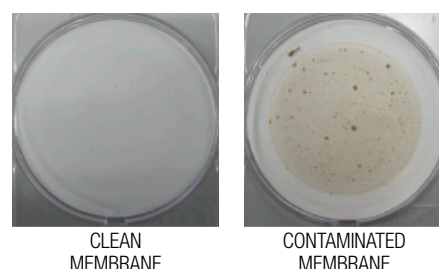
Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment.

To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- **GRAVIMETRIC LEVEL - ISO 4405**

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.

The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



# CONTAMINATION MANAGEMENT

## - CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Automatic Particle Analysers (APCs).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations. NAS 1638 is still used although obsolete.

### Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Automatic Particle Analysers (APCs) or Particle Contamination Monitors (PCMs).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4  $\mu\text{m}_{(c)}$  per millilitre of fluid;

The second scale number represents the number of particles equal to or larger than 6  $\mu\text{m}_{(c)}$  per millilitre of fluid;

The third scale number represents the number of particles equal to or larger than 14  $\mu\text{m}_{(c)}$  per millilitre of fluid.

ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

> 4  $\mu\text{m}_{(c)}$  = 350 particles

> 6  $\mu\text{m}_{(c)}$  = 100 particles

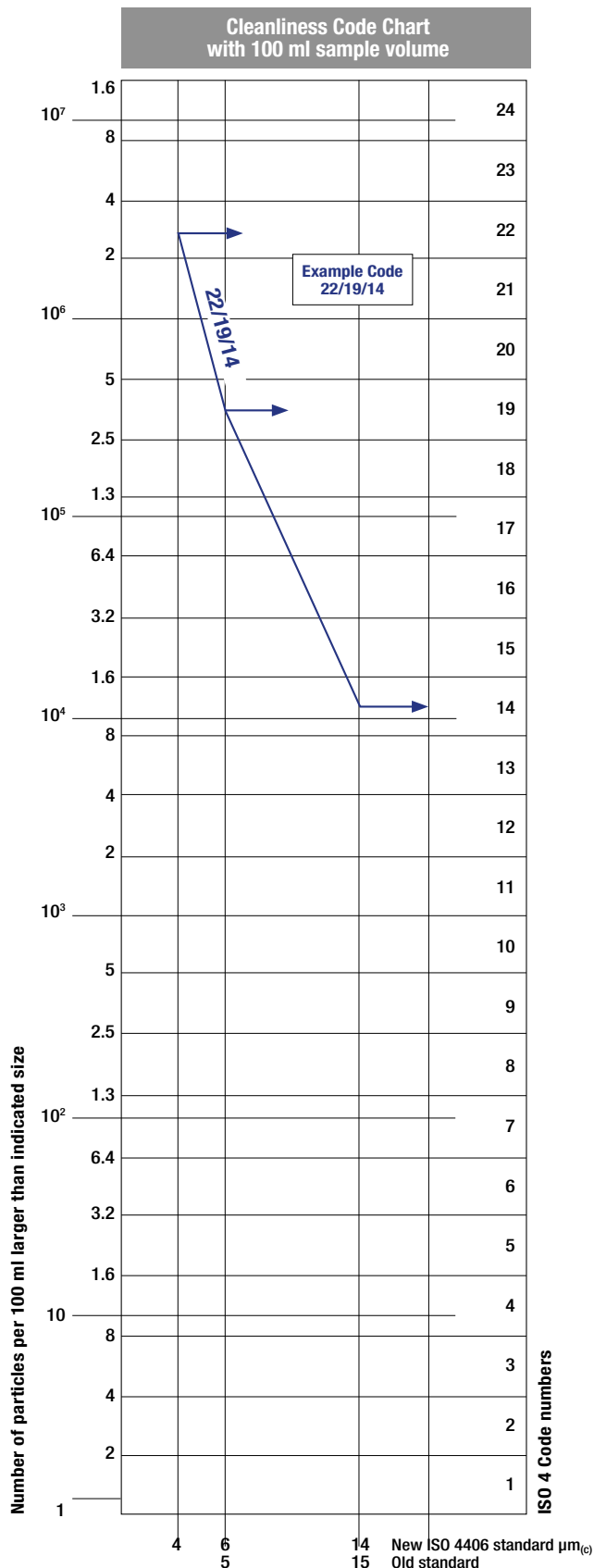
> 14  $\mu\text{m}_{(c)}$  = 25 particles

16 / 14 / 12

## ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to APCs and the code is given with two scale numbers only.

These are at 5  $\mu\text{m}$  and 15  $\mu\text{m}$  equivalent to the 6  $\mu\text{m}_{(c)}$  and 14  $\mu\text{m}_{(c)}$  of APCs.



## - CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE SAE AS4059-1 and SAE AS4059-2

### Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					(3)
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm	
	6-14 µm <sub>(c)</sub>	14-21 µm <sub>(c)</sub>	21-38 µm <sub>(c)</sub>	38-70 µm <sub>(c)</sub>	>70 µm <sub>(c)</sub>	
00	125	22	4	1	0	(1)
0	250	44	8	2	0	
1	500	89	16	3	1	(2)
2	1 000	178	32	6	1	
3	2 000	356	63	11	2	(1)
4	4 000	712	126	22	4	
5	8 000	1 425	253	45	8	(2)
6	16 000	2 850	506	90	16	
7	32 000	5 700	1 012	180	32	(1)
8	64 000	11 400	2 025	360	64	
9	128 000	22 800	4 050	720	128	(2)
10	256 000	45 600	8 100	1 440	256	
11	512 000	91 200	16 200	2 880	512	(1)
12	1 024 000	182 400	32 400	5 760	1 024	

6 - 14 µm <sub>(c)</sub> = 15 000 particles
14 - 21 µm <sub>(c)</sub> = 2 200 particles
21 - 38 µm <sub>(c)</sub> = 200 particles
38 - 70 µm <sub>(c)</sub> = 35 particles
> 70 µm <sub>(c)</sub> = 3 particles
SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, APC calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml						(1)
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm	
	>4 µm <sub>(c)</sub>	>6 µm <sub>(c)</sub>	>14 µm <sub>(c)</sub>	>21 µm <sub>(c)</sub>	>38 µm <sub>(c)</sub>	>70 µm <sub>(c)</sub>	
000	195	76	14	3	1	0	(2)
00	390	152	27	5	1	0	
0	780	304	54	10	2	0	(1)
1	1 560	609	109	20	4	1	
2	3 120	1 217	217	39	7	1	(2)
3	6 250	2 432	432	76	13	2	
4	12 500	4 864	864	152	26	4	(1)
5	25 000	9 731	1 731	306	53	8	
6	50 000	19 462	3 462	612	106	16	(2)
7	100 000	38 924	6 924	1 224	212	32	
8	200 000	77 849	13 849	2 449	424	64	(1)
9	400 000	155 698	27 698	4 898	848	128	
10	800 000	311 396	55 396	9 796	1 696	256	(2)
11	1 600 000	622 792	110 792	19 592	3 392	512	
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024	(1)

> 4 µm <sub>(c)</sub> = 45 000 particles
> 6 µm <sub>(c)</sub> = 15 000 particles
> 14 µm <sub>(c)</sub> = 1 500 particles
> 21 µm <sub>(c)</sub> = 250 particles
> 38 µm <sub>(c)</sub> = 15 particles
> 70 µm <sub>(c)</sub> = 3 particle
SAE AS4059 REV G
cpc* Class 6 6/6/5/5/4/2

\* cumulative particle count

## - CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri APC's.

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Maximum Contamination Limits per 100 ml					
Class	5-15	15-25	25-50	50-100	>100
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5-15 µm = 42 000 particles
15-25 µm = 2 200 particles
25-50 µm = 150 particles
50-100 µm = 18 particles
> 100 µm = 3 particles
Class NAS 8

## - CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPH'S  
1 graduation = 10µm

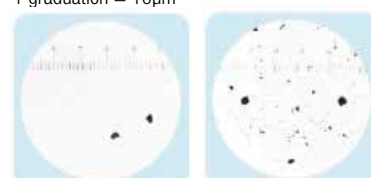


Fig. 1

Fig. 2

For other comparison photographs for contamination classes see the "Fluid Condition and Filtration Handbook".



## - CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

## 5 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

### - SURFACE FILTRATION

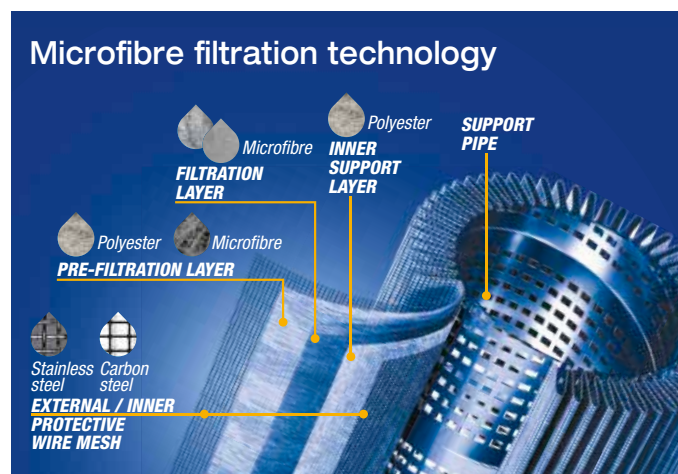
It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

### - DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration ( $\beta_{x(c)}$ ) is defined through a lab test called Multipass Test. The efficiency value ( $\beta_{x(c)}$ ) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X \mu\text{m}_{(c)}}{\text{Downstream particles number} > X \mu\text{m}_{(c)}} = \beta_{x(c)}$$



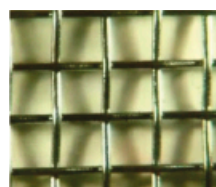
Value ( $\beta_{x(c)}$ )	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability ( $\beta$  stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

WIRE MESH FILTRATION



PAPER FILTRATION



MICROFIBER FILTRATION



Filtration ISO Standard Comparison

$\beta_{x(c)} > 1000$ ISO 16889	$\beta_x > 200$ ISO 4572	MP Filtri Filter media code
5 $\mu\text{m}_{(c)}$	3 $\mu\text{m}$	A03
7 $\mu\text{m}_{(c)}$	6 $\mu\text{m}$	A06
10 $\mu\text{m}_{(c)}$	10 $\mu\text{m}$	A10
16 $\mu\text{m}_{(c)}$	18 $\mu\text{m}$	A16
21 $\mu\text{m}_{(c)}$	25 $\mu\text{m}$	A25

## 6 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended filtration $\beta_{x(c)} \geq 1.000$	$\beta_{21(c)} > 1000$	$\beta_{15(c)} > 1000$	$\beta_{10(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{5(c)} > 1000$
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

## 7 TYPES OF FILTERS

### Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly  $60 \div 125 \mu\text{m}$ .

They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

#### - IMMERSION FILTERS

Simple filter element screwed on the suction pipe

#### - FILTERS WITH CONTAINER

Container filters that are more bulky, but provide easier maintenance of the tank

### Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of  $3 \div 25 \mu\text{m}$ .

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

### Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

### Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

### Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

### Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

## 8 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALTIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- **MAXIMUM WORKING PRESSURE ( $P_{max}$ )**

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- **PRESSURE DROP ( $\Delta P$ )**

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- **WORKING TEMPERATURE ( $T$ )**

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- **FILTRATION EFFICIENCY (%) / FILTRATION RATIO ( $\beta_{x(c)}$ )**

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- **FLUID TYPE**

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- **PLACEMENT IN THE PLANT**

The position of the filter in the system conditions the efficiency of all filter performances.

## 9 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

### ISO 2941

*Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating*

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

### ISO 2942

*Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point*

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

### ISO 2943

*Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids*

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

### ISO 3723

*Hydraulic fluid power -- Filter elements -- Method for end load test*

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

### ISO 3968

*Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics*

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

### ISO 16889

*Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element*

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.



## ISO 23181

*Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid*

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

## ISO 11170

*Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements*

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

## ISO 10771-1

*Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method*

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

## Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

### TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation

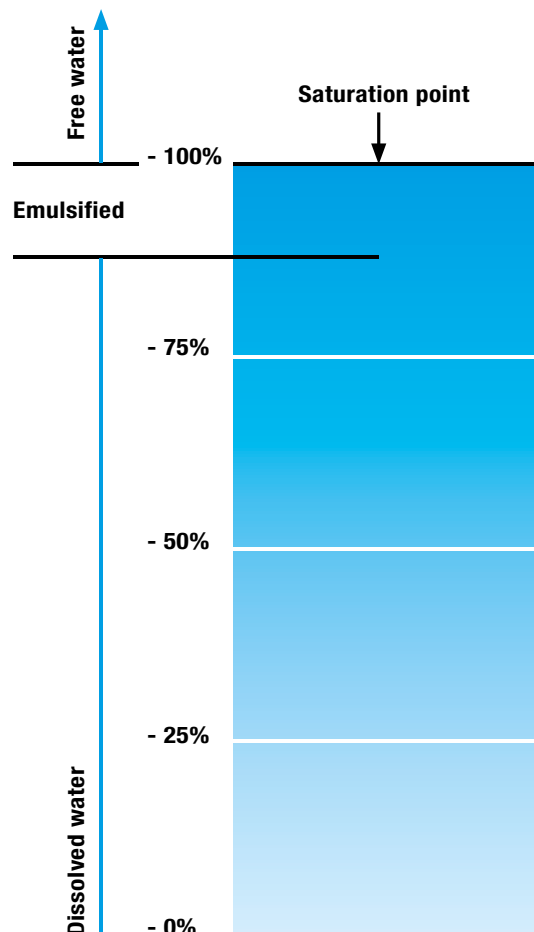
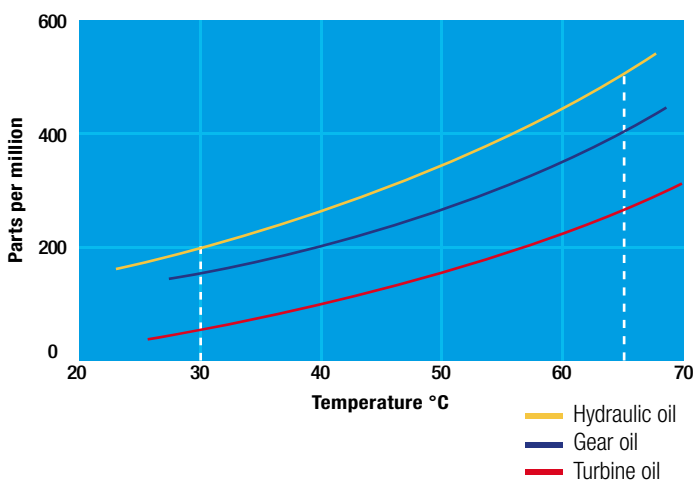
## 10 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

### Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



## Water absorber

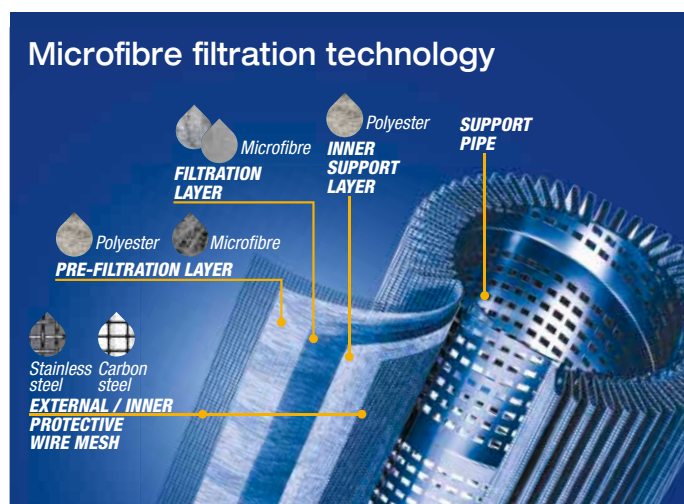
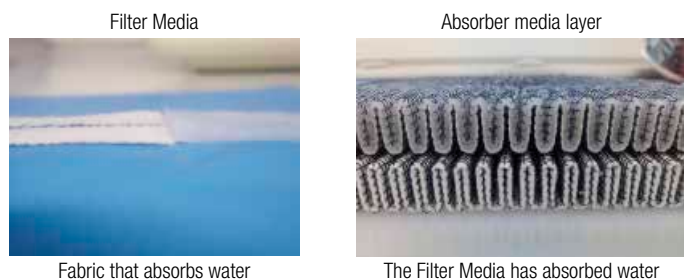
Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25  $\mu\text{m}$  (therefore identified with media designation WA025), providing absolute filtration of solid particles to  $\beta_{x(c)} = 1000$ .

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems

## Product availability:

LOW & MEDIUM PRESSURE FILTERS - LMP Series

LMP 210	LMP 900
LMP 211	LMP 901
LMP 400	LMP 902
LMP 401	LMP 903
LMP 430	LMP 950

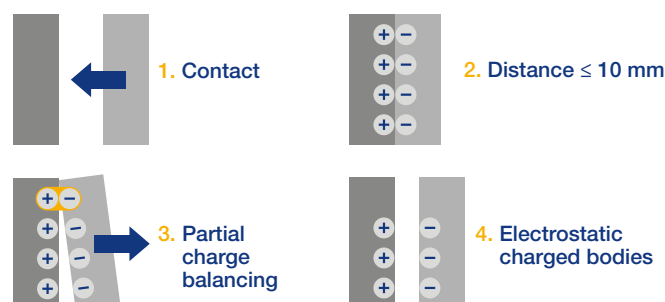
## 11 THE ANTI-STATIC FILTERS

### zerospark®

zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

### THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.

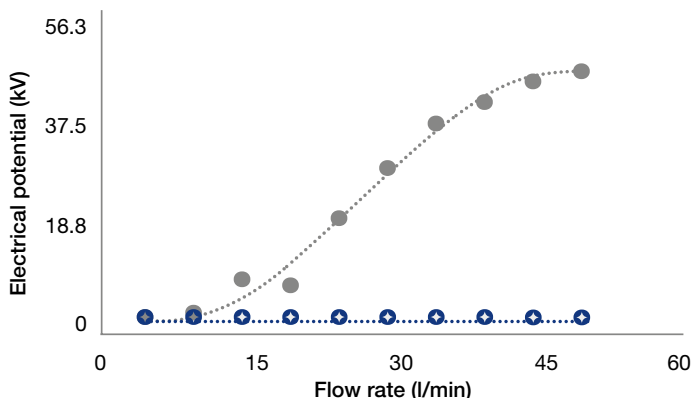


### DISSIPATIVE FILTER ELEMENTS

To solve the problem of charge build-up in filters, MP Filtri has developed an innovative solution. By replacing certain insulating components with conductive zerospark versions, the charges on the media are free to move towards the head and are thus dissipated to the ground.

### ⊕ Dissipative elements

### ● Standard elements



Under standard working conditions, the potential goes from tens of kV to zero, clearly showing the effectiveness of our dissipative filters.

The following table summarises some examples of test results at the same flow rate and temperature for elements of the same size but made of different materials.

Filter element	Electrical potential (kV)	Current (μA)
<b>Standard</b> glass microfibre	11	-6.0
<b>Dissipative</b> glass microfibre	0	-9.0
<b>Standard</b> cellulose	6	-1.3
<b>Dissipative</b> cellulose	0	-2.1
Other glass microfibre	9-15	-7.0
Other glass microfibre	3-8	-16.0

When using a synthetic oil instead of mineral oil, the values and sign of the two electrical quantities may vary.

	Mineral oil	Synthetic oil
Filter element	Electrical potential (kV)	
<b>Standard</b> glass microfibre	+11	+30
<b>Dissipative</b> glass microfibre	0	~0.0
<b>Standard</b> cellulose	+6	-43
<b>Dissipative</b> cellulose	0	~0.0

# FILTER SIZING

## INDEX

	Page
CALCULATION	23
CORRECTIVE FACTOR	24

## THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAVE TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop  $\Delta p_c$  of the housing is proportional to the fluid density ( $\text{kg/dm}^3$  /  $\text{lb/ft}^3$ ). The filter element pressure drop  $\Delta p_e$  is proportional to its viscosity ( $\text{mm}^2/\text{s}$  / SUS), the corrective factor Y have to be used in case of an oil viscosity different than 30  $\text{mm}^2/\text{s}$  (cSt) / 150 SUS.

### Sizing data for single filter element, head at top

$\Delta p_c$  = Filter housing pressure drop [bar / psi]

$\Delta p_e$  = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = 30  $\text{mm}^2/\text{s}$  (cSt) / 150 SUS

V2 = operating oil viscosity in  $\text{mm}^2/\text{s}$  (cSt) / SUS

### Filter element pressure drop calculation with an oil viscosity different than 30 $\text{mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

### Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

### Maximum total pressure drop ( $\Delta p_{\text{max}}$ ) allowed by a new and clean filter

Application	Range: [ bar ]	[ psi ]
Suction filters	0.08 - 0.10 bar	1.16 - 1.45 psi
Return filters	0.4 - 0.6 bar	5.80 - 8.70 psi
Return - Suction filters (*)	0.8 - 1.0 bar	11.60 - 14.50 psi
Low & Medium Pressure filters	0.4 - 0.6 bar	5.80 - 8.70 psi return lines
	0.3 - 0.5 bar	4.35 - 7.25 psi lubrication lines
	0.3 - 0.4 bar	4.35 - 5.80 psi off-line in power systems
	0.1 - 0.3 bar	1.45 - 4.35 psi off-line in test benches
	0.4 - 0.6 bar	5.80 - 8.7 psi over-boost
High Pressure filters	0.8 - 1.5 bar	11.60 - 21.75 psi
Stainless Steel filters	0.8 - 1.5 bar	11.60 - 21.75 psi

(\*) The suction flow rate should not exceed 30% of the return flow rate

### Generic filter calculation example

Application data:

Tank top return filter

Pressure  $P_{\text{max}} = 10$  bar

Flow rate  $Q = 120$  l/min

Viscosity  $V2 = 46$   $\text{mm}^2/\text{s}$  (cSt)

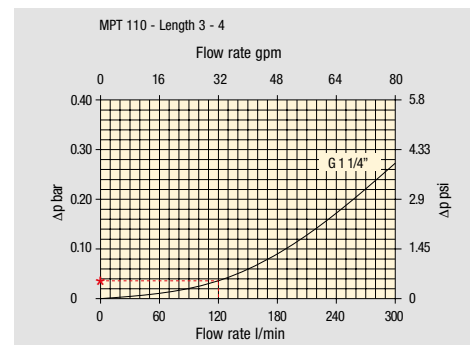
Oil density =  $0.86$   $\text{kg/dm}^3$

Required filtration efficiency = 25  $\mu\text{m}$  with absolute filtration

With bypass valve and G 1 1/4" inlet connection

Calculation:

$\Delta p_c = 0.03$  bar /  $0.43$  psi (see graphic below)



Filter housings  $\Delta p$  pressure drop. The curves are plotted using mineral oil with density of  $0.86$   $\text{kg/dm}^3$  in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

$$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$$

$$\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$$

Filter element	Absolute filtration H Series					Nominal filtration N Series		
Type	A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
Return filters								
MF 020	2	74.00	50.08	20.00	16.00	9.00	6.43	5.51
	3	29.20	24.12	8.00	7.22	5.00	3.33	2.85
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51
MF 100 MFX 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96

$$\Delta p_{\text{Tot.}} = 0.03 + 0.37 = 0.4 \text{ bar}$$

$$\Delta p_{\text{Tot.}} = 0.43 + 5.36 = 5.79 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

# FILTER SIZING Corrective factor

**Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.**  
Reference oil viscosity 30 mm²/s

## Return filters

Filter element		Absolute filtration H Series					Nominal filtration N Series		
Type		A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
MF 020	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
MF 180 MFX 180	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
MF 190 MFX 190	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11
MF 400 MFX 400	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
MF 750 MFX 750	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
MLX 250	2	3.00	3.04	1.46	1.25	1.17	-	-	M25 0.20
MLX 660	2	1.29	1.26	0.52	0.44	0.38	-	-	M25 0.10
CU 025		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
CU 040		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
CU 100		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
CU 250		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
CU 630		1.96	1.68	0.85	0.72	0.42	0.42	0.36	0.09
CU 850		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04
DH 250	2	3.61	4.08	1.81	1.71	1.35	-	-	M25 0.55
	4	2.10	1.70	1.14	0.77	0.53	-	-	0.60
MR 100	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37
	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34
MR 250	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15
	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13
	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11
MR 630	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08
	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04
MR 850	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03
	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03
	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02

## Return / Suction filters

Filter element		Absolute filtration							
Type		A10		A16		A25			
RSX 116	1	5.12		4.33		3.85			
	2	2.22		1.87		1.22			
RSX 165 RSX 166	1	2.06		1.75		1.46			
	2	1.24		1.05		0.96			
	3	0.94		0.86		0.61			
Filter element		Absolute filtration N Series							
Type		A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.16	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05

## Low & Medium pressure filters

Filter element		Absolute filtration N-W Series					Nominal filtration N Series		
Type		A03	A06	A10	A16	A25	P10	P25	M25
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
CU 210	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
DN	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
CU 400	2	3.13	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.05
CU 900	1	0.86	0.63	0.32	0.30	0.21	-	-	0.05
CU 950	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
MR 630	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

**Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.**  
Reference oil viscosity 30 mm<sup>2</sup>/s

## High pressure filters

Filter element		Absolute filtration N - R Series					Nominal filtration N Series
Type		A03	A06	A10	A16	A25	M25
HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
HP 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 065	1	58.50	43.46	23.16	19.66	10.71	1.28
	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
HP 150	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49
HP 320	1	10.88	9.73	5.02	3.73	2.54	1.04
	2	4.40	3.83	1.75	1.48	0.88	0.71
	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
HP 500	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04
Filter element		Absolute filtration N Series					
Type		A03	A06	A10	A16	A25	M25
HF 325	1	3.65	2.95	2.80	1.80	0.90	0.38
	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

## Suction filters

Filter element	Nominal filtration N Series					
Type	P10	P25	M25	M60	M90	M250
SF 250	0.65	0.20	0.10	0.08	0.05	0.03
SF 503	—	—	0.17	0.11	0.11	0.11
SF 504	—	—	0.11	0.08	0.08	0.08
SF 505	—	—	0.23	0.18	0.18	0.18
SF 510	—	—	0.18	0.14	0.14	0.14
SF 535	—	—	0.08	0.05	0.05	0.05
SF 540	—	—	0.05	0.04	0.04	0.04

## Stainless steel high pressure filters and Filters for potentially explosive atmosphere

Filter element		Absolute filtration N Series				
Type		A03	A06	A10	A16	A25
HP 011	1	332.71	250.07	184.32	152.36	128.36
	2	220.28	165.56	74.08	59.13	37.05
	3	123.24	92.68	41.48	33.08	20.72
	4	77.76	58.52	28.37	22.67	16.17
HP 039	2	70.66	53.20	25.77	20.57	14.67
	3	36.57	32.28	18.00	13.38	8.00
	4	26.57	23.27	12.46	8.80	5.58
HP 050 HPX 050	1	31.75	30.30	13.16	12.3	7.29
	2	24.25	21.26	11.70	9.09	4.90
	3	17.37	16.25	8.90	7.18	3.63
	4	12.12	10.75	6.10	5.75	3.08
	5	7.00	6.56	3.60	3.10	2.25
HP 135	1	20.33	18.80	9.71	8.66	4.78
	2	11.14	10.16	6.60	6.38	2.22
	3	6.48	6.33	3.38	3.16	2.14
Filter element		Absolute filtration H - U Series				
Type		A03	A06	A10	A16	A25
HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.53	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 050 HPX 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	14.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.60	4.44
	3	8.96	7.46	4.89	4.16	3.07



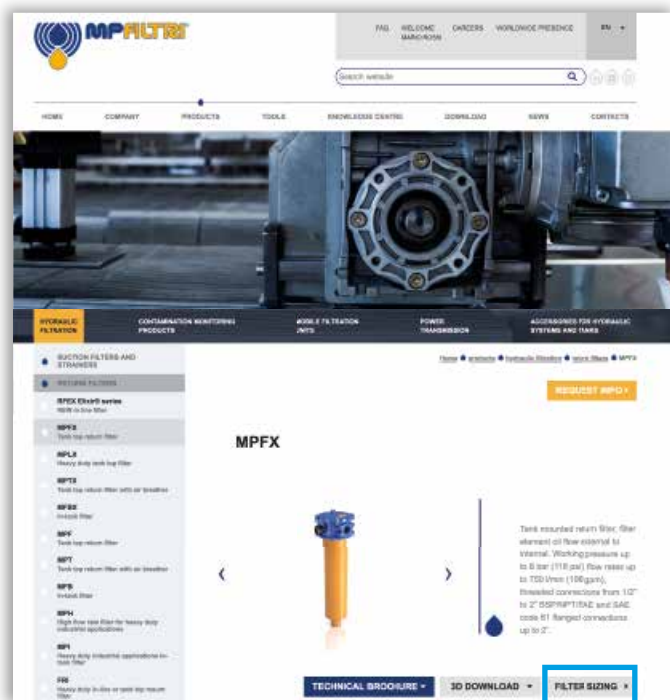
# TYPICAL FILTER SIZING Selection Software

## Step ①

Select "FILTER SIZING SOFTWARE" after login

OR

Select "FILTER SIZING" after login from a product page



Choose the type of filter family.  
Enter the main data for sizing the filter  
then push CALCULATE.

## Step ②

Enter the main data for sizing the filter  
then push CALCULATE.

PRODUCT SELECTION POWER TRANSMISSION SOFTWARE FILTER SIZING SOFTWARE

SUCTION LOW & MEDIUM PRESSURE HIGH PRESSURE  
RETURN/SUCTION RETURN STAINLESS STEEL HIGH PRESSURE

Working Pressure (bar) \* 5 Flow rate (l/min) \* 90 DP max of the project (bar) \* 0.5 Fluid Working Temperature (°C) \* 40

Fluid \* HLP - Mineral oils Fluid type \* ISO VG 46 (SUS 216) Viscosity (cst) \* 46 Viscosity (SUS) \* 216

Filtration \* A20 - 20 µm absolute inorganic microfibre Connection Type \* G 1"

CALCULATE

PRODUCT SELECTION POWER TRANSMISSION SOFTWARE FILTER SIZING SOFTWARE

SUCTION LOW & MEDIUM PRESSURE HIGH PRESSURE  
RETURN/SUCTION RETURN STAINLESS STEEL HIGH PRESSURE

Product: MPFX Working Pressure (bar) \* 5 Flow rate (l/min) \* 90 DP max of the project (bar) \* 0.5 Fluid Working Temperature (°C) \* 40

Fluid \* HLP - Mineral oils Fluid type \* ISO VG 46 (SUS 216) Viscosity (cst) \* 46 Viscosity (SUS) \* 216

Filtration \* A20 - 20 µm absolute inorganic microfibre Connection Type \* G 1"

CALCULATE

## Step ③

Select the desired options to choose the appropriate filter type for the application.

Working Pressure 8 (bar) Fluid HLP  
Flow rate 90 (l/min) Fluid type ISO VG 46 (SUS 216)  
DP max of the project 0.5 (bar) Seal A - NBR  
Working Temperature 40 (°C) Optional seals V - FPM  
Filtration 25 µm absolute inorganic microfibre Working Temperature with options -20 + 110 (°C)  
Connection Type G 1" Viscosity 46 (cst) - 216 (SUS)

NEW SEARCH

Filter type MPFX: Tank top mounting - (Primas 1) Valve B: 1.75 bar Bypass Seal A: NBR X RESET

Option1 Single or duplex DIN Standard NOT APPLICABLE Indicator Visual

CSV Excel Show 10 entries Search:

Image	Code	Press	Flow	DP	Housing DP	Element DP	Connection	Seal	Link					
		bar	psi	l/min	bar	psi	bar	psi						
	MPFX-100-3-A-G3-A25-H-BP51	8	116	25.74	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	<a href="#">Adjustment Report</a>
	MPFX-100-3-A-G3-A25-H-BP21	8	116	25.74	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	<a href="#">Adjustment Report</a>



## Step 4

Choose the most suitable filter from the proposed list.

Image	Code	Peak bar psi	Qmax l/min gpm us	AP bar psi	Housing AP bar psi	Element AP bar psi	Connection	Seal	Link
	MPTX-100-5-A-Q3-A25-H-BP51	8 116	25.74 25.3	0.47 7	0.12 2	0.35 5	G 1"	A	<a href="#">Adjustment</a> <a href="#">Report</a>
	MPTX-104-5-A-Q3-A25-H-BP51	8 116	25.74 25.3	0.47 7	0.12 2	0.35 5	G 1"	A	<a href="#">Adjustment</a> <a href="#">Report</a>

## Step 5

It is possible to change the filter modifying every parameter.



### A SAVE YOUR FILTER'S REPORT



### B MANUAL EDIT



SAVE IN YOUR ARCHIVE  
typing your reference data and then SAVE AS PDF

A new  
browser window  
displays the pdf

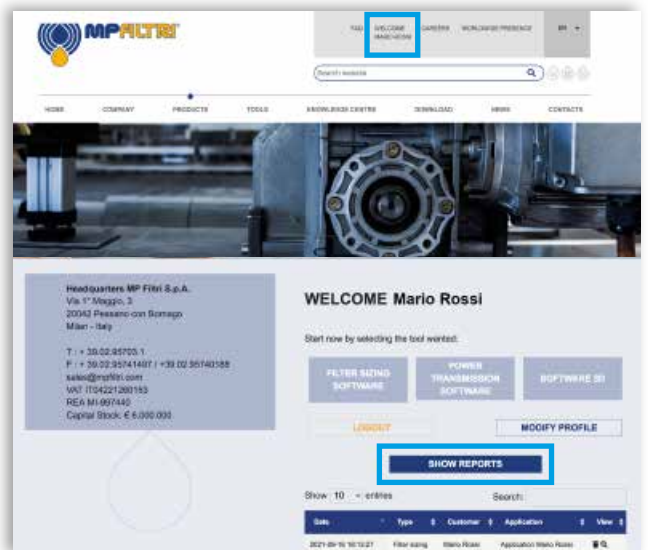
see **A**



Close the report window



By clicking your WELCOME button,  
the SHOW REPORTS is displayed: select it to see your filters list.



**Spin-On filters are used as process and safety filters to protect individual pumps, valves or the entire hydraulic circuit from contamination as per ISO 4406.**

**In-line Spin-On filters can be used for the following purposes:**

- **Suction filters**
- **On the return circuit, for mounting on the line or on the tank cover**
- **In-line for low and medium pressure applications**

**Spin-On filters are available in 4 configurations:**

- **Single cartridge in-line**
- **In-line with two parallel cartridges on the same axis**
- **In-line with two parallel cartridges mounted side by side**

**All versions may be equipped with visual and/or electrical blockage indicators.**

# Spin-on filters



MPS	page 291
INDICATORS	684



# MPS series

Maximum working pressure up to 1.2 MPa (12 bar) - Flow rate up to 365 l/min



## Description

## Technical data

### Spin-on filters

**Maximum working pressure up to 1.2 MPa (12 bar)**

**Flow rate up to 365 l/min**

MPS is a range of spin-on filters suitable to be used in suction, return and low pressure lines.

They offer a good balance between performances, dimensions and prices. They are directly connected to the lines of the system through the hydraulic fittings.

### Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 365 l/min
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Water removal elements (CW), to remove the free water from the hydraulic fluid
- Double connection for the cans, to fit both European and American standard elements
- Double cans fitting, to increase the life time of the filter
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic clogging indicators for suction and return applications
- Visual, electrical and electronic differential clogging indicators for low pressure applications

### Common applications:

- Suction lines, Return lines, Delivery lines, in economic industrial equipment or mobile machines.
- Off-line filtration tank in economic industrial equipment or mobile machines

### Filter housing materials

- Head: Aluminium
- Bypass valve: Polyamide - Steel
- Element: Zinc-Plated Steel - Painted steel

### Bypass valve

- Inline / Return filter opening pressure: 175 kPa (1.75 bar)  $\pm 10\%$
- Inline / Suction filter opening pressure: 30 kPa (0.3 bar)  $\pm 10\%$

### $\Delta p$ element type

- $\Delta p$ : 5 bar
- Fluid flow through the filter element from OUT to IN

### Seals

Standard NBR - series A

### Temperature

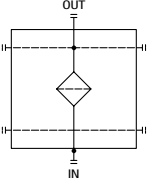
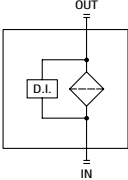
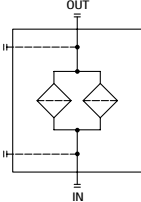
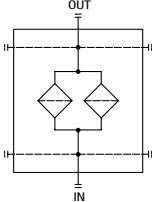
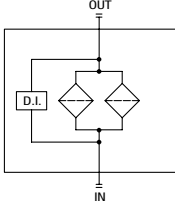
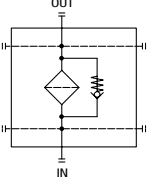
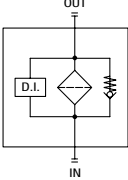
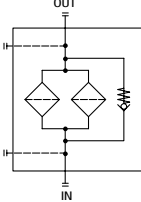
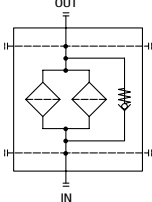
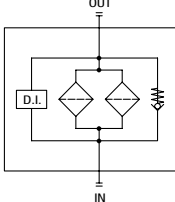
From -20 °C to +110 °C

### Note

MPS filters are provided for vertical mounting

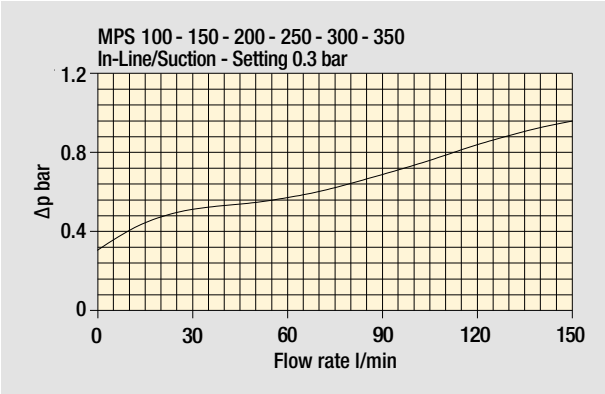
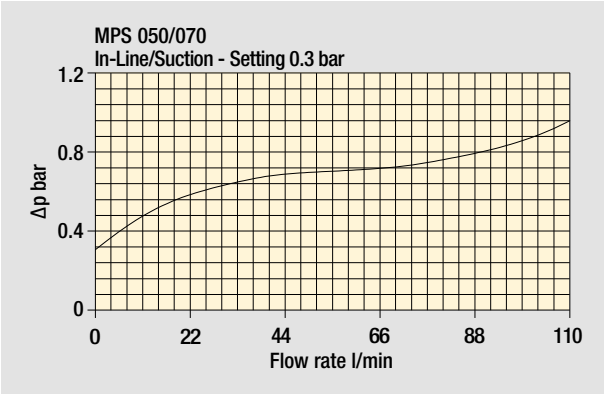
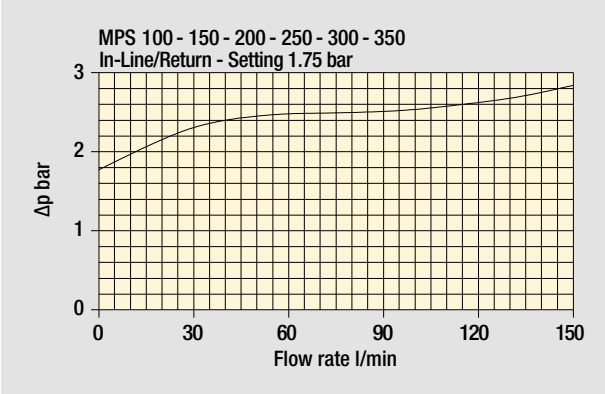
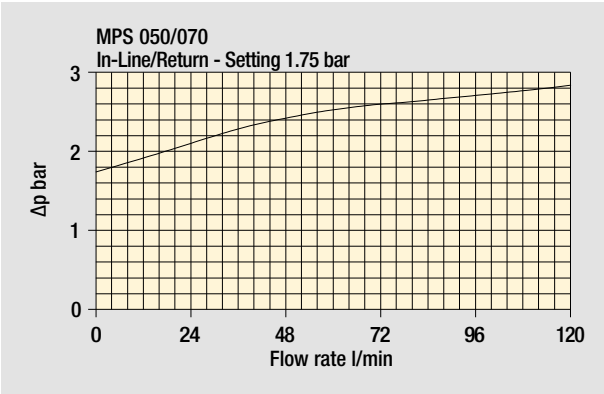
## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]	Volumes [dm <sup>3</sup> ]
<b>MPS 050</b>	1.00	0.70
<b>MPS 051</b>	1.05	0.70
<b>MPS 070</b>	1.20	0.95
<b>MPS 071</b>	1.25	0.95
<b>MPS 100</b>	2.10	1.65
<b>MPS 101</b>	2.20	1.65
<b>MPS 150</b>	2.40	2.00
<b>MPS 151</b>	2.50	2.00
<b>MPS 200</b>	3.90	3.00
<b>MPS 250</b>	4.60	3.70
<b>MPS 300-301</b>	5.30	3.40
<b>MPS 350-351</b>	6.00	4.10

Filter series					
MPS 050	•	-	-	-	-
MPS 051	-	•	-	-	-
MPS 070	•	-	-	-	-
MPS 071	-	•	-	-	-
MPS 100	•	-	-	-	-
MPS 101	-	•	-	-	-
MPS 150	•	-	-	-	-
MPS 151	-	•	-	-	-
MPS 200	-	-	•	-	-
MPS 250	-	-	•	-	-
MPS 300	-	-	-	•	-
MPS 301	-	-	-	-	•
MPS 350	-	-	-	•	-
MPS 351	-	-	-	-	•
	Style U/P	Style U/P	Style U	Style U/P	Style U/P
					
	Style R/S	Style R/S	Style R/S	Style R/S	Style R/S
					

## Pressure drop

Bypass valve  
pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968. Δp varies proportionally with density.



**CS** 050 - 070 - 100 - 150  
**CG - CW** 050 - 070



**CG - CW** 100 - 150



**CW**  
This series of cartridge removes water from oil while filtering the oil at the same time. Water absorbent polymers up to 800 times their own weight provide this major feature.

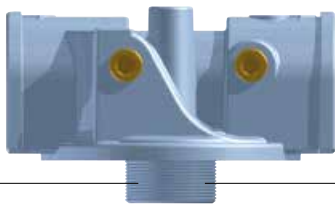
Water holding capacities:  
CW 050= 240 ml  
Ordering code: **CW050P10AP01**

CW 150= 788 ml  
Ordering code: **CW150P10AP01**

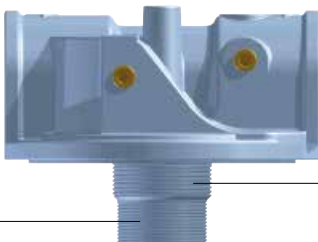
Thread connections		Water holding capacities CW		
Element	Connection	good	poor	
CS 050 - 070	G 3/4"	<b>Viscosity</b> 30/46 mm <sup>2</sup> /s (cSt)	> 46 mm <sup>2</sup> /s (cSt)	
CS 100 - 150	G 1 1/4"	<b>H<sub>2</sub>O p.p.m.</b> 600/800 p.p.m.	> 800 p.p.m.	
CG / CW 050 - 070	1" - 12 UNF	<b>Flow rate</b> CW050 7/15 l/min	CW050 > 20 l/min	
CG / CW 100 - 150	1 1/2" - 16 UN	CW150 20/40 l/min	CW150 > 50 l/min	
		<b>Temperature</b> 40/60 °C	< 30 °C	

## Heads

**CG / CW** 1" - 12 UNF      **CS** G 3/4"



**CG / CW** 1 1/2" - 16 UN      **CS** G 1 1/4"



# MPS MPS050 - MPS070 MPS051 - MPS071

## Designation & Ordering code

### COMPLETE FILTER

#### Series and size

**MPS050** | **MPS070** With connections for clogging indicators

**MPS051** | **MPS071** With connections for differential indicators

Configuration example : **MPS050** **R** **G1** **A10** **A** **P01**

#### Bypass valve

	MPS 050 - 070	MPS 051 - 071
<b>R</b> Inline / Return: with bypass 1.75 bar	•	•
<b>S</b> Inline / Suction: with bypass 0.3 bar	•	-
<b>U</b> Without bypass	•	-
<b>P</b> Without bypass	-	•

#### Connections

<b>G1</b> G 3/4"
<b>G2</b> 3/4" NPT
<b>G3</b> SAE 12 - 1 1/16" - 12 UN

#### Filtration rating (filter media)

<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P10</b> Resin impregnated paper 10 µm
	<b>P25</b> Resin impregnated paper 25 µm

**Seal**  
**A** NBR

**Execution**  
**P01** MP Filtri standard

### CARTRIDGE

#### Cartridge series and size

**CS050** | **CS070**

Configuration example: **CS050** **A10** **A** **P01**

#### Filtration rating (filter media)

<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P10</b> Resin impregnated paper 10 µm
	<b>P25</b> Resin impregnated paper 25 µm

**Seals**  
**A** NBR

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### CLOGGING INDICATORS

See page 684-685

#### Clogging indicators on RETURN line

<b>BVA</b> Axial pressure gauge
<b>BVR</b> Radial pressure gauge
<b>BVP</b> Visual pressure indicator with automatic reset
<b>BVQ</b> Visual pressure indicator with manual reset

<b>BEA</b> Electrical pressure indicator
<b>BEM</b> Electrical pressure indicator
<b>BLA</b> Electrical / visual pressure indicator

#### Clogging indicators on SUCTION line

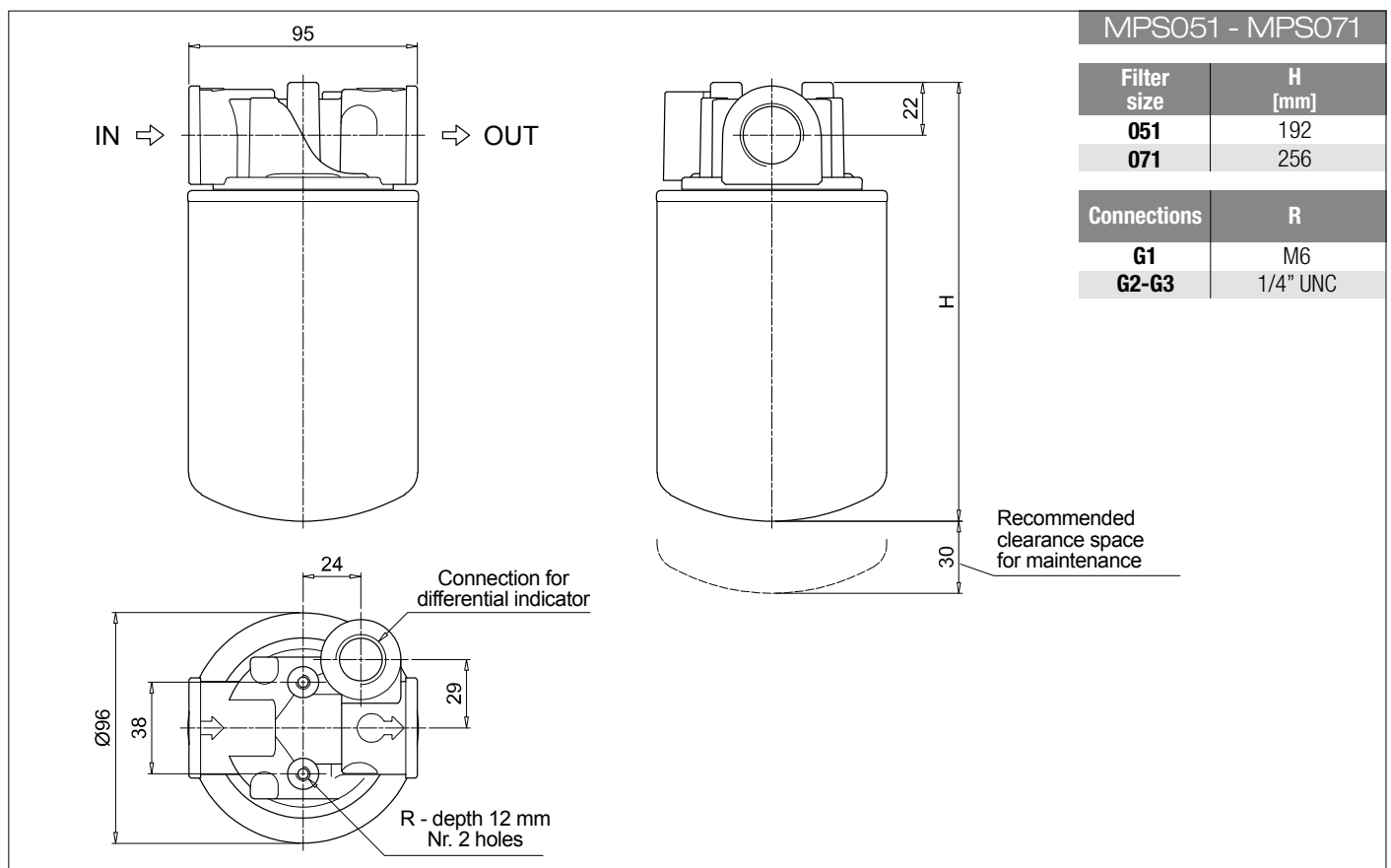
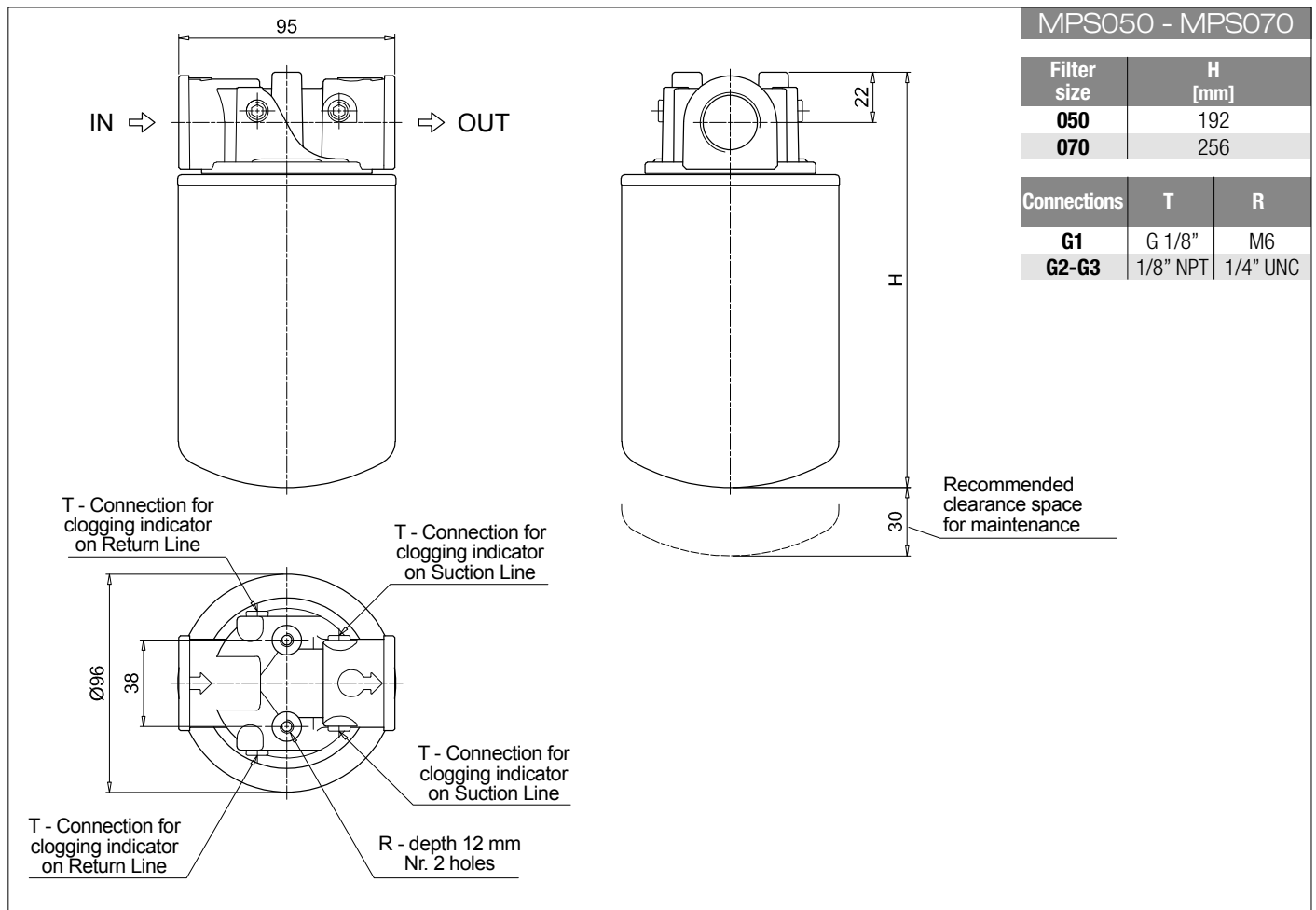
<b>VVB</b> Axial pressure gauge
<b>VVS</b> Radial pressure gauge

<b>VEB</b> Electrical vacuum indicator
<b>VLB</b> Electrical / visual vacuum indicator

#### Differential indicators

<b>DEA</b> Electrical differential indicator
<b>DEM</b> Electrical differential indicator
<b>DLA</b> Electrical / visual differential indicator
<b>DLE</b> Electrical / visual differential indicator

<b>DTA</b> Electronic differential indicator
<b>DVA</b> Visual differential indicator
<b>DVM</b> Visual differential indicator



# MPS MPS100 - MPS150 MPS101 - MPS151

## Designation & Ordering code

### COMPLETE FILTER

#### Series and size

**MPS100** | **MPS150** With connections for clogging indicators

**MPS101** | **MPS151** With connections for differential indicators

Configuration example: **MPS100** **R** **G1** **A10** **A** **P01**

#### Bypass valve

	MPS 100 - 150	MPS 101 - 151
<b>R</b> Inline / Return: with bypass 1.75 bar	•	•
<b>S</b> Inline / Suction: with bypass 0.3 bar	•	-
<b>U</b> Without bypass	•	-
<b>P</b> Without bypass	-	•

#### Connections

**G1** G 1 1/4"

**G2** 1 1/4" NPT

**G3** SAE 20 - 1 5/8" - 12 UN

#### Filtration rating (filter media)

**A03** Inorganic microfiber 3 µm

**A06** Inorganic microfiber 6 µm

**A10** Inorganic microfiber 10 µm

**A25** Inorganic microfiber 25 µm

**M25** Wire mesh 25 µm

**M60** Wire mesh 60 µm

**M90** Wire mesh 90 µm

**P10** Resin impregnated paper 10 µm

**P25** Resin impregnated paper 25 µm

#### Seal

**A** NBR

#### Execution

**P01** MP Filtri standard

### CARTRIDGE

#### Cartridge series and size

**CS100** | **CS150**

Configuration example: **CS100** **A10** **A** **P01**

#### Filtration rating (filter media)

**A03** Inorganic microfiber 3 µm

**A06** Inorganic microfiber 6 µm

**A10** Inorganic microfiber 10 µm

**A25** Inorganic microfiber 25 µm

**M25** Wire mesh 25 µm

**M60** Wire mesh 60 µm

**M90** Wire mesh 90 µm

**P10** Resin impregnated paper 10 µm

**P25** Resin impregnated paper 25 µm

#### Seals

**A** NBR

#### Execution

**P01** MP Filtri standard

**Pxx** Customized

### CLOGGING INDICATORS

See page 684-685

#### Clogging indicators on RETURN line

**BVA** Axial pressure gauge

**BVR** Radial pressure gauge

**BVP** Visual pressure indicator with automatic reset

**BVQ** Visual pressure indicator with manual reset

**BEA** Electrical pressure indicator

**BEM** Electrical pressure indicator

**BLA** Electrical / visual pressure indicator

#### Clogging indicators on SUCTION line

**VVB** Axial pressure gauge

**VVS** Radial pressure gauge

**VEB** Electrical vacuum indicator

**VLB** Electrical / visual vacuum indicator

#### Differential indicators

**DEA** Electrical differential indicator

**DEM** Electrical differential indicator

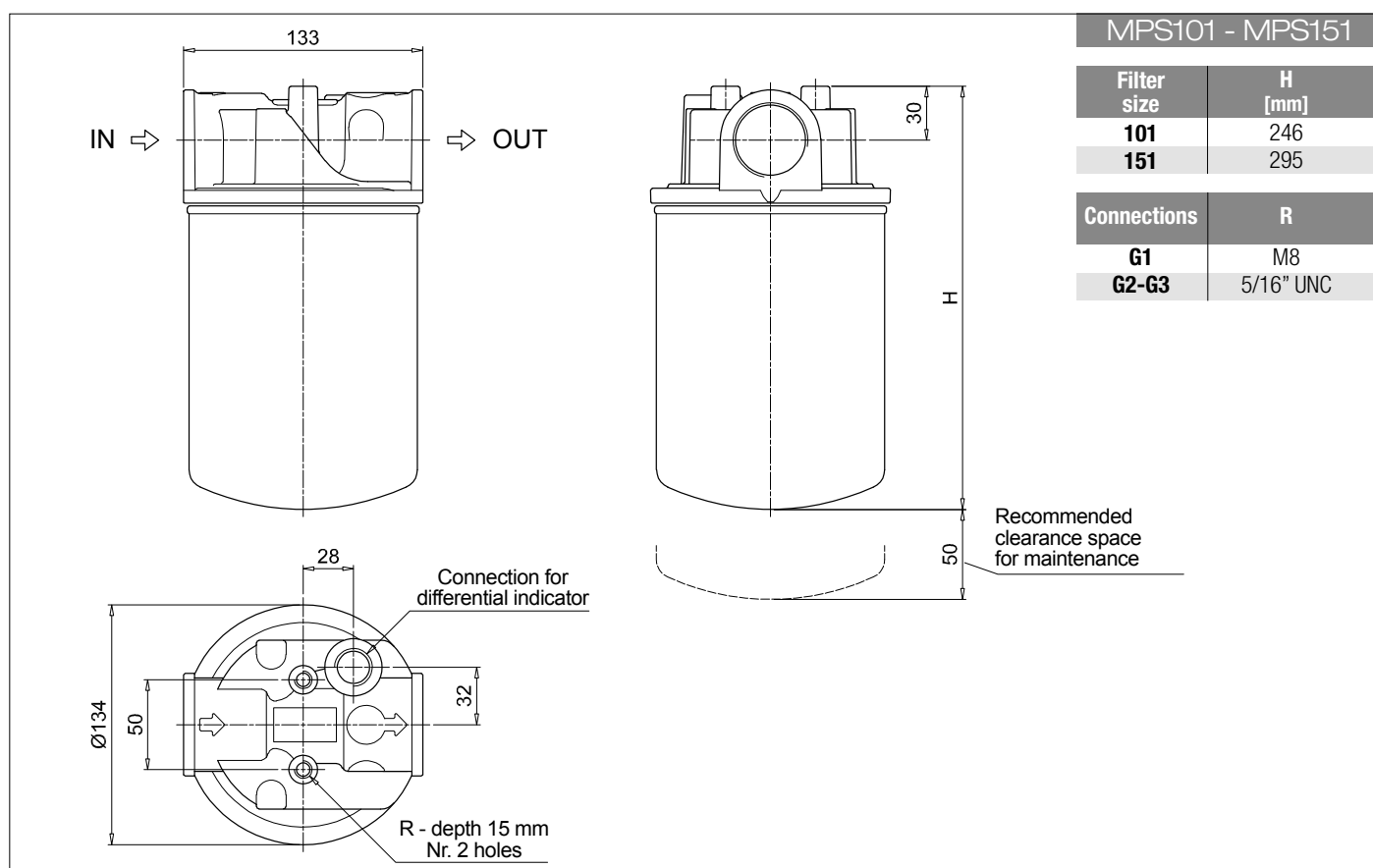
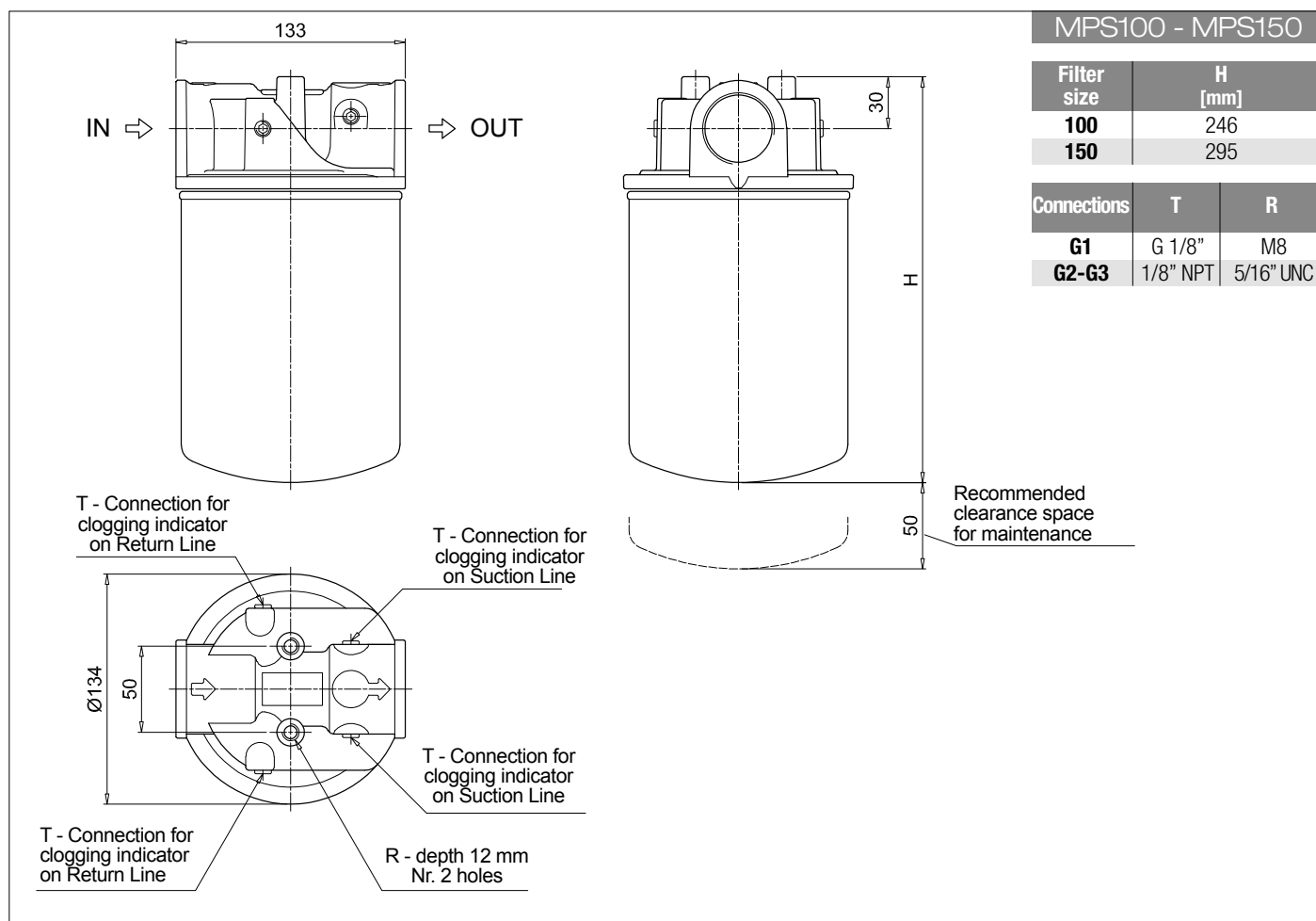
**DLA** Electrical / visual differential indicator

**DLE** Electrical / visual differential indicator

**DTA** Electronic differential indicator

**DVA** Visual differential indicator

**DVM** Visual differential indicator



# MPS MPS200 - MPS250

## Designation & Ordering code

### COMPLETE FILTER

Series and size		Configuration example : <b>MPS200</b> <b>R</b> <b>G1</b> <b>A10</b> <b>A</b> <b>P01</b>					
<b>MPS200</b>   <b>MPS250</b>							
Bypass valve							
<b>R</b>	Inline / Return: with bypass 1.75 bar						
<b>S</b>	Inline / Suction: with bypass 0.3 bar						
<b>U</b>	Without bypass						
Connections							
<b>G1</b>	G 1 1/2"						
<b>G2</b>	1 1/2" NPT						
<b>G3</b>	SAE 24 - 1 7/8" - 12 UN						
Filtration rating (filter media)							
<b>A03</b>	Inorganic microfiber 3 µm	<b>M25</b>	Wire mesh 25 µm				
<b>A06</b>	Inorganic microfiber 6 µm	<b>M60</b>	Wire mesh 60 µm				
<b>A10</b>	Inorganic microfiber 10 µm	<b>M90</b>	Wire mesh 90 µm				
<b>A25</b>	Inorganic microfiber 25 µm	<b>P10</b>	Resin impregnated paper 10 µm				
		<b>P25</b>	Resin impregnated paper 25 µm				
				Seal	Execution		
				<b>A</b> NBR	<b>P01</b> MP Filtri standard		

### CARTRIDGE

Cartridge series and size		Configuration example: <b>CS100</b> <b>A10</b> <b>A</b> <b>P01</b>					
<b>CS100</b>   <b>CS150</b>							
Filtration rating (filter media)							
<b>A03</b>	Inorganic microfiber 3 µm	<b>M25</b>	Wire mesh 25 µm				
<b>A06</b>	Inorganic microfiber 6 µm	<b>M60</b>	Wire mesh 60 µm				
<b>A10</b>	Inorganic microfiber 10 µm	<b>M90</b>	Wire mesh 90 µm				
<b>A25</b>	Inorganic microfiber 25 µm	<b>P10</b>	Resin impregnated paper 10 µm				
		<b>P25</b>	Resin impregnated paper 25 µm				
				Seals	Execution		
				<b>A</b> NBR	<b>P01</b> MP Filtri standard <b>Pxx</b> Customized		

### CLOGGING INDICATORS

See page 684-685

#### Clogging indicators on RETURN line

<b>BVA</b>	Axial pressure gauge
<b>BVR</b>	Radial pressure gauge
<b>BVP</b>	Visual pressure indicator with automatic reset
<b>BVQ</b>	Visual pressure indicator with manual reset

<b>BEA</b>	Electrical pressure indicator
<b>BEM</b>	Electrical pressure indicator
<b>BLA</b>	Electrical / visual pressure indicator

#### Clogging indicators on SUCTION line

<b>VVB</b>	Axial pressure gauge
<b>VVS</b>	Radial pressure gauge

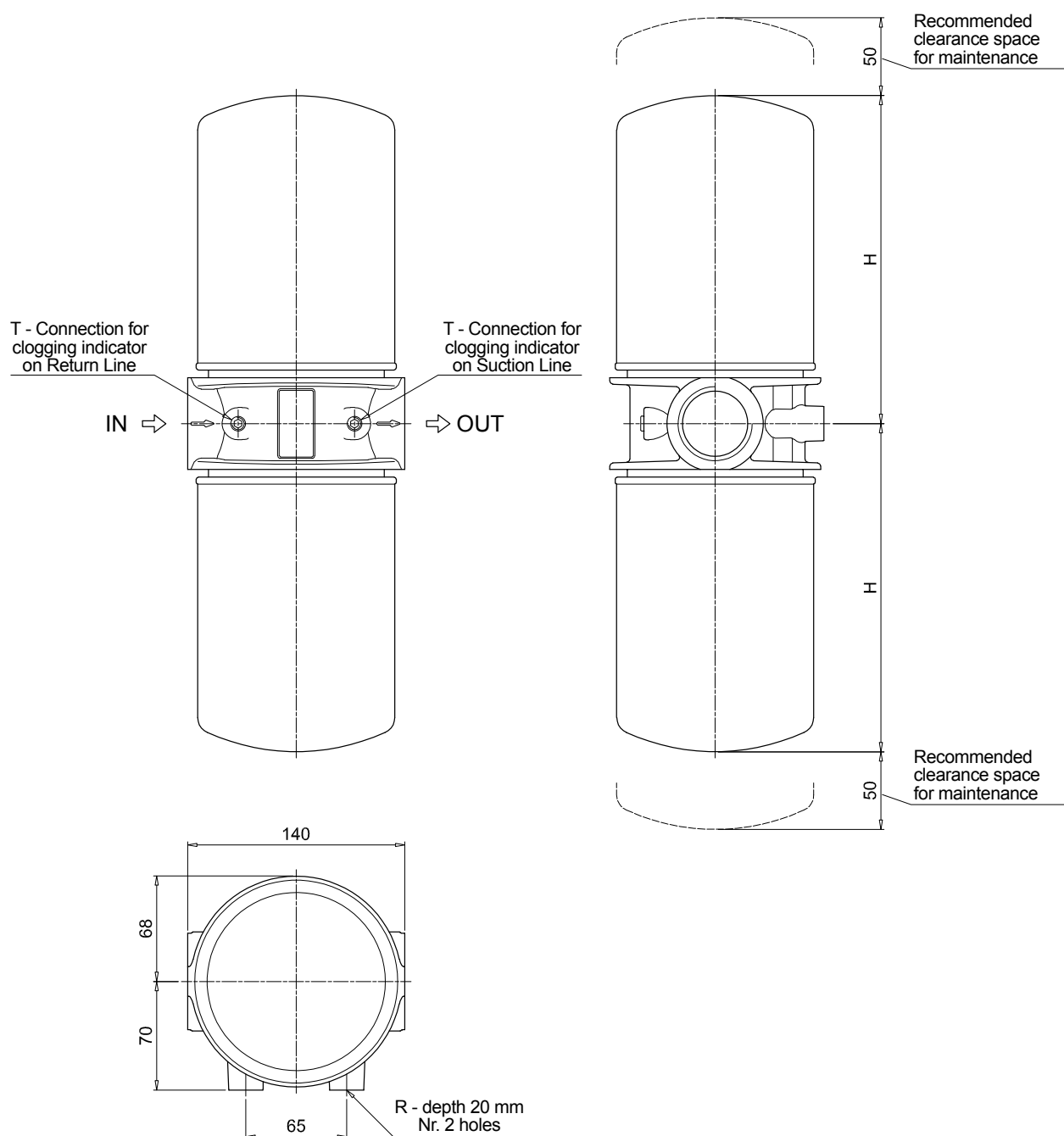
<b>VEB</b>	Electrical vacuum indicator
<b>VLB</b>	Electrical / visual vacuum indicator



### MPS200 - MPS250

Filter size	H [mm]
<b>200</b>	213
<b>250</b>	262

Connections	T	R
<b>G1</b>	G 1/8"	M10
<b>G2-G3</b>	1/8" NPT	7/16" UNC



# MPS MPS300 - MPS350 MPS301 - MPS351

## Designation & Ordering code

### COMPLETE FILTER

#### Series and size

**MPS300** | **MPS350** With connections for clogging indicators

**MPS301** | **MPS351** With connections for differential indicators

Configuration example: **MPS300** **R** **F1** **A10** **A** **P01**

#### Bypass valve

	MPS 300 - 350	MPS 301 - 351
<b>R</b> Inline / Return: with bypass 1.75 bar	•	•
<b>S</b> Inline / Suction: with bypass 0.3 bar	•	-
<b>U</b> Without bypass	•	-
<b>P</b> Without bypass	-	•

#### Connections

**G1** G 1 1/2"

**G2** 1 1/2" NPT

**G3** SAE 24 - 1 7/8" - 12 UN

**F1** 1 1/2" SAE 3000 psi/M

**F2** 1 1/2" SAE 3000 psi/UNC

#### Filtration rating (filter media)

**A03** Inorganic microfiber 3 µm

**A06** Inorganic microfiber 6 µm

**A10** Inorganic microfiber 10 µm

**A25** Inorganic microfiber 25 µm

**M25** Wire mesh 25 µm

**M60** Wire mesh 60 µm

**M90** Wire mesh 90 µm

**P10** Resin impregnated paper 10 µm

**P25** Resin impregnated paper 25 µm

**Seal**  
**A** NBR

**Execution**  
**P01** MP Filtri standard

### CARTRIDGE

#### Cartridge series and size

**CS100** | **CS150**

Configuration example: **CS100** **A10** **A** **P01**

#### Filtration rating (filter media)

**A03** Inorganic microfiber 3 µm

**A06** Inorganic microfiber 6 µm

**A10** Inorganic microfiber 10 µm

**A25** Inorganic microfiber 25 µm

**M25** Wire mesh 25 µm

**M60** Wire mesh 60 µm

**M90** Wire mesh 90 µm

**P10** Resin impregnated paper 10 µm

**P25** Resin impregnated paper 25 µm

**Seals**  
**A** NBR

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### CLOGGING INDICATORS

See page 684-685

#### Clogging indicators on RETURN line

**BVA** Axial pressure gauge

**BVR** Radial pressure gauge

**BVP** Visual pressure indicator with automatic reset

**BVQ** Visual pressure indicator with manual reset

**BEA** Electrical pressure indicator

**BEM** Electrical pressure indicator

**BLA** Electrical / visual pressure indicator

#### Clogging indicators on SUCTION line

**VVB** Axial pressure gauge

**VVS** Radial pressure gauge

**VEB** Electrical vacuum indicator

**VLB** Electrical / visual vacuum indicator

#### Differential indicators

**DEA** Electrical differential indicator

**DEM** Electrical differential indicator

**DLA** Electrical / visual differential indicator

**DLE** Electrical / visual differential indicator

**DTA** Electronic differential indicator

**DVA** Visual differential indicator

**DVM** Visual differential indicator

### PLUGS

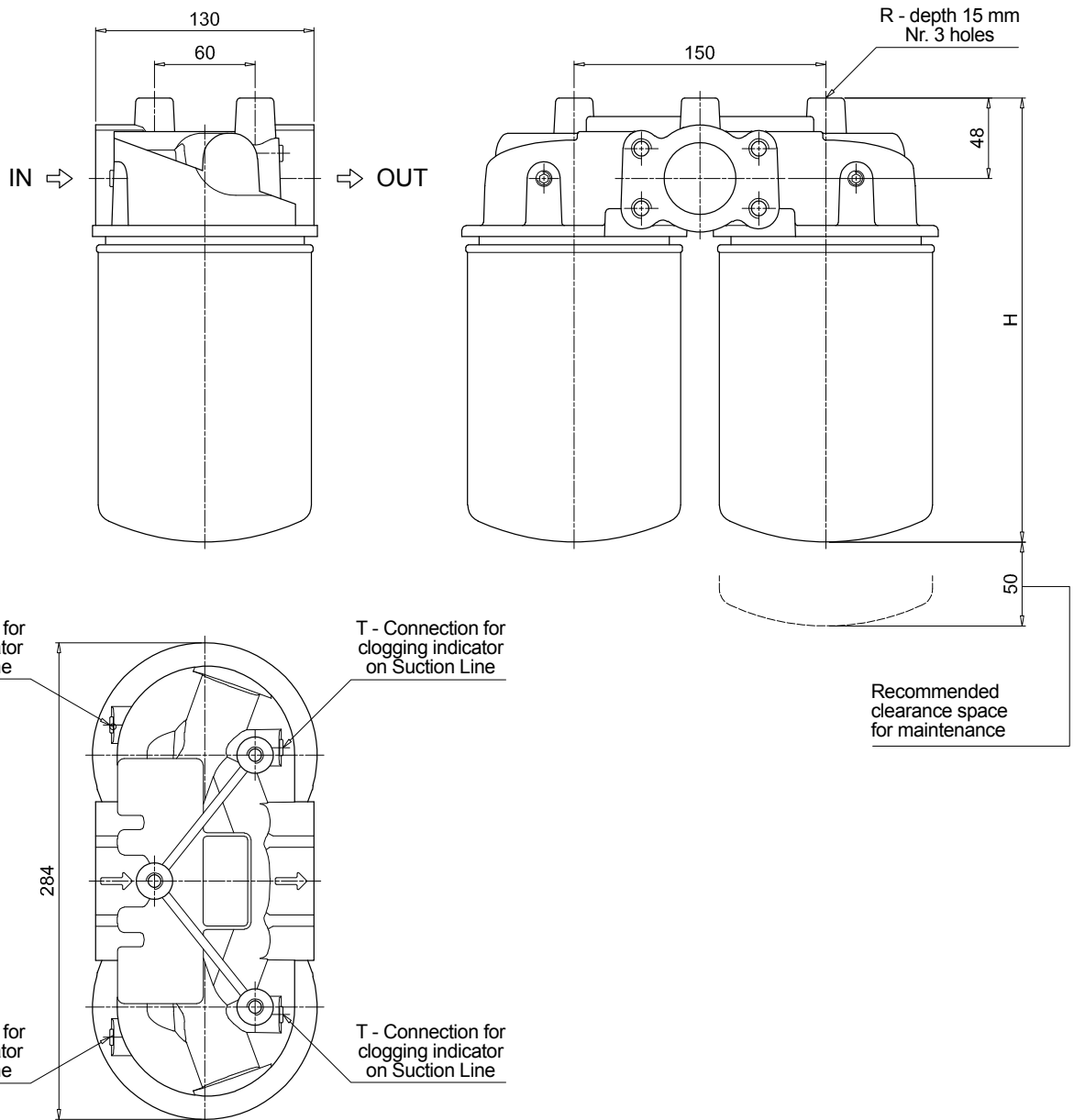
See page 684

**T2** Differential indicator plug (not included)

## MPS300 - MPS350

Filter size	H [mm]
<b>300</b>	266
<b>350</b>	315

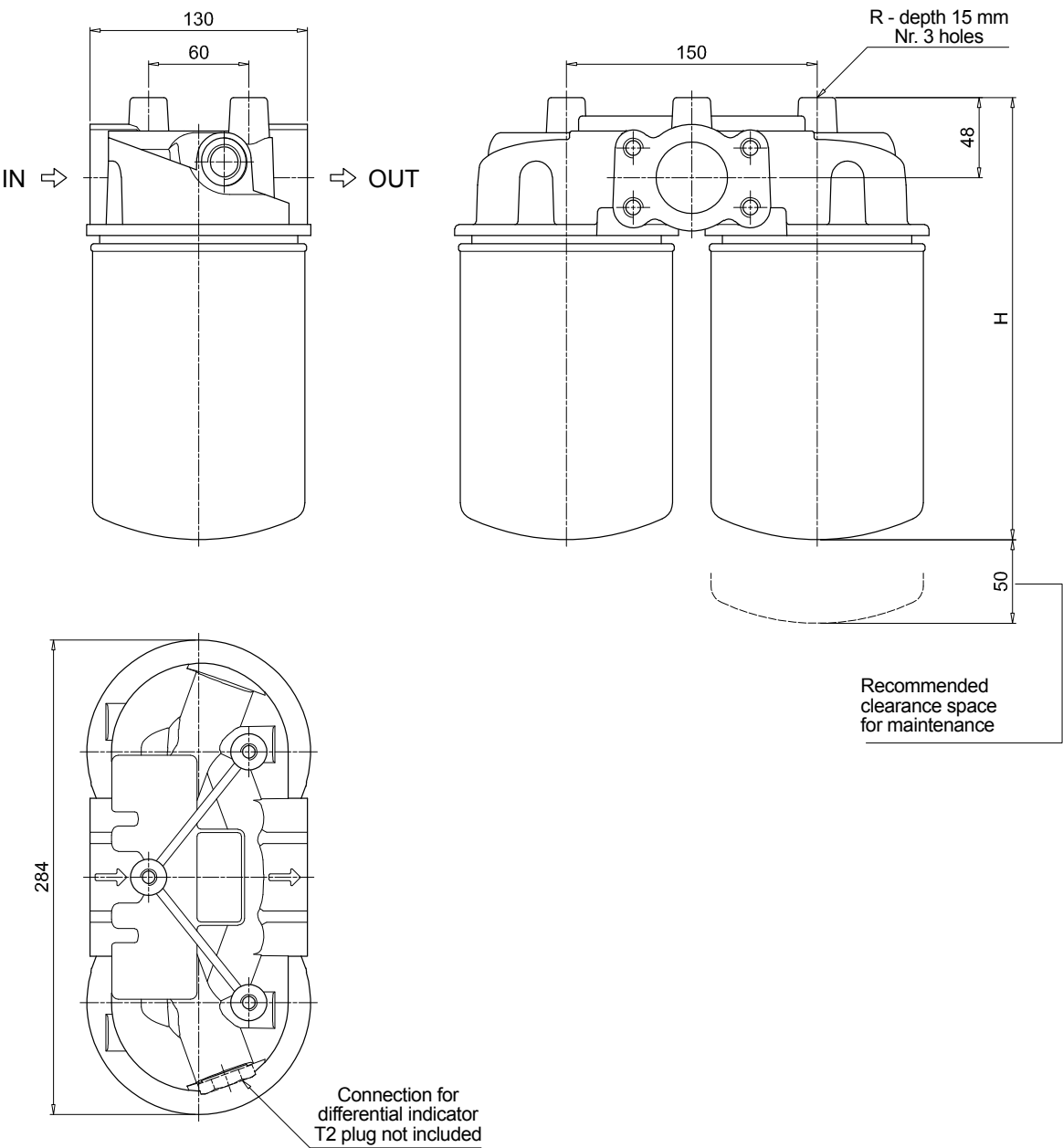
Connections	T	R
<b>G1</b>	G 1/8"	M10
<b>G2-G3</b>	1/8" NPT	7/16" UNC
<b>F1</b>	G 1/8"	M10
<b>F2</b>	1/8" NPT	7/16" UNC

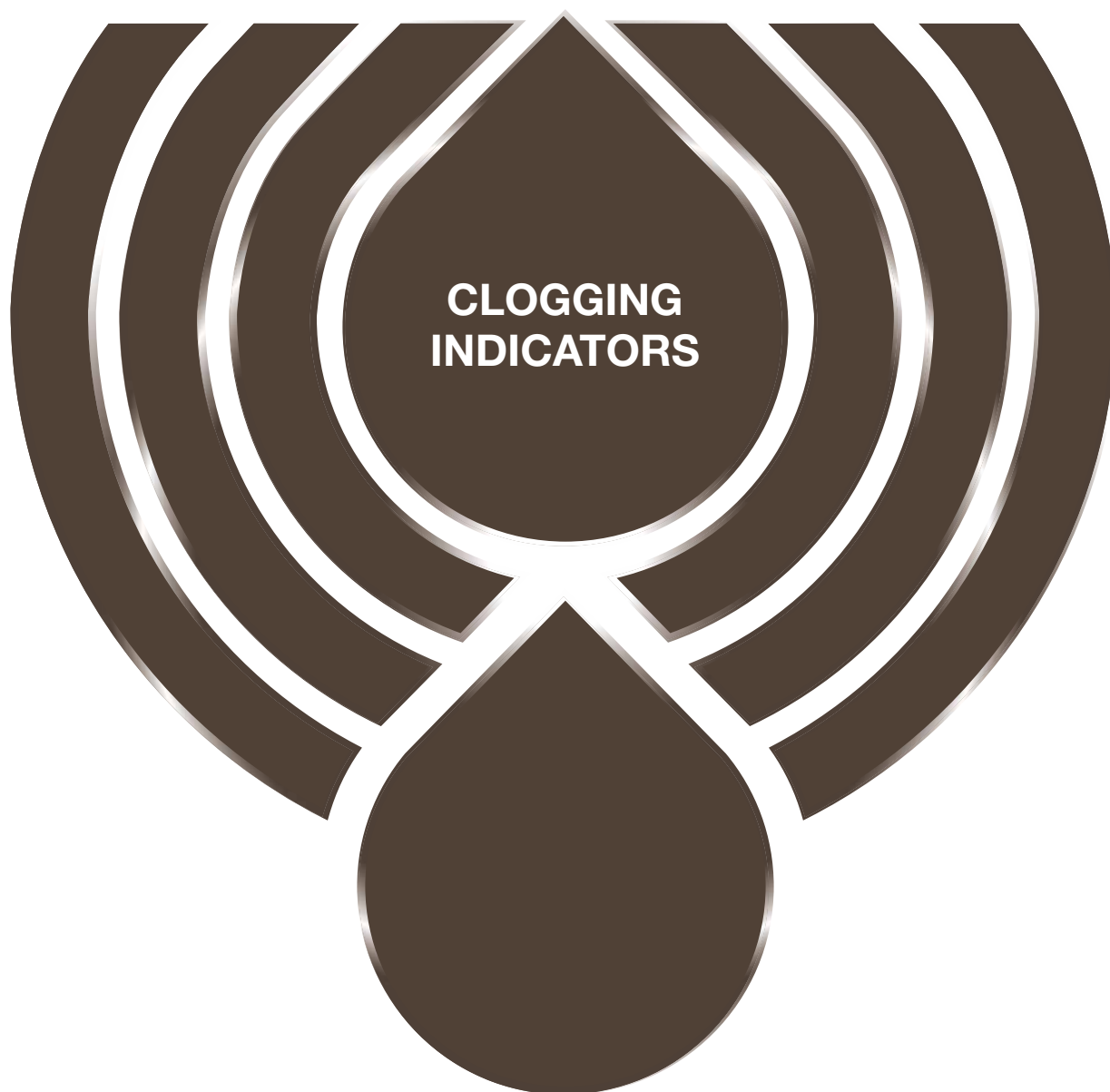


# MPS MPS300 - MPS350 MPS301 - MPS351

## Dimensions

MPS301 - MPS351	
Filter size	H [mm]
301	266
351	315
Connections	R
G1	M10
G2-G3	7/16" UNC
F1	M10
F2	7/16" UNC





Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

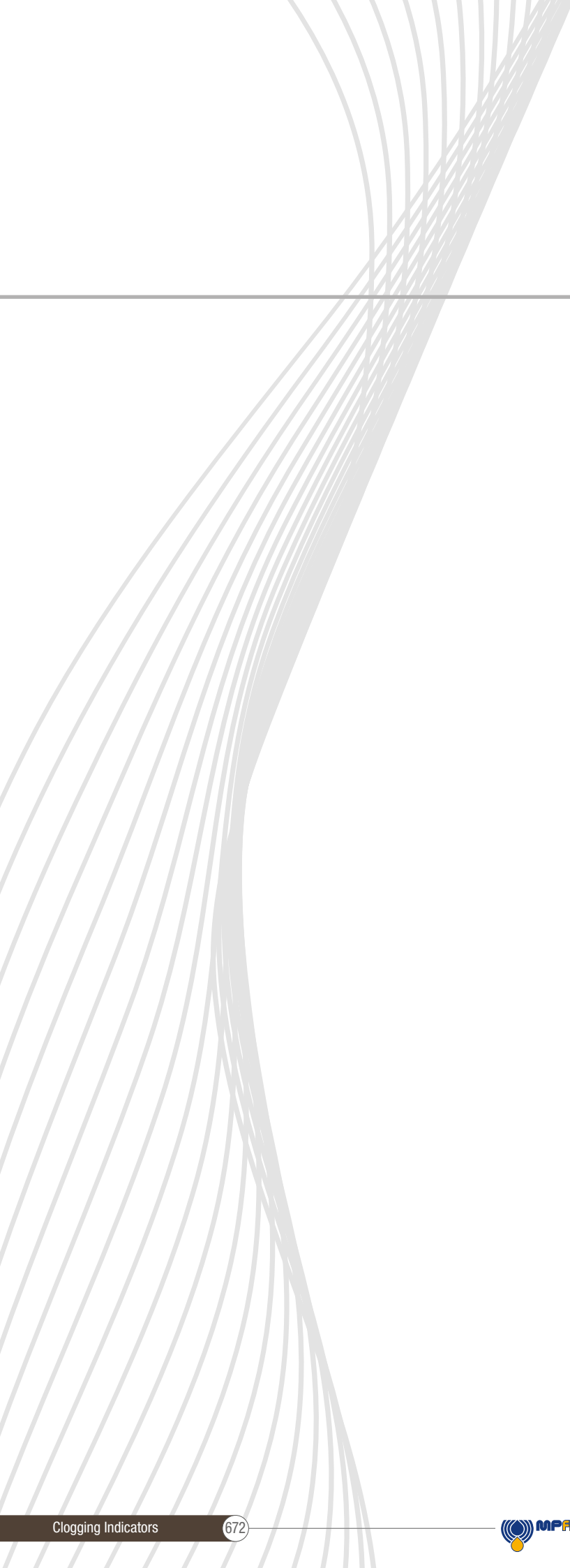
These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.



# Clogging Indicators





# DESIGNATION, ORDERING CODES & TECHNICAL DATA

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# QUICK REFERENCE GUIDE

## Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
SUCTION FILTERS	<b>ELIXIR®</b> SFEX060-080-110-160	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	With bypass valve 0.3 bar			
RETURN FILTERS	SF2 250 - 350 SF2 500 - 501 - 503 - 504 - 505 SF2 510 - 535 - 540	VVA20P01 VVR20P01	VEA21xA50P01	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	With bypass 1.75 bar	<b>ELIXIR®</b> RFEX060-080-110-160	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEM15HA41P01
	Without bypass	<b>ELIXIR®</b> RFEX060-080-110-160	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEM20HA41P01
	With bypass 1.75 bar	MDH 250	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01	BEA15HA50P01 BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01
	With bypass 3 bar	MDH 250	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01	BEA20HA50P01 BEM20HA41P01 DES25HA10P01 DES25HA30P01 DES25HA80P01
	With bypass 1.75 bar	MPFX MPTX MPF MPT MPH	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEM15HA41P01
	With bypass 3 bar	MPFX MPTX MPF MPT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEM20HA41P01
	With bypass 2.5 bar	MPH		BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 4.5 bar	MPLX	DVA20xP01	DEA20xA50P01 DEM20XX10P01 DEM20XX20P01 DEM20XX30P01 DEM20XX35P01
	With bypass 2.4 bar	FRI	DVM20xP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
RETURN / SUCTION FILTERS	MRSX 116 - 165 - 166 Suction line	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	With bypass valve 2.5 bar	BVA25P01	BEA20HA50P01	
	MRSX 116 - 165 - 166 Return line	BVR25P01 BVP20HP01 BVQ20HP01	BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass valve 2.5 bar		BEA20HA50P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	LMP 124 MULTIPORT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVA20xP01 DVM20xP01	BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01 DEA20xA50P01 DEM20XX10P01 DEM20XX20P01 DEM20XX30P01 DEM20XX35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
SPIN-ON FILTERS	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	WVB20P01 VVS20P01	VEB21AA50P01
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350 MST 050 - 070 - 100 - 150	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEM15HA41P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xAxxP01
				DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xA70P01 DTA12xF70P01 DTA20xA70P01 DTA20xF70P01

# QUICK REFERENCE GUIDE

## Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
LOW & MEDIUM PRESSURE FILTERS	<b>ELIXIR®</b> LFEX060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA80P01	
	With bypass valve 3.5 bar LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01
HIGH PRESSURE FILTERS	<b>ELIXIR®</b> LFEX060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA80P01	
	Without bypass valve LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01
HIGH PRESSURE FILTERS	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01
	Without bypass valve FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEA70xA50P01 DEA95xA50P01 DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01 DTA70xF70P01 DTA95xF70P01



Filter family	Filter series		Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
STAINLESS STEEL HIGH PRESSURE FILTERS	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01	DLZ50xA50P01 DLZ70xA50P01 DLZ95xA50P01
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01	
	With bypass valve 6 bar	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DVG50xP01	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01
	Without bypass valve	FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVG95xP01 DVG70xP01 DVG95xP01	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01 DLX95xA52P01
FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE	With bypass valve 6 bar	FMMX 050 FMM 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FMMX 050 FMM 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01	
	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DVG50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FZP 039 - 136	DVX70xP01 DVG95xP01 DVG70xP01 DVG95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01	
	With bypass valve 6 bar	FZH 012 - 040	DVZ50xP01		
	Without bypass valve	FZH 012 - 040	DVZ70xP01 DVZ95xP01		
	With bypass valve 6 bar	FZP 039 - 136	DVX50xP01 DVG50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01	
	Without bypass valve	FZP 039 - 136	DVX70xP01 DVG95xP01 DVG70xP01 DVG95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01	

## Suitable indicator types

### V VACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

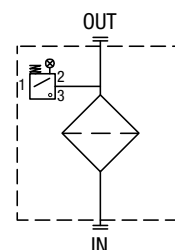
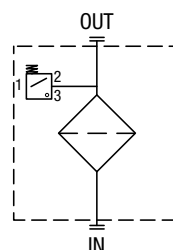
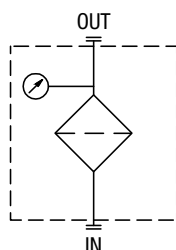
Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:

**V** VVB20P01



### B BAROMETRIC INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

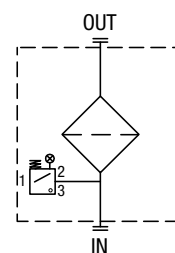
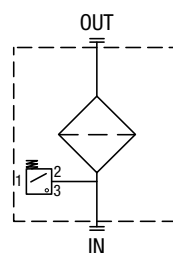
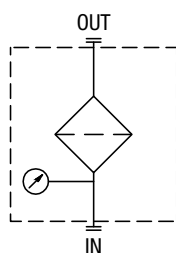
They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B".

Example:

**B** BVA14P01



### D DIFFERENTIAL INDICATORS

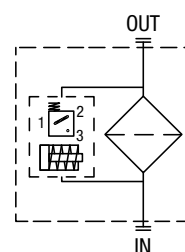
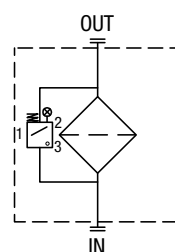
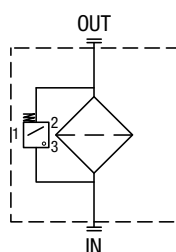
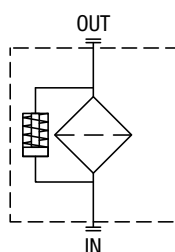
Differential indicators are used on the Pressure line to check the efficiency of the filter element.

They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models.

Differential indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D".



Example:

**D** DVA20xP01



## Designation &amp; Ordering code

## VACUUM INDICATORS

Series		Configuration example 1:						
<b>VE</b> Electrical vacuum indicator		VE	B	21	A	A	50	P01
<b>VL</b> Electrical/Visual vacuum indicator		Configuration example 2:						
		VL	B	21	A	A	71	P01
<b>VV</b> Vacuum gauge		Configuration example 3:						
		VV	S	20				P01

## BAROMETRIC INDICATORS

Series		Configuration example 1:						
<b>BE</b> Electrical pressure indicator		BE	M	15	H	A	41	P01
<b>BL</b> Electrical/Visual pressure indicator		Configuration example 2: BL A 20 H A 71 P01						
<b>BV</b> Visual pressure indicator		Configuration example 3: BV R 14 P01						
		Configuration example 4: BV P 20 H P01						
Type	BE	BL	BV					
<b>A</b> Standard type	•	•	<b>A</b> Axial connection pressure gauge					
<b>M</b> With wired electrical connection	•	-	<b>R</b> Radial connection pressure gauge					
			<b>P</b> Visual indicator with automatic reset					
			<b>Q</b> Visual indicator with manual reset					
Pressure setting		BEA-BEM	BLA	BVA-BVR	BVP-BVQ			
<b>14</b> 1.4 bar		-	-	•	-			
<b>15</b> 1.5 bar		•	•	-	-			
<b>20</b> 2 bar		•	•	-	•			
<b>25</b> 2.5 bar		-	-	•	-			
Seals		BE	BLA	BVA-BVR	BVP-BVQ			
<b>H</b> HNBR		•	•	-	•			
Thermostat		BEA-BEM	BLA	BV				
<b>A</b> Without		•	•	-				
Electrical connections		BEA	BEM	BL				
<b>10</b> Connection AMP Superseal series 1.5		-	-	-				
<b>30</b> Connection Deutsch DT-04-2-P		-	-	-				
<b>41</b> Connection via four-core cable		-	•	-				
<b>50</b> Connection EN 175301-803		•	-	-				
<b>51</b> Connection EN 175301-803, transparent base with lamps 24 Vdc		-	-	•				
<b>52</b> Connection EN 175301-803, transparent base with lamps 110 Vdc		-	-	•				
<b>53</b> Connection EN 175301-803, transparent base with lamps 230 Vdc		-	-	•				
<b>71</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc		-	-	•				
Option								
<b>P01</b>		MP Filtri standard						
<b>Pxx</b>		Customized						

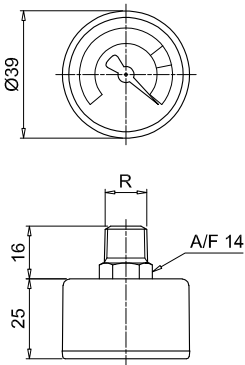
DIFFERENTIAL INDICATORS																					
Series				Configuration example 1:																	
DE Electrical differential indicator				DE		M		12		H		F		50		P01					
DL Electrical/Visual differential indicator				DL		E		20		V		A		71		P01					
DT Electronic differential indicator				DT		A		12		H		F		70		P01					
DV Visual differential indicator				DV		M		20		V						P01					
Type				DE		DL		DT		DV											
A Standard type				•		•		•		A With automatic reset											
M With wired electrical connection				•		-		-		M With manual reset											
E For high power supply				-		•		-													
Pressure setting																					
12 1.2 bar																					
20 2.0 bar																					
50 5.0 bar																					
70 7.0 bar																					
95 9.5 bar																					
Seals																					
H HNBR																					
V FPM																					
Thermostat				DEA		DEM		DLA		DLE		DT									
A Without				•		•		•		•		-									
F With thermostat				-		•		-		•		•									
Electrical connections				DEA		DEM		DLA		DLE		DT									
10 Connection AMP Superseal series 1.5				-		•		-		-		-									
20 Connection AMP Timer Junior				-		•		-		-		-									
30 Connection Deutsch DT-04-2-P				-		•		-		-		-									
35 Connection Deutsch DT-04-3-P				-		•		-		-		-									
50 Connection EN 175301-803				•		-		-		•		-									
51 Connection EN 175301-803, transparent base with lamps 24 Vdc				-		-		•		-		-									
52 Connection EN 175301-803, transparent base with lamps 110 Vdc				-		-		•		-		-									
70 Connection IEC 61076-2-101 D (M12)				-		-		-		-		•									
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc				-		-		•		-		-									
												Option									
												P01 MP Filtri standard									
												Pxx Customized									


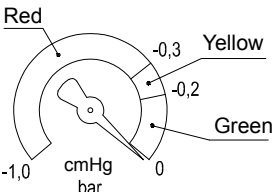
# VACUUM INDICATORS

## Technical data

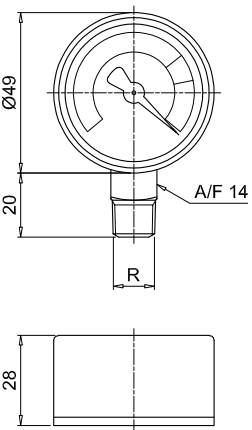
<div>VE*50</div> <div>Electrical Vacuum Indicator</div> <div>Connection: EN 175301-803</div> <table><tr><th>R</th><th>Ordering code</th></tr><tr><td>EN 10226 - R1/4"</td><td>VE A 21 x A 50 P01</td></tr><tr><td>EN 10226 - R1/8"</td><td>VE B 21 A A 50 P01</td></tr></table> <div><p>A/F 27 Max tightening torque: 25 N·m</p></div>		R	Ordering code	EN 10226 - R1/4"	VE A 21 x A 50 P01	EN 10226 - R1/8"	VE B 21 A A 50 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div></div> <div>- Certification / Approvals: ATEX</div> <div>- Certification included as standard</div>	<div>Materials</div> <div>- Body: Brass</div> <div>- Base: Black polyamide</div> <div>- Contacts: Silver</div> <div>- Seal: VEA: NBR/FPM VEB: NBR</div> <div>Technical data</div> <div>- Vacuum setting: -0.21 bar ±10%</div> <div>- Max working pressure: 10 bar</div> <div>- Proof pressure: 15 bar</div> <div>- Working temperature: From -25 °C to +80 °C</div> <div>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div> <div>- Degree of protection: IP65 according to EN 60529</div> <div>Electrical data</div> <div>- Electrical connection: EN 175301-803</div> <div>- Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac</div> <div>- CE certification</div> <div>- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X</div>
R	Ordering code								
EN 10226 - R1/4"	VE A 21 x A 50 P01								
EN 10226 - R1/8"	VE B 21 A A 50 P01								
<div>VL*51 - VL*52 - VL*53</div> <div>Electrical/Visual Vacuum Indicator</div> <div>51: Connection EN 175301-803, transparent base with lamps 110 Vdc</div> <div>52: Connection EN 175301-803, transparent base with lamps 24 Vdc</div> <div>53: Connection EN 175301-803, transparent base with lamps 230 Vdc</div> <table><tr><th>R</th><th>Ordering code</th></tr><tr><td>EN 10226 - R1/4"</td><td>VL A 21 x A xx P01</td></tr><tr><td>EN 10226 - R1/8"</td><td>VL B 21 A A xx P01</td></tr></table> <div><p>A/F 27 Max tightening torque: 25 N·m</p></div>		R	Ordering code	EN 10226 - R1/4"	VL A 21 x A xx P01	EN 10226 - R1/8"	VL B 21 A A xx P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div>- Body: Brass</div> <div>- Base: Transparent polyamide</div> <div>- Contacts: Brass - Polyamide</div> <div>- Seal: VLA: NBR/FPM VLB: NBR</div> <div>Technical data</div> <div>- Vacuum setting: -0.21 bar ±10%</div> <div>- Max working pressure: 10 bar</div> <div>- Proof pressure: 15 bar</div> <div>- Working temperature: From -25 °C to +80 °C</div> <div>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div> <div>- Degree of protection: IP65 according to EN 60529</div> <div>Electrical data</div> <div>- Electrical connection: EN 175301-803</div> <div>- Type: 51 52 53</div> <div>- Lamps: 24 Vdc 110 Vdc 230 Vac</div> <div>- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac</div>
R	Ordering code								
EN 10226 - R1/4"	VL A 21 x A xx P01								
EN 10226 - R1/8"	VL B 21 A A xx P01								
<div>VL*71</div> <div>Electrical/Visual Vacuum Indicator</div> <div>Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc</div> <table><tr><th>Connections</th><th>Indicator code</th></tr><tr><td>EN 10226 - R1/4"</td><td>VL A 21 x A 71 P01</td></tr><tr><td>EN 10226 - R1/8"</td><td>VL B 21 A A 71 P01</td></tr></table> <div><p>A/F 27 Max tightening torque: 25 N·m</p></div>		Connections	Indicator code	EN 10226 - R1/4"	VL A 21 x A 71 P01	EN 10226 - R1/8"	VL B 21 A A 71 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div>- Body: Brass</div> <div>- Base: Black polyamide</div> <div>- Contacts: Silver</div> <div>- Seal: VLA: NBR/FPM VLB: NBR</div> <div>Technical data</div> <div>- Vacuum setting: -0.21 bar ±10%</div> <div>- Max working pressure: 10 bar</div> <div>- Proof pressure: 15 bar</div> <div>- Working temperature: From -25 °C to +80 °C</div> <div>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div> <div>- Degree of protection: IP65 according to EN 60529</div> <div>Electrical data</div> <div>- Electrical connection: IEC 61076-2-101 D (M12)</div> <div>- Lamps: 24 Vdc (black base)</div> <div>- Resistive load: 0.4 A / 24 Vdc</div>
Connections	Indicator code								
EN 10226 - R1/4"	VL A 21 x A 71 P01								
EN 10226 - R1/8"	VL B 21 A A 71 P01								


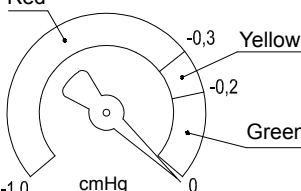


VVA - VVB		
Axial Vacuum Gauge		
R	Ordering code	
EN 10226 - R1/4"	VVA 20 P01	
EN 10226 - R1/8"	VVB 20 P01	
		

Hydraulic symbol	
	
Dial scale	
	
Conversion to SI units	
[cmHg]	[bar]
-12	-0.16
-18	-0.24
-76	-1.01

Materials	
- Case:	Black plastic
- Window:	Clear plastic
- Dial:	White plastic
- Pointer:	Black plastic
- Pressure connection:	Cu-alloy
- Pressure element:	Bourdon tube Cu-alloy soft soldered, C type
- Movement:	Cu-alloy
Technical data	
- Max working pressure:	Steady: -0.7 bar Fluctuating: -0.6 bar Short time: -1.0 bar
- Working temperature:	Ambienti from -40 °C to +60 °C Fluid max + 60 °C Storage from -40 °C to +60 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFA, HFB and HFC according to ISO 2943
- Accuracy:	Class 2.5 according to EN 13190
- Degree of protection:	IP31 according to EN 60529

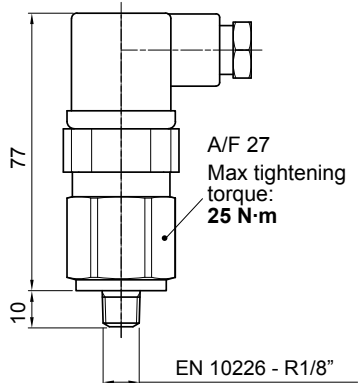
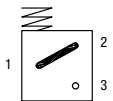
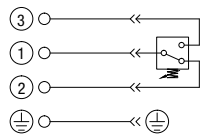

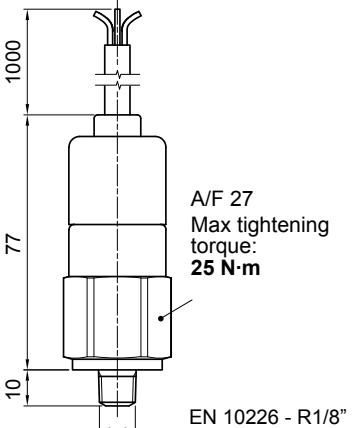
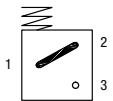
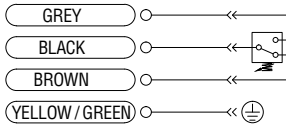
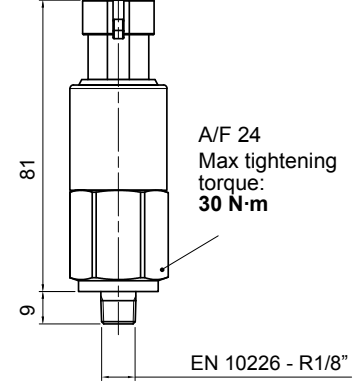
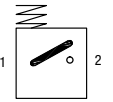
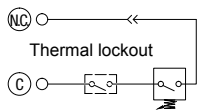
VVR - VVS		
Radial Vacuum Gauge		
R	A/F	Ordering code
EN 10226 - R1/4"	14	VVR 20 P01
EN 10226 - R1/8"	11	VVS 20 P01
		

Hydraulic symbol	
	
Dial scale	
	
Conversion to SI units	
[cmHg]	[bar]
-12	-0.16
-18	-0.24
-76	-1.01

Materials	
- Case:	Black plastic
- Window:	Clear plastic
- Dial:	White plastic
- Pointer:	Black plastic
- Pressure connection:	Cu-alloy
- Pressure element:	Bourdon tube Cu-alloy soft soldered, C type
- Movement:	Cu-alloy
Technical data	
- Max working pressure:	Steady: -0.7 bar Fluctuating: -0.6 bar Short time: -1.0 bar
- Working temperature:	Ambienti from -40 °C to +60 °C Fluid max + 60 °C Storage from -40 °C to +60 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFA, HFB and HFC according to ISO 2943
- Accuracy:	Class 2.5 according to EN 13190
- Degree of protection:	IP31 according to EN 60529

# BAROMETRIC INDICATORS

## Dimensions

<div>BEA*50</div> <div>Electrical Pressure Indicator</div> <div>Connection EN 175301-803</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.5 bar ±10%</td><td>BE A 15 HA 50 P01</td></tr><tr><td>2.0 bar ±10%</td><td>BE A 20 HA 50 P01</td></tr></table> <div><div>A/F 27 Max tightening torque: 25 N·m</div><div>EN 10226 - R1/8"</div></div>		Settings	Ordering code	1.5 bar ±10%	BE A 15 HA 50 P01	2.0 bar ±10%	BE A 20 HA 50 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div> - Certification / Approvals: ATEX - Certification included as standard</div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Black polyamide</div><div>Silver</div><div>HNBR</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree of protection:</div></div> <div><div>40 bar</div><div>60 bar</div><div>From -25 °C to +80 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP65 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div><div>- CE certification</div><div>- Available Atex product:</div></div> <div><div>EN 175301-803</div><div>5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac</div><div></div><div>I M1 Ex ia I Ma II 1GD Ex ia IIC Tx Ex ia IIIC Tx °C X</div></div>
Settings	Ordering code								
1.5 bar ±10%	BE A 15 HA 50 P01								
2.0 bar ±10%	BE A 20 HA 50 P01								
<div>BEM*41</div> <div>Electrical Pressure Indicator</div> <div>Connection via four-core cable</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.5 bar ±10%</td><td>BE M 15 HA 41 P01</td></tr><tr><td>2.0 bar ±10%</td><td>BE M 20 HA 41 P01</td></tr></table> <div><div>A/F 27 Max tightening torque: 25 N·m</div><div>EN 10226 - R1/8"</div></div>		Settings	Ordering code	1.5 bar ±10%	BE M 15 HA 41 P01	2.0 bar ±10%	BE M 20 HA 41 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Black polyamide</div><div>Silver</div><div>HNBR</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree of protection:</div></div> <div><div>40 bar</div><div>60 bar</div><div>From -25 °C to +80 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP67 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div><div>- CE certification</div></div> <div><div>Four-core cable</div><div>5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac</div><div>On request this indicator can be provided with main connectors in use for wirings.</div></div>
Settings	Ordering code								
1.5 bar ±10%	BE M 15 HA 41 P01								
2.0 bar ±10%	BE M 20 HA 41 P01								
<div>BET*10</div> <div>Electrical Pressure Indicator</div> <div>Connection AMP Superseal series 1.5</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>BET 20 HF 10 P01</td></tr><tr><td>2.5 bar ±10%</td><td>BET 25 HF 10 P01</td></tr></table> <div><div>A/F 24 Max tightening torque: 30 N·m</div><div>EN 10226 - R1/8"</div></div>		Settings	Ordering code	2.0 bar ±10%	BET 20 HF 10 P01	2.5 bar ±10%	BET 25 HF 10 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Black polyamide</div><div>Silver</div><div>HNBR</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree of protection:</div></div> <div><div>10 bar</div><div>15 bar</div><div>From -25 °C to +100 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP65 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div><div>- Thermostat condition:</div><div>- CE certification</div></div> <div><div>AMP Superseal series 1.5</div><div>0.5 A / 48 Vdc</div><div>Open up to 30 °C</div><div></div></div>
Settings	Ordering code								
2.0 bar ±10%	BET 20 HF 10 P01								
2.5 bar ±10%	BET 25 HF 10 P01								

<div>BET*30</div> <div>Electrical Pressure Indicator Deutsch DT-04-2-P</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>BET 20 H F 30 P01</td></tr><tr><td>2.5 bar ±10%</td><td>BET 25 H F 30 P01</td></tr></table> <div><p>A/F 24 Max tightening torque: 30 N·m</p><p>EN 10226 - R1/8"</p></div>	Settings	Ordering code	2.0 bar ±10%	BET 20 H F 30 P01	2.5 bar ±10%	BET 25 H F 30 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div>Thermal lockout</div>	<div>Materials</div> <div><ul style="list-style-type: none"><li>- Body: Brass</li><li>- Base: Black polyamide</li><li>- Contacts: Silver</li><li>- Seal: HNBR</li></ul></div> <div>Technical data</div> <div><ul style="list-style-type: none"><li>- Max working pressure: 10 bar</li><li>- Proof pressure: 15 bar</li><li>- Working temperature: From -25 °C to +100 °C</li><li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</li><li>- Degree of protection: IP65 according to EN 60529</li></ul></div> <div>Electrical data</div> <div><ul style="list-style-type: none"><li>- Electrical connection: Deutsch DT-04-2-P</li><li>- Resistive load: 0.5 A / 48 Vdc</li><li>- Thermostat condition: Open up to 30 °C</li><li>- CE certification</li></ul></div>
Settings	Ordering code							
2.0 bar ±10%	BET 20 H F 30 P01							
2.5 bar ±10%	BET 25 H F 30 P01							
<div>BET*50</div> <div>Electrical Pressure Indicator Connection EN 175301-803</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>BET 20 H F 50 P01</td></tr><tr><td>2.5 bar ±10%</td><td>BET 25 H F 50 P01</td></tr></table> <div><p>A/F 24 Max tightening torque: 30 N·m</p><p>EN 10226 - R1/8"</p></div>	Settings	Ordering code	2.0 bar ±10%	BET 20 H F 50 P01	2.5 bar ±10%	BET 25 H F 50 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div>Thermal lockout</div> <div></div> <div>Not connected</div>	<div>Materials</div> <div><ul style="list-style-type: none"><li>- Body: Brass</li><li>- Base: Black polyamide</li><li>- Contacts: Silver</li><li>- Seal: HNBR</li></ul></div> <div>Technical data</div> <div><ul style="list-style-type: none"><li>- Max working pressure: 10 bar</li><li>- Proof pressure: 15 bar</li><li>- Working temperature: From -25 °C to +100 °C</li><li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</li><li>- Degree of protection: IP65 according to EN 60529</li></ul></div> <div>Electrical data</div> <div><ul style="list-style-type: none"><li>- Electrical connection: EN 175301-803</li><li>- Resistive load: 0.5 A / 48 Vdc</li><li>- Thermostat condition: Open up to 30 °C</li><li>- CE certification</li></ul></div>
Settings	Ordering code							
2.0 bar ±10%	BET 20 H F 50 P01							
2.5 bar ±10%	BET 25 H F 50 P01							
<div>BL*51 - BL*52 - BL*53</div> <div>Electrical/Visual Pressure Indicator</div> <div>51: Connection EN 175301-803, transparent base with lamps 110 Vdc 52: Connection EN 175301-803, transparent base with lamps 24 Vdc 53: Connection EN 175301-803, transparent base with lamps 230 Vdc</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.5 bar ±10%</td><td>BL A 15 H A xx P01</td></tr><tr><td>2.0 bar ±10%</td><td>BL A 20 H A xx P01</td></tr></table> <div><p>A/F 27 Max tightening torque: 25 N·m</p><p>EN 10226 - R1/8"</p></div>	Settings	Ordering code	1.5 bar ±10%	BL A 15 H A xx P01	2.0 bar ±10%	BL A 20 H A xx P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div>GREEN LAMP</div> <div>RED LAMP</div>	<div>Materials</div> <div><ul style="list-style-type: none"><li>- Body: Brass</li><li>- Base: Transparent polyamide</li><li>- Contacts: Silver</li><li>- Seal: HNBR</li></ul></div> <div>Technical data</div> <div><ul style="list-style-type: none"><li>- Max working pressure: 40 bar</li><li>- Proof pressure: 60 bar</li><li>- Working temperature: From -25 °C to +80 °C</li><li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</li><li>- Degree of protection: IP65 according to EN 60529</li></ul></div> <div>Electrical data</div> <div><ul style="list-style-type: none"><li>- Electrical connection: EN 175301-803</li><li>- Type: 51 52 53</li><li>- Lamps: 24 Vdc 110 Vdc 230 Vac</li><li>- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac</li></ul></div>
Settings	Ordering code							
1.5 bar ±10%	BL A 15 H A xx P01							
2.0 bar ±10%	BL A 20 H A xx P01							

# BAROMETRIC INDICATORS

## Dimensions

<b>BL*71</b>	
<b>Electrical/Visual Pressure Indicator</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
<b>Settings</b>	<b>Ordering code</b>
1.5 bar ±10%	BL A 15 HA 71 P01
2.0 bar ±10%	BL A 20 HA 71 P01

A/F 27  
Max tightening torque:  
25 N·m

EN 10226 - R1/8"

<b>BVA</b>	
<b>Axial Pressure Gauge</b>	
<b>Settings</b>	<b>Ordering code</b>
1.4 bar ±10%	BV A 14 P01
2.5 bar ±10%	BV A 25 P01

A/F 11

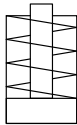
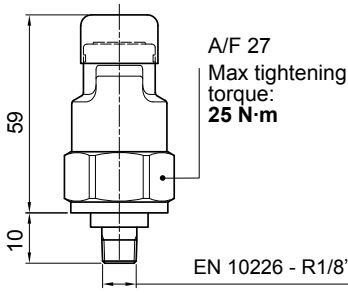
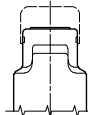
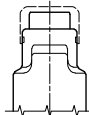
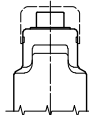
EN 10226 - R1/8"

<b>BVR</b>	
<b>Radial Pressure Gauge</b>	
<b>Settings</b>	<b>Ordering code</b>
1.4 bar ±10%	BV R 14 P01
2.5 bar ±10%	BV R 25 P01

A/F 11

EN 10226 - R1/8"

**Hydraulic symbol**	
**Electrical symbol**	
**Materials**	- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR
**Technical data**	- Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529
**Electrical data**	- Electrical connection: IEC 61076-2-101 D (M12) - Lamps: 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc
**Hydraulic symbol**	
**Dial scale**	BV A 14 P01  BV A 25 P01
**Materials**	- Case: Painted Steel - Window: Clear plastic - Dial: Painted Steel - Pointer: Black plastic - Pressure connection: Brass - Pressure element: Bourdon tube Cu-alloy soft soldered, C type
**Technical data**	- Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: Ambient from -40 °C to +60 °C Fluid max +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529
**Hydraulic symbol**	
**Dial scale**	BV R 14 P01  BV R 25 P01
**Materials**	- Case: Painted Steel - Window: Clear plastic - Dial: Painted Steel - Pointer: Black plastic - Pressure connection: Brass - Pressure element: Bourdon tube Cu-alloy soft soldered, C type
**Technical data**	- Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: Ambient from -40 °C to +60 °C Fluid max +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529


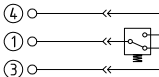
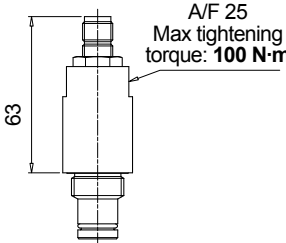

BVP - BVQ		Hydraulic symbol	<b>Materials</b>  - Body: Brass - Cover / internal parts: Nylon - Caps: VMQ - Seal: HNBR	
Visual Pressure Indicator BVP - Automatic reset BVQ - Manual reset				
Setting	Ordering code		<b>Technical data</b>  - Reset: BVP - Automatic reset BVQ - Manual reset  - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree of protection: IP45 according to EN 60529	
1.5 bar ±10%	BV P 15 H P01			
	BV Q 15 H P01			
2.0 bar ±10%	BV P 20 H P01			
	BV Q 20 H P01			
				
Signals		 Absence of pressure (no indicator)	 Presence of pressure (green button rises gradually)	 Clogged filter element (red button risen)

# DIFFERENTIAL INDICATORS

## Dimensions

<div>DEA*50</div> <div>Electrical Differential Indicator</div> <div>Connection: EN 175301-803</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE A 12 x A 50 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE A 20 x A 50 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE A 50 x A 50 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE A 70 x A 50 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE A 95 x A 50 P01</td></tr></table> <div><p>A/F 30 Max tightening torque: 65 N·m</p></div>		Settings	Ordering code	1.2 bar ±10%	DE A 12 x A 50 P01	2.0 bar ±10%	DE A 20 x A 50 P01	5.0 bar ±10%	DE A 50 x A 50 P01	7.0 bar ±10%	DE A 70 x A 50 P01	9.5 bar ±10%	DE A 95 x A 50 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Black polyamide</div><div>Silver</div><div>HNBR - FPM</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div></div> <div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div></div> <div><div>- Degree protection:</div></div> <div><div>IP66 according to EN 60529</div><div>IP69K according to ISO 20653</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div></div> <div><div>EN 175301-803</div><div>0.2 A / 115 Vdc</div></div>
Settings	Ordering code														
1.2 bar ±10%	DE A 12 x A 50 P01														
2.0 bar ±10%	DE A 20 x A 50 P01														
5.0 bar ±10%	DE A 50 x A 50 P01														
7.0 bar ±10%	DE A 70 x A 50 P01														
9.5 bar ±10%	DE A 95 x A 50 P01														
<div>DEH*48</div> <div>Hazardous Area</div> <div>Electrical Differential Indicator</div> <div>Connection via three-core cable - fitting M20x1.5</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>DE H 20 x A 48 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE H 50 x A 48 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE H 70 x A 48 P01</td></tr></table> <div><p>A/F 25 Max tightening torque: 100 N·m</p><p>flexible cable ≈ 5000 to A</p></div>		Settings	Ordering code	2.0 bar ±10%	DE H 20 x A 48 P01	5.0 bar ±10%	DE H 50 x A 48 P01	7.0 bar ±10%	DE H 70 x A 48 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div><div></div><div></div><div></div><div></div></div> <div>Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO - Certification included as standard</div>	<div>Materials</div> <div><div>- Body:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>AISI 316L</div><div>Rhodium</div><div>FPM - MFQ</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div></div> <div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>From -60 °C to +125 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div></div> <div><div>- Temperature class:</div><div>- Degree of protection:</div><div>- Connection type:</div><div>- Contact type:</div></div> <div><div>T4 (135 °C) and T6 (85 °C)</div><div>IP 66/67/68 according to EN 60529</div><div>Three-core cable, fitting M20x1.5</div><div>SPCO/SPDT (Hermetically sealed - Volt-free contacts)</div></div> <div>Electrical data</div> <div><div>- Connection via three-core cable - fitting M20x1.5</div><div>- Resistive Load:</div><div>- Electrical Ratings:</div><div>- Available ATEX product:</div></div> <div><div></div><div>830 mA / 24 Vdc - 180 mA / 110 Vac</div><div><math>U_i = 30</math> Vdc / <math>I_i = 250</math> mA / <math>P_i = 1.3</math> W</div><div>II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db (Tamb : = -60°C to +70°C)* IP66/67 * alternative T/Class and ambients T4, T135°C (Tamb = -60°C to +120°C)</div></div>				
Settings	Ordering code														
2.0 bar ±10%	DE H 20 x A 48 P01														
5.0 bar ±10%	DE H 50 x A 48 P01														
7.0 bar ±10%	DE H 70 x A 48 P01														
<div>DEH*49</div> <div>Hazardous Area</div> <div>Electrical Differential Indicator</div> <div>Connection via four-core cable - fitting 1/2" NPT</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>2.0 bar ±10%</td><td>DE H 20 x A 49 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE H 50 x A 49 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE H 70 x A 49 P01</td></tr></table> <div><p>A/F 25 Max tightening torque: 100 N·m</p><p>flexible cable ≈ 5000 to A</p></div>		Settings	Ordering code	2.0 bar ±10%	DE H 20 x A 49 P01	5.0 bar ±10%	DE H 50 x A 49 P01	7.0 bar ±10%	DE H 70 x A 49 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div><div></div><div></div><div></div><div></div><div></div></div> <div>Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO, UL/CSA Class I Division 1 Groups A-D, UL/CSA Class II Division 1 Groups E-G - Certification included as standard</div>	<div>Materials</div> <div><div>- Body:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>AISI 316L</div><div>Rhodium</div><div>FPM - MFQ</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div></div> <div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO From -60 °C to +105 °C : UL/CSA</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div></div> <div><div>- Temperature class:</div><div>- Degree of protection:</div><div>- Connection type:</div><div>- Contact type:</div></div> <div><div>T4 (135 °C) and T6 (85 °C)</div><div>IP 66/67/68 according to EN 60529</div><div>Four-core cable, fitting 1/2" NPT</div><div>SPCO/SPDT (Hermetically sealed - Volt-free contacts)</div></div> <div>Electrical data</div> <div><div>- Connection via four-core cable - fitting 1/2" NPT</div><div>- Resistive Load:</div><div>- Max voltage</div><div>- Power</div><div>- Available ATEX product:</div></div> <div><div></div><div>830 mA / 24 Vdc - 180 mA / 110 Vac</div><div>150 Vac/dc</div><div>20 W</div><div>II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db (Tamb : = -60°C to +70°C)* IP66/67 * alternative T/Class and ambients T4, T135°C (Tamb = -60°C to +120°C)</div></div>				
Settings	Ordering code														
2.0 bar ±10%	DE H 20 x A 49 P01														
5.0 bar ±10%	DE H 50 x A 49 P01														
7.0 bar ±10%	DE H 70 x A 49 P01														



DEH*70		Hydraulic symbol	Electrical symbol	Materials	Technical data
Hazardous Area Electrical Differential Indicator Connection IEC 61076-2-101 D (M12)					
Settings	Ordering code				
2.0 bar ±10%	DE H 20 x A 70 P01			- Body: AISI 316L with internal engineered resin switch - Contacts: Rhodium - Seal: FPM - MFQ	- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -60 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Temperature class: T6 (85 °C) - Degree of protection: IP 66/67 according to EN 60529 - Connection type: IEC 61076-2-101 D (M12) - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)
5.0 bar ±10%	DE H 50 x A 70 P01				
7.0 bar ±10%	DE H 70 x A 70 P01				
					
		- Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO - Certification included as standard			

DEM*10	
Electrical Differential Indicator	
Connection: AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x x 10 P01
2.0 bar ±10%	DE M 20 x x 10 P01
5.0 bar ±10%	DE M 50 x x 10 P01
7.0 bar ±10%	DE M 70 x x 10 P01
9.5 bar ±10%	DE M 95 x x 10 P01

A/F 28  
Max tightening torque: 65 N·m

flexible cable: 290 to "A"

min. 60

30

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

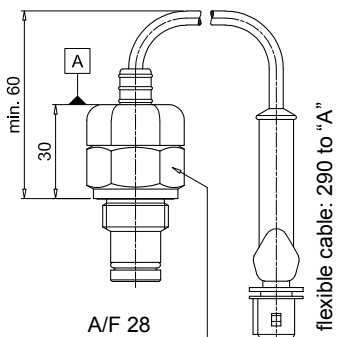
Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

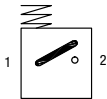
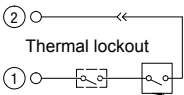
- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*20	
Electrical Differential Indicator AMP Time junior	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE M 12 x x 20 P01
2.0 bar $\pm 10\%$	DE M 20 x x 20 P01
5.0 bar $\pm 10\%$	DE M 50 x x 20 P01
7.0 bar $\pm 10\%$	DE M 70 x x 20 P01
9.5 bar $\pm 10\%$	DE M 95 x x 20 P01



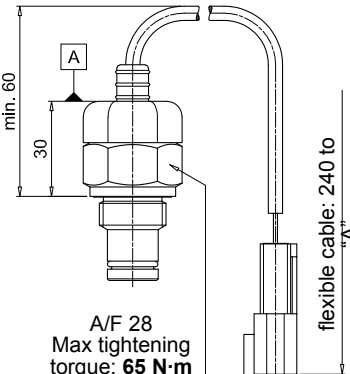
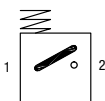
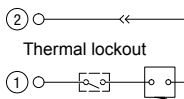
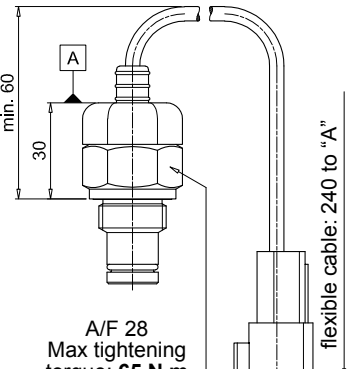
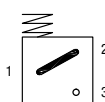
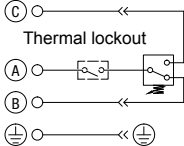
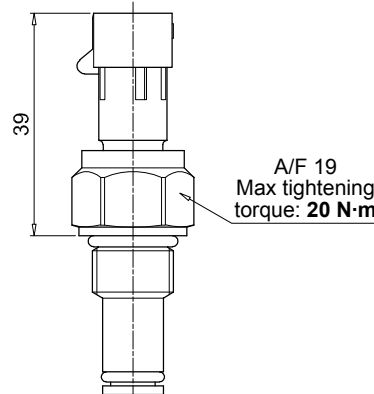
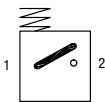
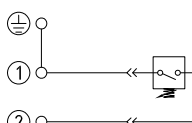
A/F 28  
Max tightening torque: 65 N·m

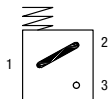
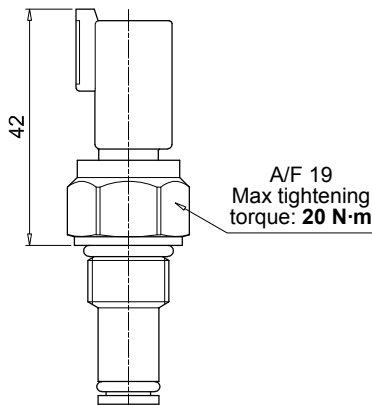
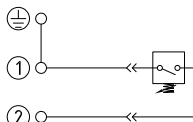
flexible cable: 290 to "A"

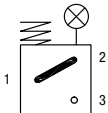
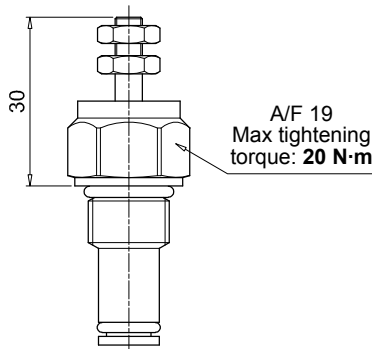
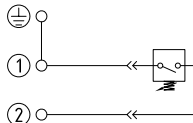
Hydraulic symbol	
	
Electrical symbol	
	
Materials	
- Body:	Brass
- Base:	Black polyamide
- Contacts:	Silver
- Seal:	HNBR - FPM
Technical data	
- Max working pressure:	420 bar
- Proof pressure:	630 bar
- Burst pressure:	1260 bar
- Working temperature:	From -25 °C to +110 °C
- Compatibility with fluids:	Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection:	IP66 according to EN 60529
Electrical data	
- Electrical connection:	AMP Time junior
- Resistive load:	0.2 A / 115 Vdc
- Switching type:	Normally open contacts (NC on request)
- Thermal lockout:	Normally open up to 30 °C (option "F")

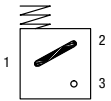
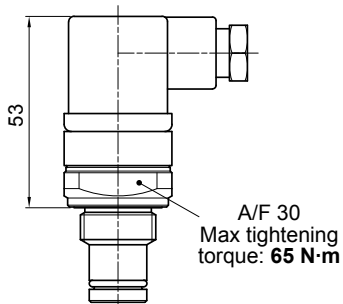
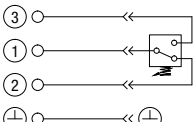
# DIFFERENTIAL INDICATORS

## Dimensions

<div>DEM*30</div> <div>Electrical Differential Indicator</div> <div>Deutsch DT-04-2-P</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE M 12 x x 30 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE M 20 x x 30 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x x 30 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x x 30 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x x 30 P01</td></tr></table> <div></div>		Settings	Ordering code	1.2 bar ±10%	DE M 12 x x 30 P01	2.0 bar ±10%	DE M 20 x x 30 P01	5.0 bar ±10%	DE M 50 x x 30 P01	7.0 bar ±10%	DE M 70 x x 30 P01	9.5 bar ±10%	DE M 95 x x 30 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div>Thermal lockout</div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Black polyamide</div><div>Silver</div><div>HNBR - FPM</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP66 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div><div>- Switching type:</div><div>- Thermal lockout:</div></div> <div><div>Deutsch DT-04-2-P</div><div>0.2 A / 115 Vdc</div><div>Normally open contacts (NC on request)</div><div>Normally open up to 30 °C (option "F")</div></div>
Settings	Ordering code														
1.2 bar ±10%	DE M 12 x x 30 P01														
2.0 bar ±10%	DE M 20 x x 30 P01														
5.0 bar ±10%	DE M 50 x x 30 P01														
7.0 bar ±10%	DE M 70 x x 30 P01														
9.5 bar ±10%	DE M 95 x x 30 P01														
<div>DEM*35</div> <div>Electrical Differential Indicator</div> <div>Deutsch DT-04-3-P</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE M 12 x x 35 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DE M 20 x x 35 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DE M 50 x x 35 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DE M 70 x x 35 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DE M 95 x x 35 P01</td></tr></table> <div></div>		Settings	Ordering code	1.2 bar ±10%	DE M 12 x x 35 P01	2.0 bar ±10%	DE M 20 x x 35 P01	5.0 bar ±10%	DE M 50 x x 35 P01	7.0 bar ±10%	DE M 70 x x 35 P01	9.5 bar ±10%	DE M 95 x x 35 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div> <div>Thermal lockout</div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Black polyamide</div><div>Silver</div><div>HNBR - FPM</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP66 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div><div>- Switching type:</div><div>- Thermal lockout:</div></div> <div><div>Deutsch DT-04-3-P</div><div>0.2 A / 115 Vdc</div><div>SPDT contact</div><div>Normally open up to 30 °C (option "F")</div></div>
Settings	Ordering code														
1.2 bar ±10%	DE M 12 x x 35 P01														
2.0 bar ±10%	DE M 20 x x 35 P01														
5.0 bar ±10%	DE M 50 x x 35 P01														
7.0 bar ±10%	DE M 70 x x 35 P01														
9.5 bar ±10%	DE M 95 x x 35 P01														
<div>DES*10</div> <div>Electrical Differential Indicator</div> <div>AMP Superseal series 1.5</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DE S 12 H A 10 P01</td></tr><tr><td>2.5 bar ±10%</td><td>DE S 25 H A 10 P01</td></tr><tr><td>4.0 bar ±10%</td><td>DE S 40 H A 10 P01</td></tr></table> <div></div>		Settings	Ordering code	1.2 bar ±10%	DE S 12 H A 10 P01	2.5 bar ±10%	DE S 25 H A 10 P01	4.0 bar ±10%	DE S 40 H A 10 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Brass - Polyamide</div><div>Silver</div><div>HNBR</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>16 bar</div><div>24 bar</div><div>48 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP67 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Resistive load:</div><div>- Switching type:</div></div> <div><div>AMP Superseal series 1.5</div><div>0.2 A / 24 Vdc</div><div>Normally open contacts (NC on request)</div></div>				
Settings	Ordering code														
1.2 bar ±10%	DE S 12 H A 10 P01														
2.5 bar ±10%	DE S 25 H A 10 P01														
4.0 bar ±10%	DE S 40 H A 10 P01														

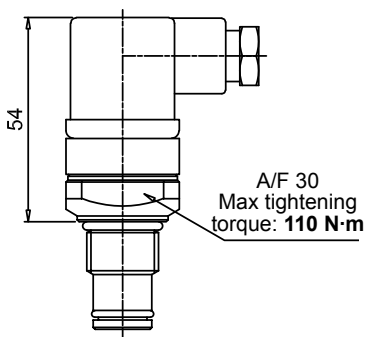
DES*30		Hydraulic symbol	Materials	
Electrical Differential Indicator Deutsch DT-04-2-P				
Settings	Ordering code		Body: Brass Internal parts: Brass - Polyamide Contacts: Silver Seal: HNBR	
1.2 bar ±10%	DE S 12 H A 30 P01			
2.5 bar ±10%	DE S 25 H A 30 P01			
4.0 bar ±10%	DE S 40 H A 30 P01			
		<b>Technical data</b> - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529		
		<b>Electrical data</b> - Electrical connection: Deutsch DT-04-2-P - Resistive load: 0.2 A / 24 Vdc - Switching type: Normally open contacts (NC on request)		
		<b>Electrical symbol</b> 		

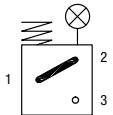
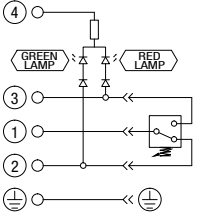
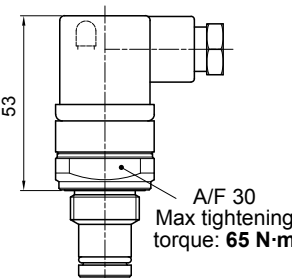
DES*80		Hydraulic symbol	Materials	
Electrical Differential Indicator Stud #10-32 UNF				
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: HNBR	
1.2 bar ±10%	DE S 12 H A 80 P01			
2.5 bar ±10%	DE S 25 H A 80 P01			
4.0 bar ±10%	DE S 40 H A 80 P01			
		<b>Technical data</b> - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529		
		<b>Electrical data</b> - Electrical connection: Stud #10-32 UNF - Resistive load: 0.2 A / 24 Vdc - Switching type: Normally open contacts (NC on request)		
		<b>Electrical symbol</b> 		

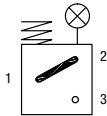
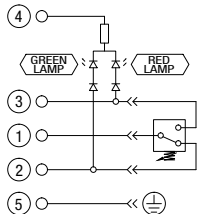
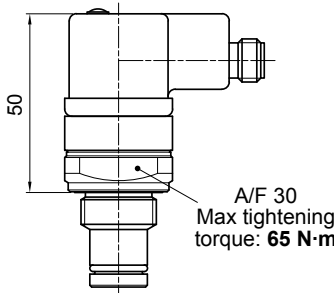
DEX*50		Hydraulic symbol	Materials	
Electrical Differential Indicator Connection: EN 175301-803				
Settings	Ordering code		AISI 316L Black polyamide Silver HNBR - MFQ	
1.2 bar ±10%	DE X 12 x A 50 P01			
2.0 bar ±10%	DE X 20 x A 50 P01			
5.0 bar ±10%	DE X 50 x A 50 P01			
7.0 bar ±10%	DE X 70 x A 50 P01			
9.5 bar ±10%	DE X 95 x A 50 P01			
		<b>Technical data</b> <ul style="list-style-type: none"><li>- Max working pressure: 420 bar</li><li>- Proof pressure: 630 bar</li><li>- Burst pressure: 1260 bar</li><li>- Working temperature: From -25 °C to +110 °C</li><li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</li><li>- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653</li></ul>		
		<b>Electrical data</b> <ul style="list-style-type: none"><li>- Electrical connection: EN 175301-803</li><li>- Resistive load: 0.2 A / 115 Vdc</li></ul>		
		<b>Electrical symbol</b> 		

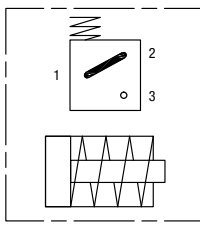
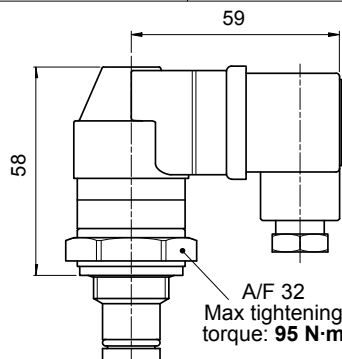
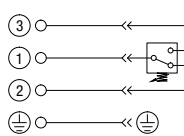
# DIFFERENTIAL INDICATORS

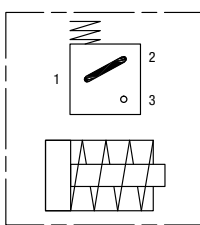
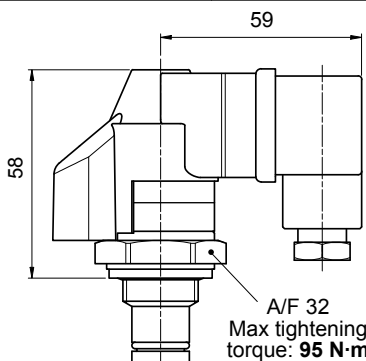
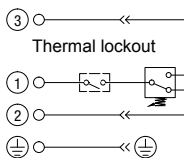
## Dimensions

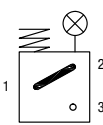
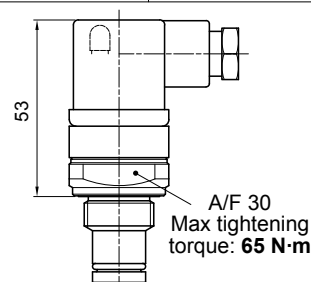
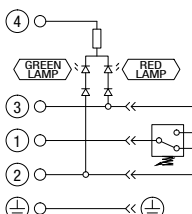
DEZ*50		Hydraulic symbol	Materials
Electrical Differential Indicator			
Connection: EN 175301-803		Electrical symbol	Technical data
Settings	Ordering code		
1.2 bar ±10%	DE Z 12 x A 50 P01		
2.0 bar ±10%	DE Z 20 x A 50 P01		
5.0 bar ±10%	DE Z 50 x A 50 P01		
7.0 bar ±10%	DE Z 70 x A 50 P01		
9.5 bar ±10%	DE Z 95 x A 50 P01		
		<b>Electrical data</b>	
		- Electrical connection: EN 175301-803	
		- Resistive load: 0.2 A / 115 Vdc	

DLA*51 - DLA*52					
Electrical/Visual Differential Indicator		Hydraulic symbol		Materials	
<b>51:</b> Connection EN 175301-803, transparent base with lamps 24 Vdc <b>52:</b> Connection EN 175301-803, transparent base with lamps 110 Vdc				- Body: Brass - Base: Transparent polyamide - Contacts: Silver - Seal: HNBR - FPM	
Settings	Ordering code	Electrical symbol		Technical data	
1.2 bar ±10%	DL A 12 x A xx P01			- Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943	
2.0 bar ±10%	DL A 20 x A xx P01			- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653	
5.0 bar ±10%	DL A 50 x A xx P01				
7.0 bar ±10%	DL A 70 x A xx P01				
9.5 bar ±10%	DL A 95 x A xx P01				
				<b>Electrical data</b> - Electrical connection: EN 175301-803 - Type: 51 52 - Lamps: 24 Vdc 110 Vdc - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc	

DLA*71		Hydraulic symbol	Materials
<b>Electrical/Visual Differential Indicator</b> Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc			<ul style="list-style-type: none"><li>- Body: Brass</li><li>- Base: Black polyamide</li><li>- Contacts: Silver</li><li>- Seal: HNBR - FPM</li></ul>
Settings	Ordering code	<b>Electrical symbol</b> 	<b>Technical data</b> <ul style="list-style-type: none"><li>- Max working pressure: 420 bar</li><li>- Proof pressure: 630 bar</li><li>- Burst pressure: 1260 bar</li><li>- Working temperature: From -25 °C to +110 °C</li><li>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</li><li>- Degree protection: IP65 according to EN 60529 IP69K according to ISO 20653</li></ul>
1.2 bar ±10%	DL A 12 x A 71 P01		
2.0 bar ±10%	DL A 20 x A 71 P01		
5.0 bar ±10%	DL A 50 x A 71 P01		
7.0 bar ±10%	DL A 70 x A 71 P01		
9.5 bar ±10%	DL A 95 x A 71 P01	<b>Electrical data</b> <ul style="list-style-type: none"><li>- Electrical connection: IEC 61076-2-101 D (M12)</li><li>- Lamps: 24 Vdc (black base)</li><li>- Resistive load: 0.4 A / 24 Vdc</li></ul>	
			

DLE*A50		Hydraulic symbol	Materials
Electrical/Visual Differential Indicator Without term. Connections: EN 175301-803			
Settings	Ordering code		<p>- Body: Brass</p> <p>- Base: Black polyamide</p> <p>- Contacts: Silver</p> <p>- Seal: HNBR - FPM</p>
1.2 bar $\pm 10\%$	DL E 12 x A 50 P01		
2.0 bar $\pm 10\%$	DL E 20 x A 50 P01		
5.0 bar $\pm 10\%$	DL E 50 x A 50 P01		
7.0 bar $\pm 10\%$	DL E 70 x A 50 P01		
9.5 bar $\pm 10\%$	DL E 95 x A 50 P01		
		Electrical symbol	Technical data
			<p>- Max working pressure: 420 bar</p> <p>- Proof pressure: 630 bar</p> <p>- Burst pressure: 1260 bar</p> <p>- Working temperature: From -25 °C to +110 °C</p> <p>- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</p> <p>- Degree protection: IP65 according to EN 60529</p>
			Electrical data
			<p>- Electrical connections: EN 175301-803</p> <p>- Resistive load: 5 A / 250 Vac</p> <p>- Available the connector with lamps</p>

DLE*F50		Hydraulic symbol	Materials
Electrical/Visual Differential Indicator With term. Connections: EN 175301-803			
Settings	Ordering code		- Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR - FPM
1.2 bar ±10%	DL E 12 x F 50 P01		
2.0 bar ±10%	DL E 20 x F 50 P01		
5.0 bar ±10%	DL E 50 x F 50 P01		
7.0 bar ±10%	DL E 70 x F 50 P01		
9.5 bar ±10%	DL E 95 x F 50 P01		
		<b>Electrical symbol</b> 	<b>Technical data</b> - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529

DLX*51 - DLX*52		Hydraulic symbol	Materials
Electrical/Visual Differential Indicator			
51: Connection EN 175301-803, transparent base with lamps 24 Vdc 52: Connection EN 175301-803, transparent base with lamps 110 Vdc			AISI 316L Transparent polyamide Silver HNBR - MFQ
Settings	Ordering code		
1.2 bar ±10%	DL X 12 x A 5x P01		
2.0 bar ±10%	DL X 20 x A 5x P01		
5.0 bar ±10%	DL X 50 x A 5x P01		
7.0 bar ±10%	DL X 70 x A 5x P01		
9.5 bar ±10%	DL X 95 x A 5x P01		
		<b>Electrical symbol</b> 	
		<b>Technical data</b>	
		- Max working pressure:	420 bar
		- Proof pressure:	630 bar
		- Burst pressure:	1260 bar
		- Working temperature:	From -25 °C to +110 °C
		- Compatibility with fluids:	Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
		- Degree protection:	IP66 according to EN 60529 IP69K according to ISO 20653
		<b>Electrical data</b>	
		- Electrical connection:	EN 175301-803
		- Type	51 52
		- Lamps	24 Vdc 110 Vdc
		- Resistive load:	1 A / 24 Vdc 1 A / 110 Vdc

### Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

### Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

### Electrical data

- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Available the connector with lamps

### Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

### Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

### Electrical data

- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Thermal lockout setting: +30 °C

### Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

### Technical data

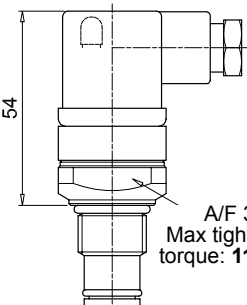
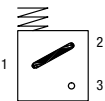
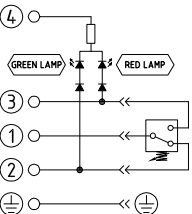
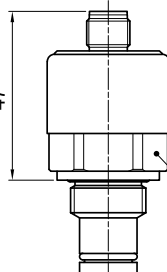
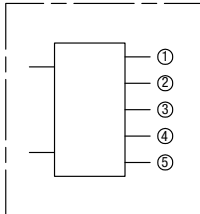
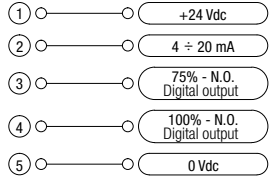
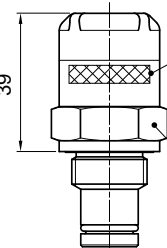

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids  
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529  
IP69K according to ISO 20653

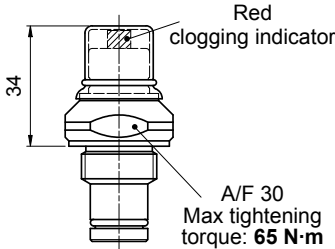

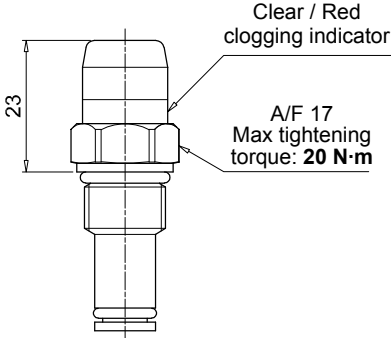
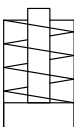
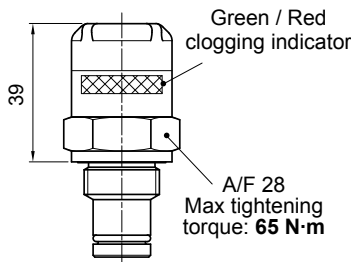
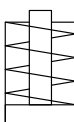
### Electrical data

- Electrical connection: EN 175301-803
- Type: 51 52
- Lamps: 24 Vdc 110 Vdc
- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

# DIFFERENTIAL INDICATORS

## Dimensions

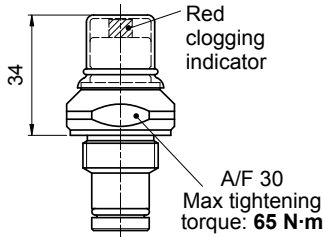
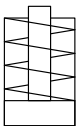
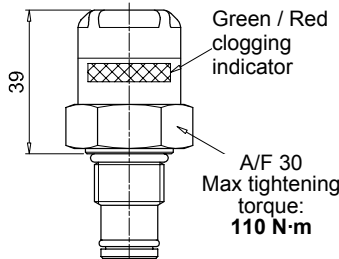
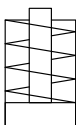
<div>DLZ*51 - DLZ*52</div> <div>Electrical/Visual Differential Indicator</div> <div>Connection EN 175301-803</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DL Z 12 x A 5x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DL Z 20 x A 5x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DL Z 50 x A 5x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DL Z 70 x A 5x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DL Z 95 x A 5x P01</td></tr></table> <div><p>A/F 30 Max tightening torque: <b>110 N·m</b></p></div>		Settings	Ordering code	1.2 bar ±10%	DL Z 12 x A 5x P01	2.0 bar ±10%	DL Z 20 x A 5x P01	5.0 bar ±10%	DL Z 50 x A 5x P01	7.0 bar ±10%	DL Z 70 x A 5x P01	9.5 bar ±10%	DL Z 95 x A 5x P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Base:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>AISI 316L</div><div>Transparent polyamide</div><div>Silver</div><div>HNBR - MFQ</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>700 bar</div><div>1050 bar</div><div>2100 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP66 according to EN 60529 IP69K according to ISO 20653</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Type</div><div>- Lamps</div><div>- Resistive load:</div></div> <div><div>EN 175301-803</div><div>5152</div><div>24 Vdc110 Vdc</div><div>1 A / 24 Vdc1 A / 110 Vdc</div></div>
Settings	Ordering code														
1.2 bar ±10%	DL Z 12 x A 5x P01														
2.0 bar ±10%	DL Z 20 x A 5x P01														
5.0 bar ±10%	DL Z 50 x A 5x P01														
7.0 bar ±10%	DL Z 70 x A 5x P01														
9.5 bar ±10%	DL Z 95 x A 5x P01														
<div>DTA*70</div> <div>Electronic Differential Indicator</div> <div>Connection: IEC 61076-2-101 D (M12)</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DT A 12 x x 70 P01</td></tr><tr><td>2.0 bar ±10%</td><td>DT A 20 x x 70 P01</td></tr><tr><td>5.0 bar ±10%</td><td>DT A 50 x x 70 P01</td></tr><tr><td>7.0 bar ±10%</td><td>DT A 70 x x 70 P01</td></tr><tr><td>9.5 bar ±10%</td><td>DT A 95 x x 70 P01</td></tr></table> <div><p>A/F 30 Max tightening torque: <b>50 N·m</b></p></div>		Settings	Ordering code	1.2 bar ±10%	DT A 12 x x 70 P01	2.0 bar ±10%	DT A 20 x x 70 P01	5.0 bar ±10%	DT A 50 x x 70 P01	7.0 bar ±10%	DT A 70 x x 70 P01	9.5 bar ±10%	DT A 95 x x 70 P01	<div>Hydraulic symbol</div> <div></div> <div>Electrical symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Brass - Polyamide</div><div>Silver</div><div>HNBR - FPM</div></div> <div>Technical data</div> <div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP67 according to EN 60529</div></div> <div>Electrical data</div> <div><div>- Electrical connection:</div><div>- Power supply:</div><div>- Analogue output:</div><div>- Thermal lockout:</div></div> <div><div>IEC 61076-2-101 D (M12)</div><div>24 Vdc</div><div>From 4 to 20 mA</div><div>30 °C (all output signals stalled up to 30 °C)</div></div>
Settings	Ordering code														
1.2 bar ±10%	DT A 12 x x 70 P01														
2.0 bar ±10%	DT A 20 x x 70 P01														
5.0 bar ±10%	DT A 50 x x 70 P01														
7.0 bar ±10%	DT A 70 x x 70 P01														
9.5 bar ±10%	DT A 95 x x 70 P01														
<div>DVA</div> <div>Visual Differential Indicator</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV A 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV A 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV A 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV A 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV A 95 x P01</td></tr></table> <div><p>Green / Red clogging indicator</p><p>A/F 28 Max tightening torque: <b>65 N·m</b></p></div>		Settings	Ordering code	1.2 bar ±10%	DV A 12 x P01	2.0 bar ±10%	DV A 20 x P01	5.0 bar ±10%	DV A 50 x P01	7.0 bar ±10%	DV A 70 x P01	9.5 bar ±10%	DV A 95 x P01	<div>Hydraulic symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>Brass</div><div>Brass - Polyamide</div><div>Silver</div><div>HNBR - FPM</div></div> <div>Technical data</div> <div><div>- Reset:</div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>Automatic reset</div><div>420 bar</div><div>630 bar</div><div>1260 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP65 according to EN 60529</div></div>
Settings	Ordering code														
1.2 bar ±10%	DV A 12 x P01														
2.0 bar ±10%	DV A 20 x P01														
5.0 bar ±10%	DV A 50 x P01														
7.0 bar ±10%	DV A 70 x P01														
9.5 bar ±10%	DV A 95 x P01														

<div>DVM</div> <div>Visual Differential Indicator</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV M 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV M 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV M 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV M 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV M 95 x P01</td></tr></table> <div></div>	Settings	Ordering code	1.2 bar ±10%	DV M 12 x P01	2.0 bar ±10%	DV M 20 x P01	5.0 bar ±10%	DV M 50 x P01	7.0 bar ±10%	DV M 70 x P01	9.5 bar ±10%	DV M 95 x P01	<div>Hydraulic symbol</div> <div></div>	<div>Materials</div> <div><div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div><div>Brass Brass - Polyamide Silver HNBR - FPM</div></div> <div>Technical data</div> <div><div><div>- Reset:</div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div><div>Manual reset 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 IP65 according to EN 60529</div></div>
Settings	Ordering code													
1.2 bar ±10%	DV M 12 x P01													
2.0 bar ±10%	DV M 20 x P01													
5.0 bar ±10%	DV M 50 x P01													
7.0 bar ±10%	DV M 70 x P01													
9.5 bar ±10%	DV M 95 x P01													
<div>DVS</div> <div>Visual Differential Indicator</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV S 12 H P01</td></tr><tr><td>2.5 bar ±10%</td><td>DV S 25 H P01</td></tr><tr><td>4.0 bar ±10%</td><td>DV S 40 H P01</td></tr></table> <div></div>	Settings	Ordering code	1.2 bar ±10%	DV S 12 H P01	2.5 bar ±10%	DV S 25 H P01	4.0 bar ±10%	DV S 40 H P01	<div>Hydraulic symbol</div> <div></div>	<div>Materials</div> <div><div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div><div>Brass Brass - Polyamide Silver HNBR</div></div> <div>Technical data</div> <div><div><div>- Reset:</div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div><div>Automatic reset 16 bar 24 bar 48 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 IP67 according to EN 60529</div></div>				
Settings	Ordering code													
1.2 bar ±10%	DV S 12 H P01													
2.5 bar ±10%	DV S 25 H P01													
4.0 bar ±10%	DV S 40 H P01													
<div>DVX</div> <div>Visual Differential Indicator</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV X 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV X 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV X 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV X 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV X 95 x P01</td></tr></table> <div></div>	Settings	Ordering code	1.2 bar ±10%	DV X 12 x P01	2.0 bar ±10%	DV X 20 x P01	5.0 bar ±10%	DV X 50 x P01	7.0 bar ±10%	DV X 70 x P01	9.5 bar ±10%	DV X 95 x P01	<div>Hydraulic symbol</div> <div></div>	<div>Materials</div> <div><div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div><div>AISI 316L AISI 316L - Polyamide Silver HNBR - MFQ</div></div> <div>Technical data</div> <div><div><div>- Reset:</div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div><div>Automatic reset 420 bar 630 bar 1260 bar From -25 °C to +110 °C Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 IP65 according to EN 60529</div></div>
Settings	Ordering code													
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2.0 bar ±10%	DV X 20 x P01													
5.0 bar ±10%	DV X 50 x P01													
7.0 bar ±10%	DV X 70 x P01													
9.5 bar ±10%	DV X 95 x P01													



# DIFFERENTIAL INDICATORS

## Dimensions

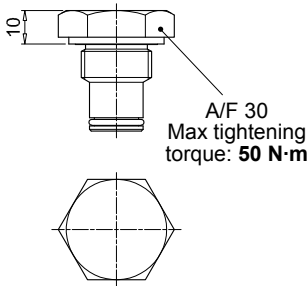
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Settings	Ordering code														
1.2 bar ±10%	DV Y 12 x P01														
2.0 bar ±10%	DV Y 20 x P01														
5.0 bar ±10%	DV Y 50 x P01														
7.0 bar ±10%	DV Y 70 x P01														
9.5 bar ±10%	DV Y 95 x P01														
<div>DVZ</div> <div>Visual Differential Indicator</div> <table><tr><th>Settings</th><th>Ordering code</th></tr><tr><td>1.2 bar ±10%</td><td>DV Z 12 x P01</td></tr><tr><td>2.0 bar ±10%</td><td>DV Z 20 x P01</td></tr><tr><td>5.0 bar ±10%</td><td>DV Z 50 x P01</td></tr><tr><td>7.0 bar ±10%</td><td>DV Z 70 x P01</td></tr><tr><td>9.5 bar ±10%</td><td>DV Z 95 x P01</td></tr></table> <div></div>		Settings	Ordering code	1.2 bar ±10%	DV Z 12 x P01	2.0 bar ±10%	DV Z 20 x P01	5.0 bar ±10%	DV Z 50 x P01	7.0 bar ±10%	DV Z 70 x P01	9.5 bar ±10%	DV Z 95 x P01	<div>Hydraulic symbol</div> <div></div>	<div>Materials</div> <div><div>- Body:</div><div>- Internal parts:</div><div>- Contacts:</div><div>- Seal:</div></div> <div><div>AISI 316L</div><div>AISI 316L - Polyamide</div><div>Silver</div><div>HNBR - MFQ</div></div> <div>Technical data</div> <div><div>- Reset:</div><div>- Max working pressure:</div><div>- Proof pressure:</div><div>- Burst pressure:</div><div>- Working temperature:</div><div>- Compatibility with fluids:</div><div>- Degree protection:</div></div> <div><div>Automatic reset</div><div>700 bar</div><div>1050 bar</div><div>2100 bar</div><div>From -25 °C to +110 °C</div><div>Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943</div><div>IP65 according to EN 60529</div></div>
Settings	Ordering code														
1.2 bar ±10%	DV Z 12 x P01														
2.0 bar ±10%	DV Z 20 x P01														
5.0 bar ±10%	DV Z 50 x P01														
7.0 bar ±10%	DV Z 70 x P01														
9.5 bar ±10%	DV Z 95 x P01														



# PLUGS

## Dimensions

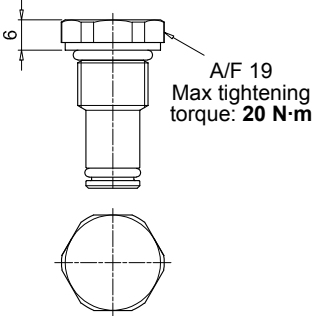
T2	
Differential Indicator plug	
Seal	Ordering code
HNBR	T2 H
FPM	T2 V



**Materials**

- Body:  
Phosphatized steel
- Seal:  
HNBR / FPM

T4	
Differential Indicator plug	
Seal	Ordering code
NBR	T4 A

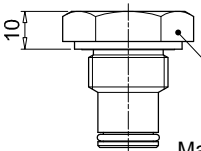


A/F 19  
Max tightening torque: 20 N·m

**Materials**

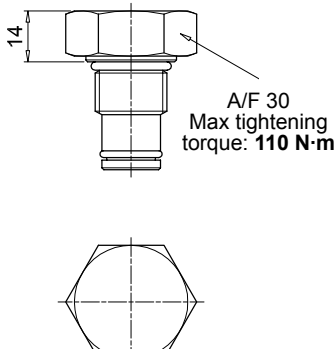
- Body:  
Anodized aluminium
- Seal:  
NBR

X2		<b>Materials</b>  - Body: AISI 316L  - Seal: HNBR / FPM / MFQ
Differential Indicator plug 420 bar		
Seal	Ordering code	
HNBR	X2 H	
FPM	X2 F	
MFQ	X2 Q	



A/F 30  
Max tightening  
torque: **50 N·m**

X3	
Differential Indicator plug 700 bar (only for FZH)	
Seal	Ordering code
HNBR	X3 H
FPM	X3 F
MFQ	X3 Q



A/F 30  
Max tightening  
torque: **110 N·m**

**Materials**

- Body:  
AISI 316L
- Seal:  
HNBR / FPM / MFQ

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UNITED ARAB EMIRATES ♦ UNITED KINGDOM ♦ USA



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